



Stitching Perfection

**U.S. BLINDSTITCH
MACHINE COMPANY**

MODEL 1118-9

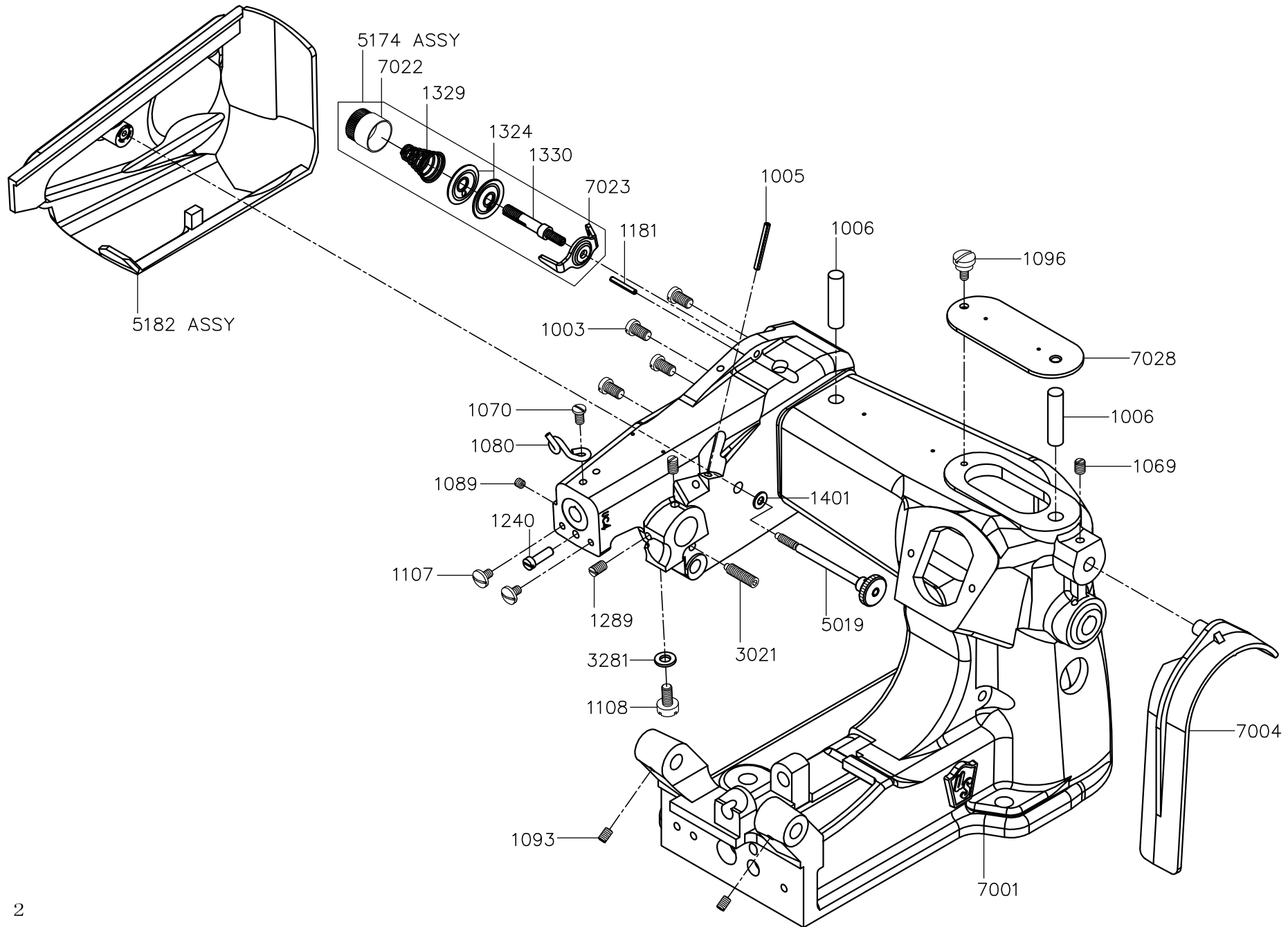
US BLINDSTITCH MACHINE COMPANY

www.usblindstitch.com

MODEL : US BLINDSTITCH 1118-9

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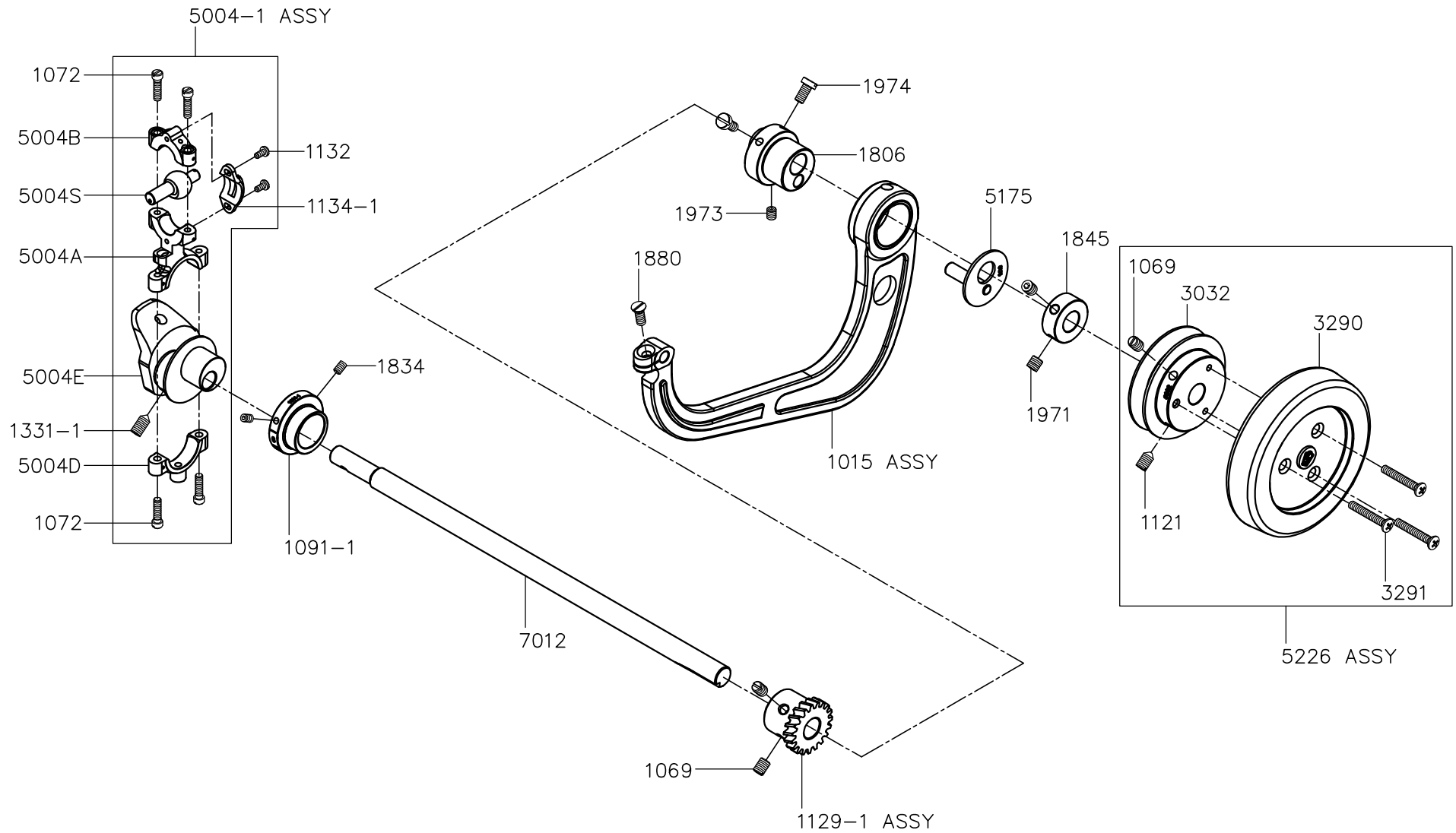
A. US BLINDSTITCH 1118-9 MAIN FRAME GROUP



