

**CONSEW** Since 1898

# Model 206RB-5

**TRIPLE FEED: Drop Feed, Needle Feed and Alternating (Walking) Presser Feet**

**Model 2206RB-14-7DD: Fully Automatic, Direct Drive, Walking Foot**

FLAT BED

WITH

CENTRALIZED ARM LUBRICATION

RESERVOIR-OILED HOOK WITH MICROMETRIC CONTROL VALVE

LARGE HORIZONTAL AXIS ROTARY HOOK AND BOBBIN

ADJUSTABLE REVERSE FEED

LOCKING STITCH REGULATOR

SAFETY CLUTCH



**Also Available: 2206RB-14-7DD**  
**Fully Automatic, Direct Drive**  
**Walking Foot, Side Load Machine**  
**with Large Workspace**  
 14" Horizontal / 5.9" Vertical



**HEAVY DUTY, SINGLE NEEDLE**  
**DROP FEED, NEEDLE FEED**  
 (COMPOUND FEED)  
**ALTERNATING PRESSER FEET**  
**LOCKSTITCH MACHINE**

## APPLICATIONS

- For sewing light to heavy-weight materials such as leather, vinyl, upholstery, synthetics, canvas and various coated and laminated products.
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, camping trailer covers, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, canvas shoes, slippers, orthopedic appliances etc.

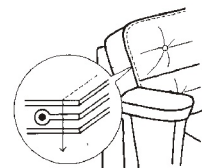
## FEATURES

- Extra long stitch - 2<sup>1</sup>/<sub>2</sub> S.P.I. (10mm)
- Large Bobbin. Bobbin can be changed without removing object being sewn
- Thread release finger (for heavy thread)
- High presser foot lift - 9/16" (14mm)
- Centralized arm lubrication. Reservoir-oiled hook with micrometric control valve.
- All gear driven hook mechanism. Large horizontal axis hook.
- Safety clutch with push-button re-engagement
- Adjustable reverse stitching can be same length as forward stitch.
- Simple adjustment permits raising and lowering of the center foot which allows for sewing different thicknesses of material and thus assures positive stitching
- Walking feet, needles and other attachments interchangeable with Consew models 226R-2, 255RB-2
- Needle plate, foot and feed dog can be changed for special operations

Standard attachments easily installed

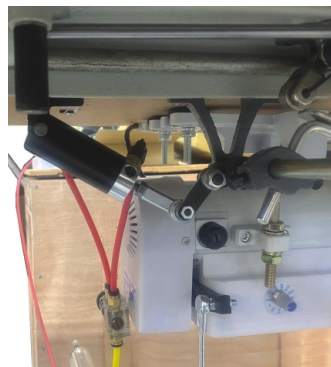
Compound feed, walking foot mechanism insures even feeding of material

Locking stitch regulator prevents changes in stitch length from vibration



**CLINTON INDUSTRIES**  
"SERVING THE SEWING INDUSTRY SINCE 1954"

Optionally available from Clinton Industries:  
Automatic Footlift and Automatic Backtack



FOOTLIFT



BACKTACK

## SPECIFICATIONS

|                      | 206RB-5                                              |
|----------------------|------------------------------------------------------|
| Speed, Max. (S.P.M.) | 3300*                                                |
| Clearance Under Foot | 9/16" (14mm)                                         |
| Needle Bar Stroke    | 1-5/16" (33 mm)                                      |
| Stitch Length, Max.  | 2-1/2 s.p.i. (10 mm)                                 |
| Needle               | 135 x 17                                             |
| Bobbin               | Metal 18034                                          |
|                      | Pre-wound M                                          |
| Hook                 | 18033                                                |
| Work Space           | 10 <sup>5</sup> / <sub>16</sub> " (258 mm)           |
| Bed Size             | 7" x 18 <sup>7</sup> / <sub>8</sub> " (178 x 480 mm) |
| Stitch Type          | 301                                                  |

\* Speed depends on thread, material and operation.

*Available Option:*  
Adjustable, spring-loaded, retractable,  
SWING ARM GUIDE.

