

# **Model 205RB-1**

Also available: **205RBATCL(N)** Full Auto Function

WITH

REVERSE FEED

LARGE HORIZONTAL AXIS ROTARY HOOK AND BOBBIN

SEMI-AUTOMATIC LUBRICATION with OIL PUMP LARGE





SINGLE NEEDLE
DROP FEED
ALTERNATING PRESSER FEET
LOCKSTITCH MACHINE



#### Model 205RB-1

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## **APPLICATIONS**

- For sewing medium to medium-heavy weight materials such as cloth, synthetics, vinyl, canvas, leather and various coated and laminated materials
- Suitable for stitching operations on such products as leather coats, jackets, gloves, belts, wallets, handbags, briefcases and other travelware accessories, canvas products, auto and boat covers and tops, upholstery

#### **FEATURES**

- Independently adjustable upper and lower feeding mechanism
- Horizontal axis, gear driven rotary hook
- Large bobbin
- Bobbin can be changed without removing object being sewn
- Positive walking feet
- Top and bottom feed mechanism insures even feeding of material
- Reverse stitching
- Maximum stitch length 3.2 s.p.i. (8mm)
- Also available: with Full Auto Function, model 205RBATCL(N)



## **SPECIFICATIONS**

	205RB-1
Speed,@ Max. (S.P.M.) *	2000*
Presser Foot Lift (by Hand) (by Foot)	1/4" (6.5 mm)
	5/8" (16 mm)
Needle Bar Stroke	1-29/64" (37 mm)
Stitch Length, Max.	3.2 SPI (8 mm)
Needle	135 x 17
Metal Bobbin	24311
Pre-wound	M
Hook / Bobbin Case	24312 / 24310
Bed Size	7" x18- <sup>23</sup> / <sub>32</sub> " (178 x 475 mm)
Work Space	10-5/ <sub>16</sub> " (262 mm)
Stitch Type	301

<sup>\*</sup> Depending on materials, thread and operation