A. US BLINDSTITCH 1118-9 MAIN FRAME GROUP

Part No	Name of Part	Q, TY	Remarks
1003	Screw (1/4-24x11.2) -----	4	
1005	Spring Pin -----	1	
1006	Felt -----	2	
1069	Screw (M6-1.0x8) -----	1	
1070	Screw (M5-0.8x9) -----	1	
1080	Thread Guide -----	1	
1089	Screw (M5-0.8x4.5) -----	1	
1093	Screw (M5-0.8x8) -----	2	
1096	Screw (3/16-32x8.5) -----	1	
1107	Screw (M5-0.8x7.2) -----	2	
1108	Screw (M6-1.0x12.8) -----	1	
1181	Spring Pin -----	1	
1240	Pin Presser Foot -----	1	
1289	Screw (M6-1.0x9.5) -----	1	
1324	Disc, Thread Tension -----	(2)	
1329	Spring Tension -----	(1)	
1330	Post, Thread Tension -----	(1)	
1401	Washer -----	1	
3021	Screw (1/4-20x24.95) -----	1	
3281	Washer -----	1	
5019	Screw (3/16-32x70.1) -----	1	
5174 Assy	Thread Tension Regulating Ass'y -----	1	
5182	Side Cover Ass'y -----	1	
7001	Base -----	1	
7004	Guard, Belt -----	1	
7022	Nut Tension -----	(1)	
7023	Thread Guide -----	(1)	
7028	Plate, Top Cover -----	1	

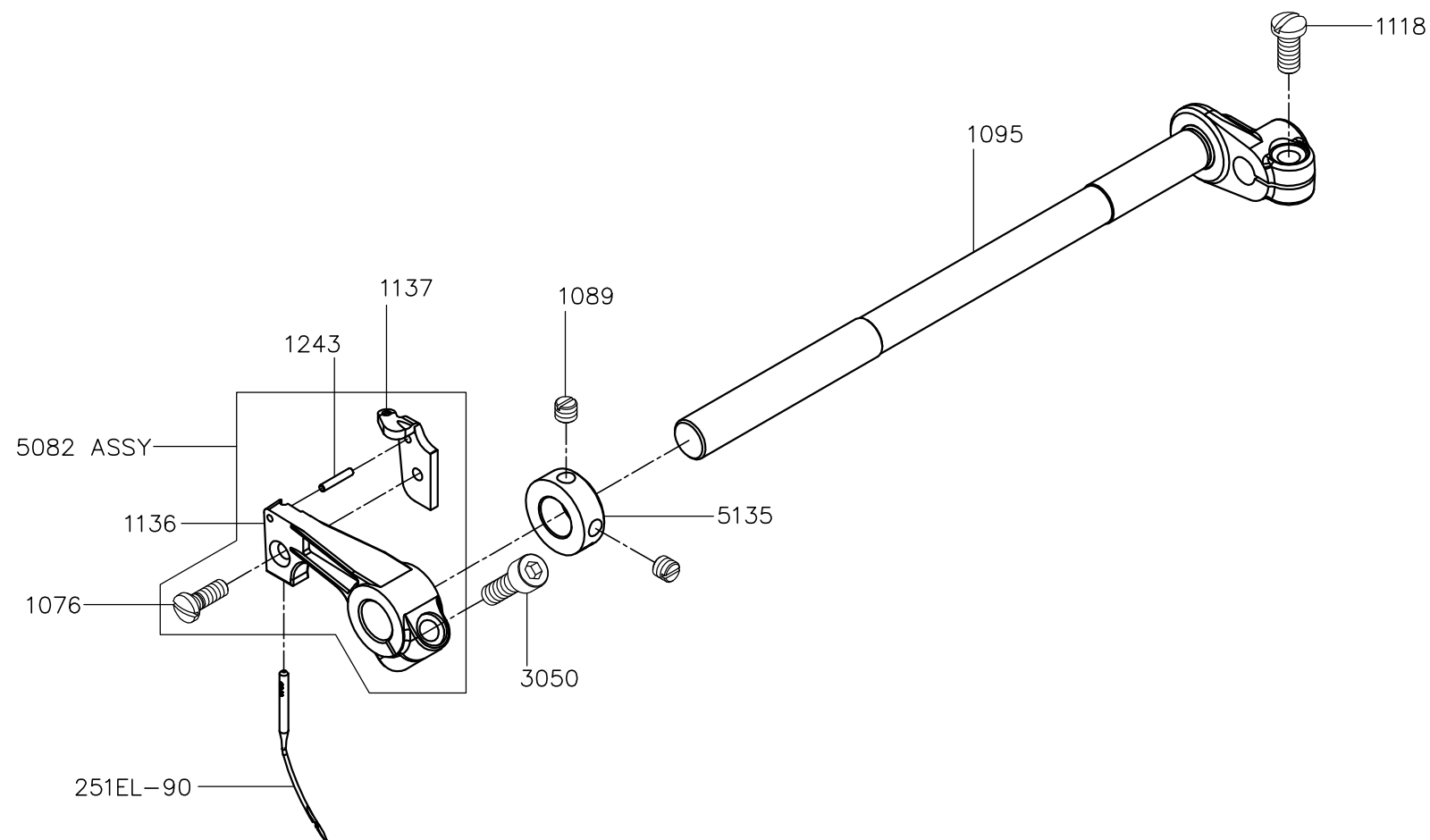
B. US BLINDSTITCH 1118-9 MAIN SHAFT GROUP



B. US BLINDSTITCH 1118-9 MAIN SHAFT GROUP

Part No	Name of Part	Q, TY	Remarks
1015 Assy	Connection Lever Ass'y -----	1	
1069	Screw (M6-1.0x8) -----	3	
1072	Screw (M4-0.7x14.5) -----	(4)	
1091-1	Stitch Collar Ass'y Regular -----	1	
1121	Screw (M6-1.0x10) -----	(1)	
1129-1 Assy	Gear Spiral 2 to 1 Ratio -----	1	
1132	Screw (M3-0.5x6) -----	(2)	
1134-1	Guard -----	(1)	
1331-1	Screw (M6-1.0x11.8) -----	(1)	
1806	Eccentric Wheel -----	1	
1834	Screw (8-32x6.35) -----	2	
1845	Collar Ass'y -----	1	
1880	Screw (10-24x9.7) -----	1	
1971	Screw (1/4-28x6.35) -----	2	
1973	Screw (M5-0.8x6) -----	1	
1974	Screw (M5-0.8x10) -----	2	
3032	Pulley Ass'y -----	(1)	
3290	Handwheel Ass'y -----	(1)	
3291	Screw (8-32x25.4) -----	(3)	
5004-1 Assy	Needle Connection Ass'y -----	1	
5004A	Needle Connection -----	(1)	
5004B	Cover (Upper) -----	(1)	
5004D	Cover (Lower) -----	(1)	
5004E	Eccentric Wheel -----	(1)	
5004S	Eccentric Shaft -----	(1)	
5175	Plate -----	1	
5226 Assy	Handwheel Ass'y -----	1	
7012	Main Shaft -----	1	

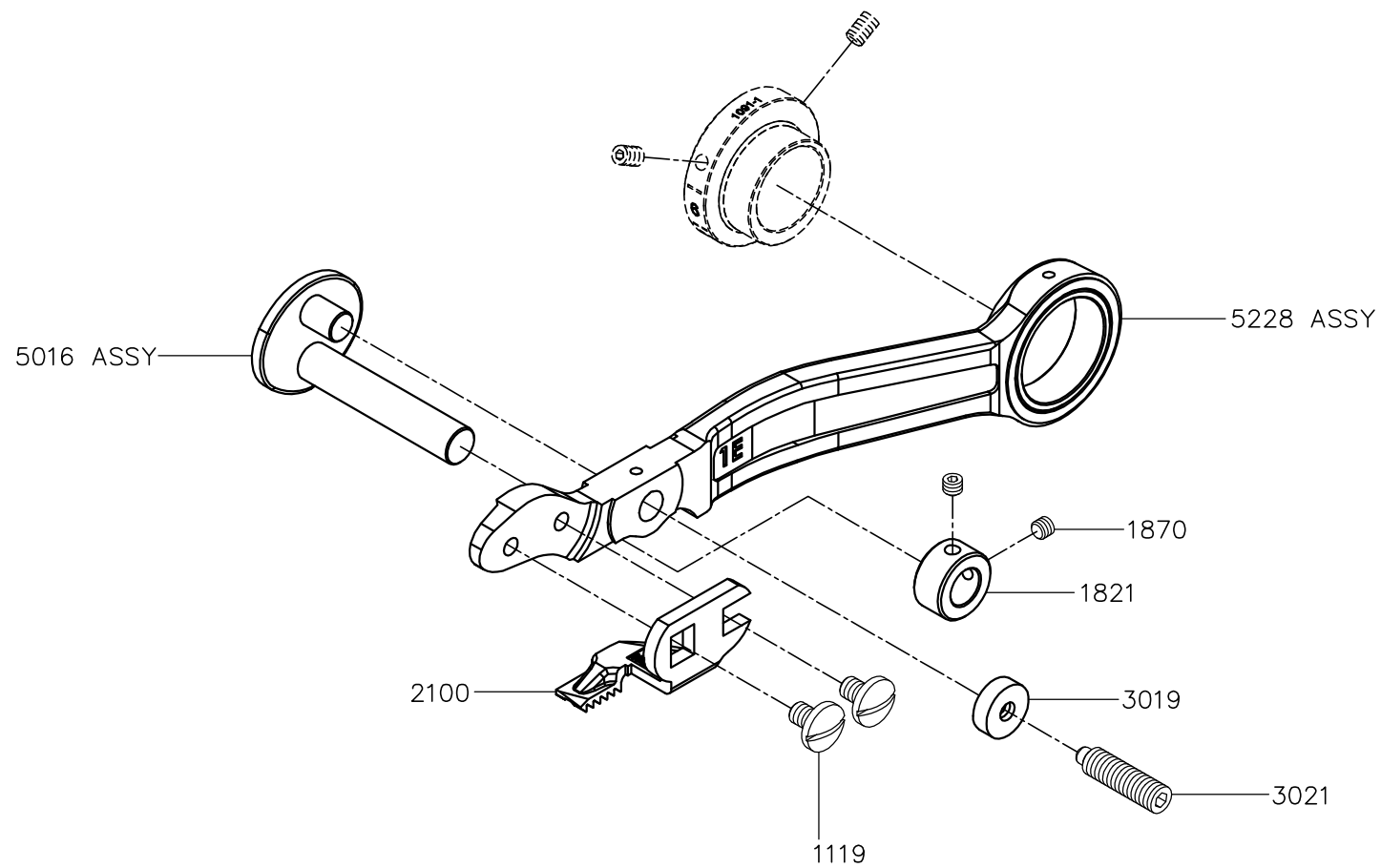
C.US BLINDSTITCH 1118-9 NEEDLE DRIVE GROUP



C. US BLINDSTITCH 1118-9 NEEDLE DRIVE GROUP

Part No	Name of Part	Q, TY	Remarks
251EL-90	Needle -----	1	
1076	Screw (M4-0.7x9.3) -----	(1)	
1089	Screw (M5-0.8x4.5) -----	2	
1095	Shaft -----	1	
1118	Screw (M5-0.8x10.4) -----	1	
1136	Lever -----	(1)	
1137	Clamp -----	(1)	
1243	Pin -----	(1)	
3050	Screw (10-32x15.875) -----	(1)	
5082 Assy	Lever Ass'y -----	1	
5135	Collar Ass'y -----	1	

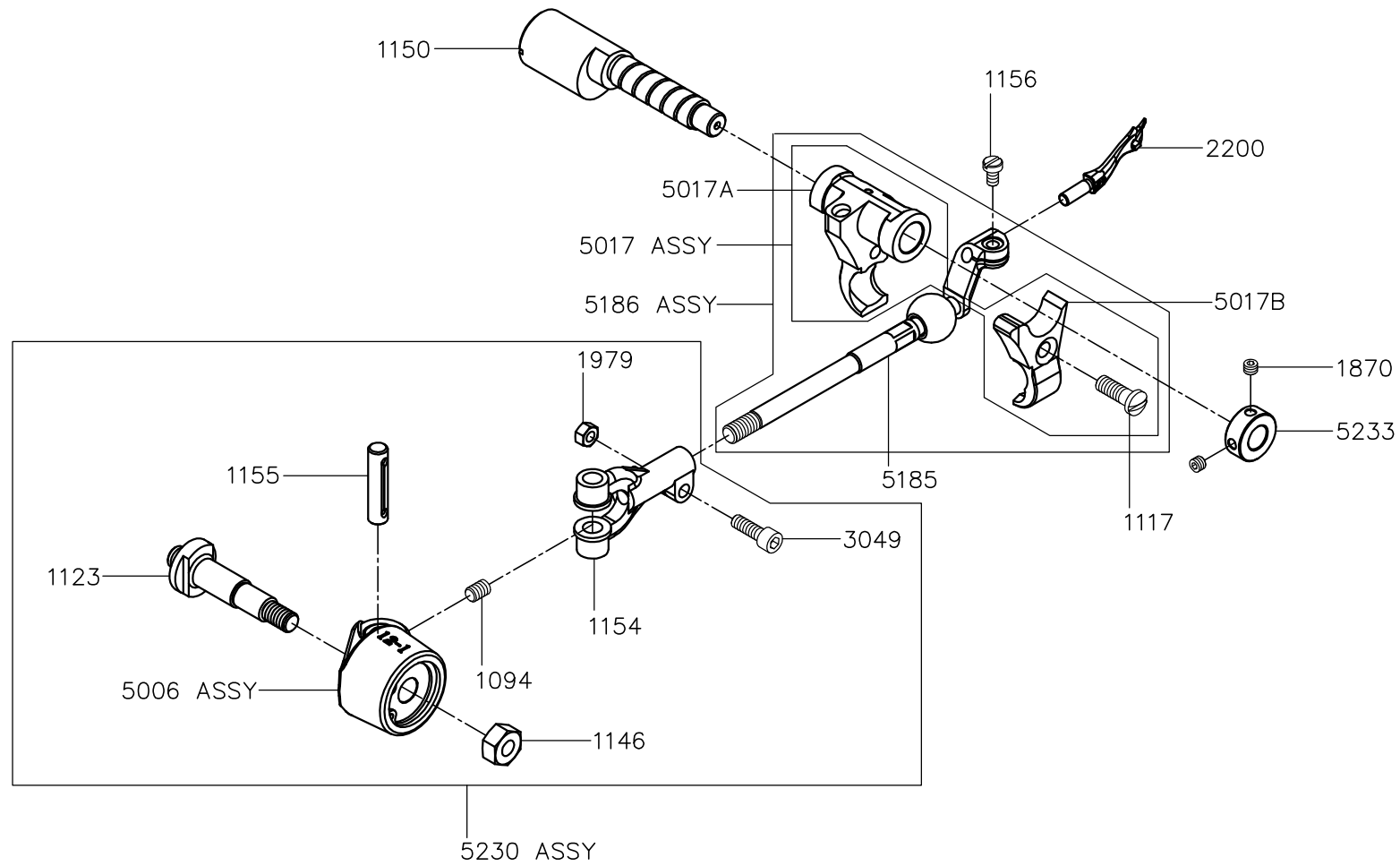
D. US BLINDSTITCH 1118-9 FEED DRIVE GROUP



D. US BLINDSTITCH 1118-9 FEED DRIVE GROUP

Part No	Name of Part	Q, TY	Remarks
1119	Screw (M5-0.8x7.2) -----	2	
1821	Thrust Collar Ass'y -----	1	
1870	Screw (8-32x3.175) -----	2	
2100	Feeder -----	1	
3019	Feed Lever Plate -----	1	
3021	Screw (1/4-20x24.95) -----	1	
5016 Assy	Feed Rocker Ass'y -----	1	
5228 Assy	Feed Lever Ass'y -----	1	

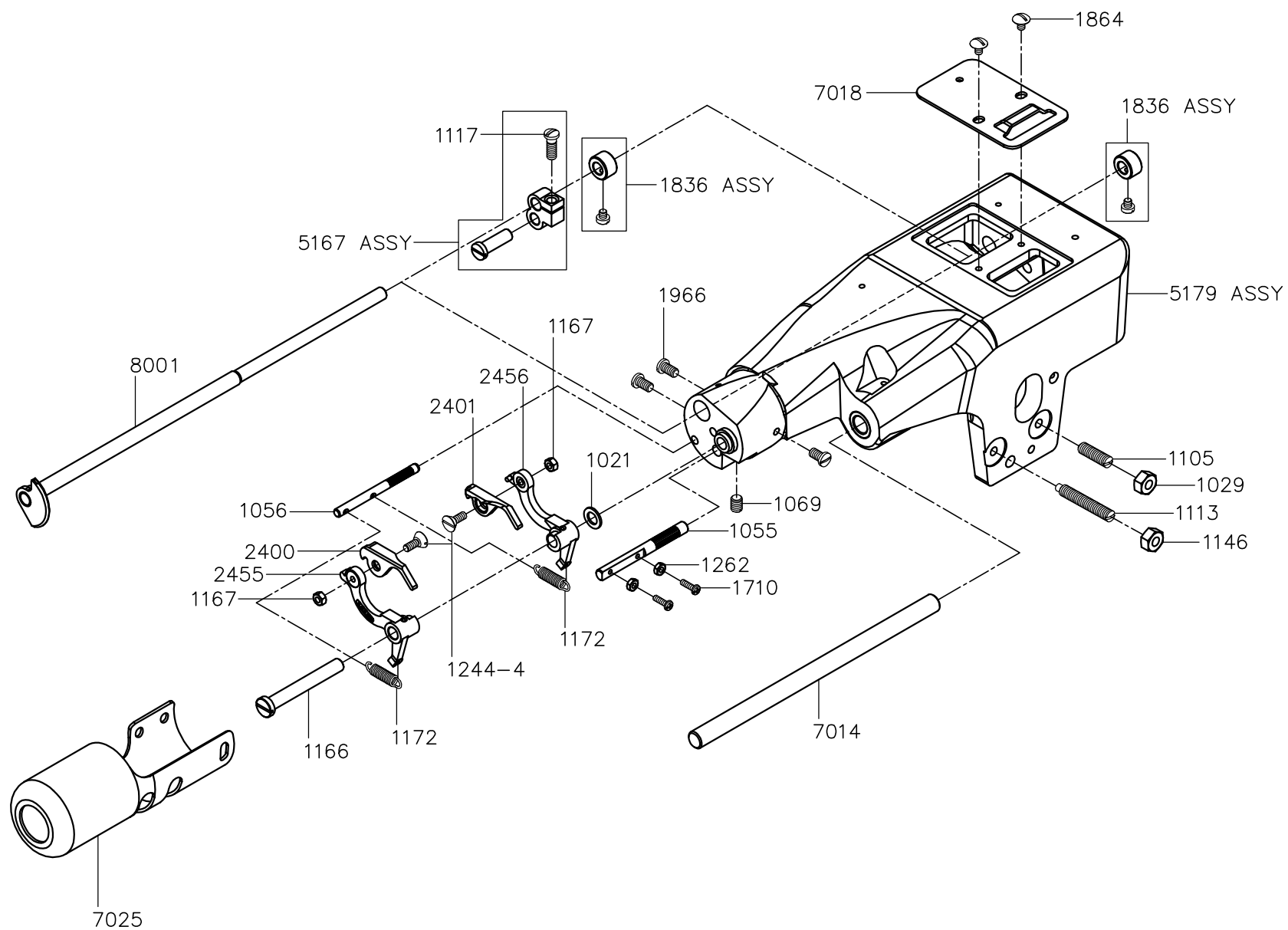
E. US BLINDSTITCH 1118-9 LOOPER DRIVE GROUP



E. US BLINDSTITCH 1118-9 LOOPER DRIVE GROUP

Part No	Name of Part	Q, TY	Remarks
1094	Screw (3/16-32x6.5) -----	(1)	
1117	Screw (M5-0.8x13.6) -----	(1)	
1123	Stud -----	(1)	
1146	Nut -----	(1)	
1150	Stud, Looper Adjustment -----	(1)	
1154	Fork -----	(1)	
1155	Pin -----	1	
1156	Screw (M3.5-0.6x8) -----	(1)	
1870	Screw (8-32x3.175) -----	2	
1979	Nut -----	(1)	
2200	Looper -----	1	
3049	Screw (8-32x12.7) -----	(1)	
5006	Looper Rod Sleeve Ass'y -----	(1)	
5017 Assy	Looper Rod Carrier Ass'y -----	(1)	
5017A	Looper Rod Carrier -----	(1)	
5017B	Looper Rod Carrier -----	(1)	
5185	Looper Rod & Ball Ass'y -----	1	
5186 Assy	Looper Rod & Ball Ass'y -----	1	
5230 Assy	Looper Rod Sleeve Ass'y -----	1	
5233	Collar Ass'y -----	1	

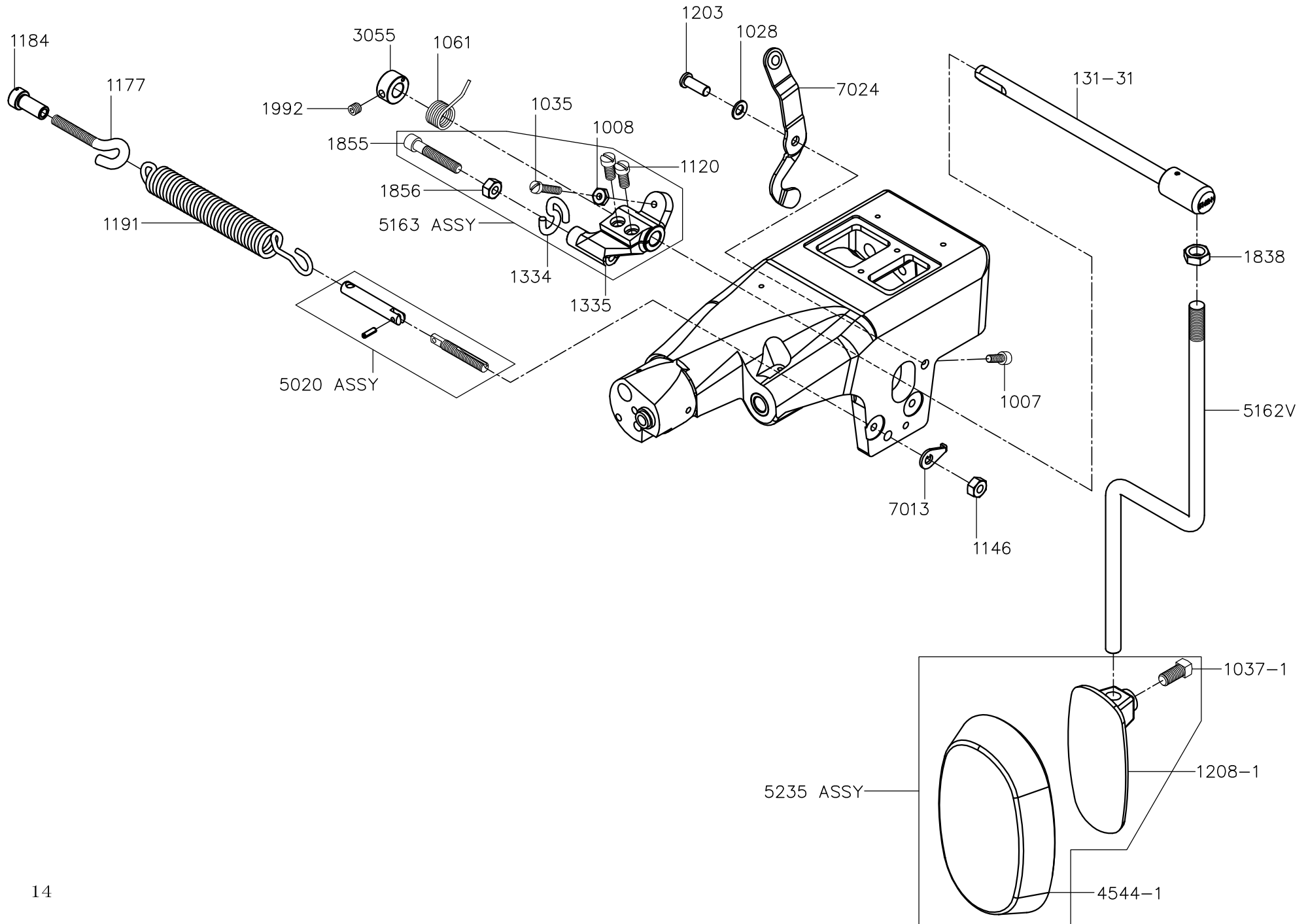
F. US BLINDSTITCH 1118-9 FEED FRAME GROUP (1)



F. US BLINDSTITCH 1118-9 FEED FRAME GROUP (1)

Part No	Name of Part	Q, TY	Remarks
1021	Washer -----	1	
1029	Nut -----	1	
1055	Post -----	1	
1056	Post, Spring -----	1	
1069	Screw (M6-1.0x) -----	1	
1105	Screw (1/4-20x22.225) -----	1	
1113	Screw (1/4-28x40.5) -----	1	
1117	Screw (M5-0.8x13.6) -----	1	
1146	Nut -----	1	
1166	Stud -----	1	
1167	Nut -----	2	
1172	Spring -----	2	
1244-4	Screw (M4-0.7x8.7) -----	2	
1262	Nut -----	2	
1710	Screw (M3-0.5x10) -----	2	
1836 Assy	Collar -----	2	
1864	Screw (8-32x6) -----	2	
1966	Screw (M5-0.8x9) -----	3	
2400	Platten, L. H. -----	1	
2401	Platten, R. H. -----	1	
2455	BKT L. H. Platten -----	1	
2456	BKT R. H. Platten -----	1	
5167 Assy	Rib Shaft Crank Ass'y -----	1	
5179 Assy	Feed Frame Ass'y -----	1	
7014	Shaft, Rocker -----	1	
7018	Plate, Window -----	1	
7025	Cylinder -----	1	
8007	Rib Shaft Ass'y -----	1	

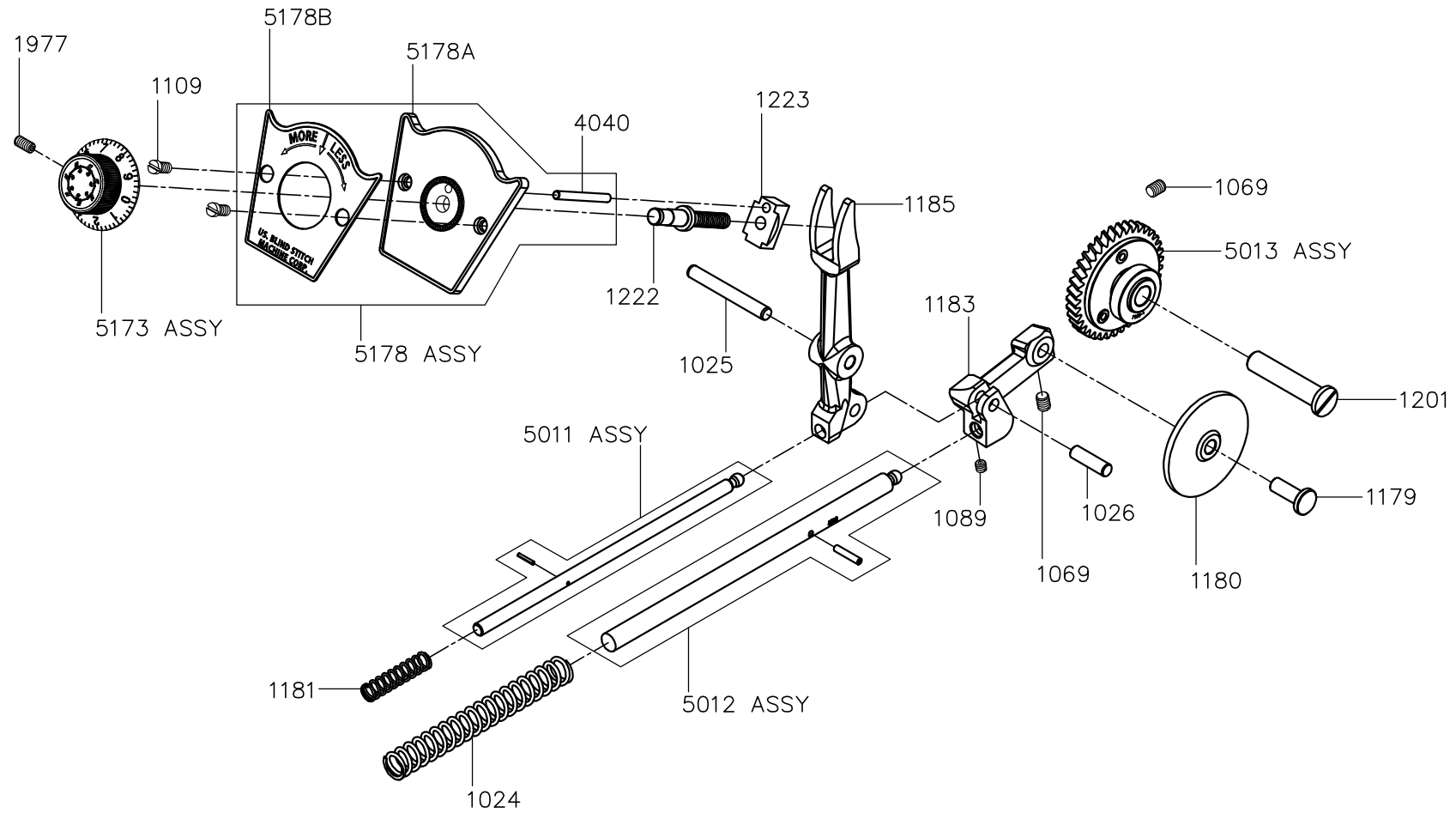
F. US BLINDSTITCH 1118-9 FEED FRAME GROUP (2)



F.US BLINDSTITCH 1118-9 FEED FRAME GROUP (2)

Part No	Name of Part	Q, TY	Remarks
131-31	Horizontal Rod, Knee Press -----	1	
1007	Screw (3/16-32x12) -----	1	
1008	Nut -----	(1)	
1028	Washer -----	1	
1035	Screw (3/16-32x20) -----	(1)	
1037-1	Screw (5/16-18x16) -----	(1)	
1061	Spring -----	1	
1120	Screw (M6-1.0x13) -----	(2)	
1146	Nut -----	1	
1177	Screw, Link -----	1	
1184	Nut, Spring -----	1	
1191	Main Spring -----	1	
1203	Stud -----	1	
1208-1	Knee Plate -----	(1)	
1334	Hook -----	(1)	
1335	Lift Arm -----	(1)	
1838	Nut -----	1	
1855	Screw (1/4-20x37.25) -----	(1)	
1856	Nut -----	(1)	
1992	Screw (1/4-20x6.35) -----	1	
3055	Collar Ass'y -----	1	
4544-1	Knee Guard -----	(1)	
5020 Assy	Spring Link Ass'y -----	1	
5162V	Vertical Offset Rod -----	1	
5163 Assy	Lift Arm Ass'y -----	1	
5235 Assy	Knee Guard Ass'y -----	1	
7013	Key -----	1	
7024	Lever -----	1	

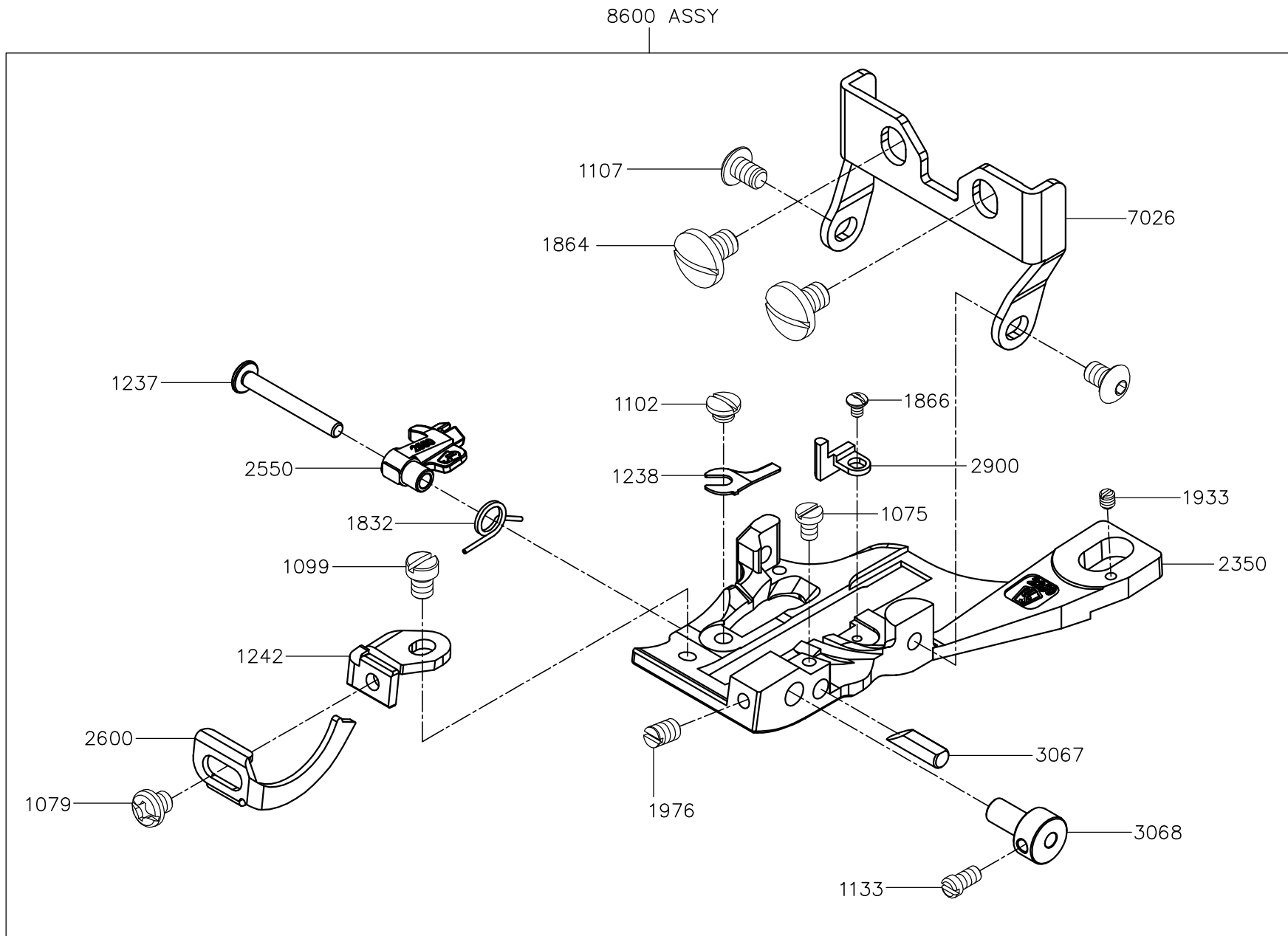
G. US BLINDSTITCH 1118-9 REGULATING GROUP



G.US BLINDSTITCH 1118-9 REGULATING GROUP

Part No	Name of Part	Q, TY	Remarks
1024	Spring -----	1	
1025	Pin -----	1	
1026	Pin -----	1	
1069	Screw (M6-1.0x8) -----	2	
1089	Screw (M5-0.8x4.5) -----	1	
1109	Screw (M5-0.8x9) -----	2	
1179	Pin, Pivot, Follower -----	1	
1180	Cam Follower -----	1	
1181	Spring -----	1	
1183	Support Arm -----	1	
1185	Regulating Fork -----	1	
1201	Pin, Pivot, Gear -----	1	
1222	Screw -----	1	
1223	Shoe -----	1	
1977	Screw (M5-0.8x4.2) -----	1	
4040	Pin -----	(1)	
5011	Push Rod Ass'y -----	1	
5012 Assy	Push Rod Ass'y -----	1	
5013 Assy	Gear Ass'y ,Skip Stitch-2:1 Ratio -----	1	
5173 Assy	Dial & Ratchet Ass'y -----	1	
5178 Assy	Dial Plate Ass'y -----	1	
5178A	Dial Base -----	(1)	
5178B	Dial Plate -----	(1)	

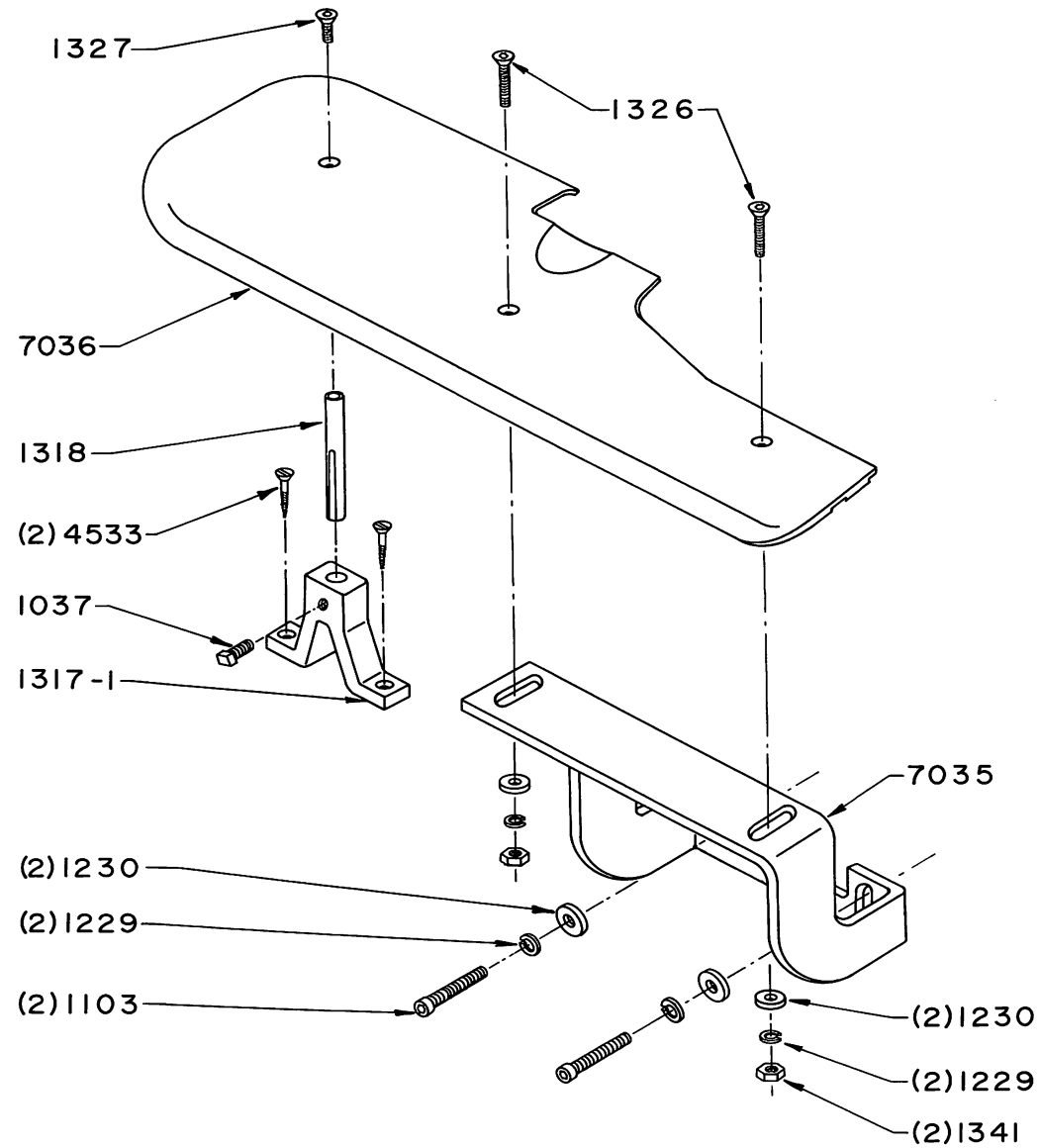
H. US BLINDSTITCH 1118-9 PRESSER FOOT GROUP



H. US BLINDSTITCH 1118-9 PRESSER FOOT GROUP

Part No	Name of Part	Q, TY	Remarks
1075	Screw (M3-0.5x4.5) -----	(1)	
1079	Screw (M4-0.7x4) -----	(1)	
1099	Screw (M4-0.7x5) -----	(1)	
1102	Screw (M4-0.7x2.6) -----	(1)	
1107	Screw (8-32x6.35) -----	(2)	
1133	Screw (M3-0.5x5.5) -----	(1)	
1237	Pin -----	(1)	
1238	Needle Guide -----	(1)	
1242	Bracket -----	(1)	
1832	Spring -----	(1)	
1864	Screw (M5-0.8x7.2) -----	(2)	
1866	Screw (M2.2-0.45x3) -----	(1)	
1933	Screw (7/64-40x3.4) -----	(1)	
1976	Screw (M4-0.7x6) -----	(1)	
2350	Presser Foot -----	(1)	
2550	Shoe -----	(1)	
2600	Guide -----	(1)	
2900	Pin "Chain-off"-----	(1)	
3067	Wedge -----	(1)	
3068	Bushing, Shoe Adjustment -----	(1)	
7026	Bridge -----	(1)	
8600 Assy	Presser Foot Ass'y -----	1	

H. US BLINDSTITCH 1118-9 FRONT PLATE GROUP



* *

COMPLETE ASS'Y. NO 5264

FRONT PLATE GROUP

I. US BLINDSTITCH 1118-9 FRONT PLATE GROUP

Part No	Name of Part	Q, TY	Remarks
1037	Screw -----	2	
1103	Screw (1/4-20x31.2) -----	2	
1229	Spring Washer -----	2	
1230	Washer -----	2	
1317-1	Post (base) -----	1	
1318	Support Pin -----	1	
1326	Screw -----	2	
1327	Screw -----	1	
1341	Nut -----	2	
4533	Screw -----	2	
7035	Support Bracket -----	1	
7036	Swing Plate Ass'y -----	1	

J. US BLINDSTITCH 1118-9 NUMERICAL PARTS-LIST

PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE
1003	2	1095	6	1179	16	1335	14	2456	12
1005	2	1096	2	1180	16	1401	2	251EL-90	6
1006	2	1099	18	1181	2, 16	1710	12	2550	18
1007	14	1102	18	1183	16	1806	4	2600	18
1008	14	1103	20	1184	14	1821	8	2900	18
1015 Assy	4	1105	12	1185	16	1832	18	3016	20
1021	12	1107	2, 18	1191	14	1834	4	3019	8
1024	16	1108	2	1201	16	1836 Assy	12	3021	2, 8
1025	16	1109	16	1203	14	1838	14	3026	20
1026	16	1113	12	1208-1	14	1845	4	3032	4
1028	14	1117	10, 12	1222	16	1855	14	3049	10
1029	12	1118	6	1223	16	1856	14	3050	6
1035	14	1119	8	1225	20	1864	12, 18	3055	14
1037-1	14	1120	14	1226 Assy	20	1866	18	3067	18
1051	20	1121	4	1227	20	1870	8, 10	3068	18
1052	20	1123	10	1229	20	1880	4	3281	2
1053	20	1129-1 Assy	4	1230	20	1933	18	3290	4
1055	12	1132	4	1237	18	1966	12	3291	4
1056	12	1133	18	1238	18	1971	4	4040	16
1061	14	1134-1	4	1240	2	1973	4	4544-1	14
1069	2, 4, 12, 16	1136	6	1242	18	1974	4	5004-1 Assy	4
1070	2	1137	6	1243	6	1976	18	5004A	4
1072	4	1146	10, 12, 14	1244-4	12	1977	16	5004B	4
1075	18	1150	10	1262	12	1979	10	5004D	4
1076	6	1154	10	1289	2	1992	14, 20	5004E	4
1079	18	1155	10	131-31	14	2100	8	5004S	4
1080	2	1156	10	1324	2	2200	10	5006	10
1089	2, 6, 16	1166	12	1329	2	2350	18	5011	16
1091-1	4	1167	12	1330	2	2400	12	5012 Assy	16
1093	2	1172	12	1331-1	4	2401	12	5013 Assy	16
1094	10	1177	14	1334	14	2455	12	5015	20

J. US BLINDSTITCH 1118-9 NUMERICAL PARTS-LIST

PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE
5016 Assy	8	7013	14						
5017 Assy	10	7014	12						
5017A	10	7018	12						
5017B	10	7022	2						
5019	2	7023	2						
5020 Assy	14	7024	14						
5082 Assy	6	7025	12						
5135	6	7026	18						
5162V	14	7028	2						
5163 Assy	14	8001	12						
5167 Assy	12	8600 Assy	18						
5173 Assy	16								
5174 Assy	2								
5175	4								
5178 Assy	16								
5178A	16								
5178B	16								
5179 Assy	12								
5182	2								
5185	10								
5186 Assy	10								
5226 Assy	4								
5228 Assy	8								
5230 Assy	10								
5233	10								
5235 Assy	14								
7001	2								
7004	2								
7006	20								
7009	20								
7012	4								