

CONSEW Since 1898

Models 206RBL-18 / 206RBL-25 / 206RBL-30-1

LONG-ARM, HEAVY DUTY, SINGLE NEEDLE, LOCKSTITCH MACHINES

WITH

CENTRALIZED ARM LUBRICATION

RESERVOIR-OILED HOOK WITH MICROMETRIC CONTROL VALVE

LARGE HORIZONTAL AXIS ROTARY HOOK AND BOBBIN

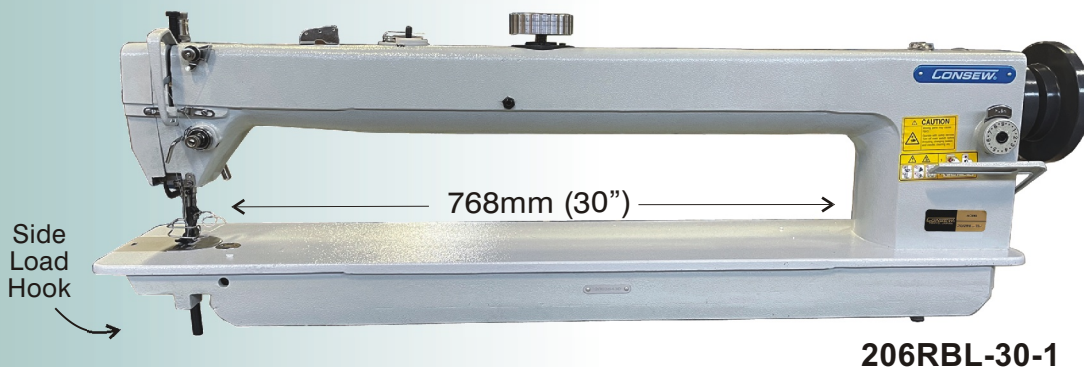
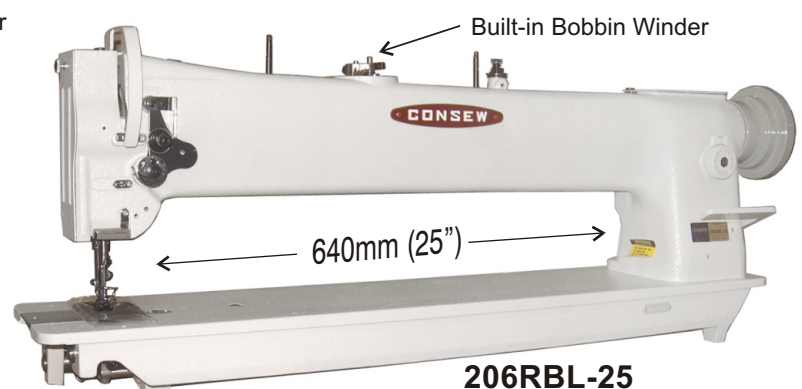
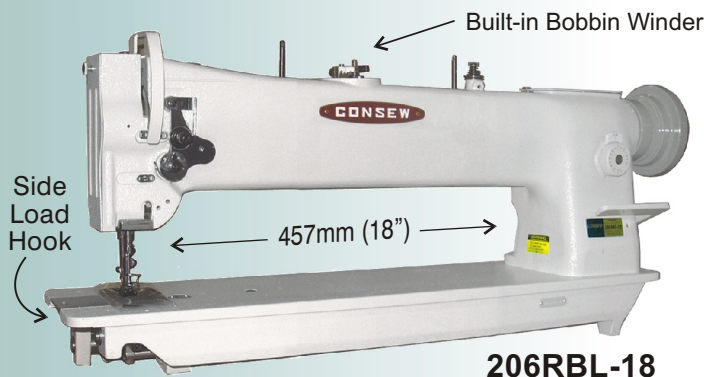
ADJUSTABLE REVERSE FEED

LOCKING STITCH REGULATOR

SAFETY CLUTCH

FACTORY BUILT SOLID MOLDED CASTING

**LARGE
BOBBIN**



Special features for the 206RBL30-1

- Oil Pump System with Pump, Oil Pan and Adjustable Oil Flow
- Adjustable Oil Gauge
- Engageable Center Handwheel

18", 25" and 30" LONG-ARM VERSIONS
HEAVY DUTY, SINGLE NEEDLE
TRIPLE FEED: *DROP FEED, NEEDLE FEED
AND ALTERNATING (WALKING) PRESSER FEET*
LOCKSTITCH MACHINE

206RBL-18 / 206RBL-25 / 206RBL-30-1



APPLICATIONS

- For sewing light to heavy-weight materials such as leather, vinyl, upholstery, synthetics, canvas and various coated and laminated products.
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, camping trailer covers, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, canvas shoes, slippers, orthopedic appliances etc.

FEATURES

- Extra long stitch - 21/2 S.P.I. (10mm)
- Large Bobbin. Bobbin can be changed without removing object being sewn
- Thread release finger (for heavy thread)
- Reverse Stitching
- Centralized arm lubrication. Reservoir-oiled hook with micrometric control valve.
- Adjustable reverse stitching can be same length as forward stitch.
- Simple adjustment permits raising and lowering of the center foot which allows for sewing different thicknesses of material and thus assures positive stitching
- Standard attachments easily installed
- Compound feed, walking foot mechanism insures even feeding of material
- Locking stitch regulator prevents changes in stitch length from vibration
- All gear driven hook mechanism. Large horizontal axis hook.
- Safety clutch with push-button re-engagement
- Long arm provides extra large work area
- Available with 18", 25" and 30" arms
- Factory built solid molded casting
- Built-in bobbin winder

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Available Option:
Adjustable, spring-loaded, retractable,
SWING ARM GUIDE.



SPECIFICATIONS

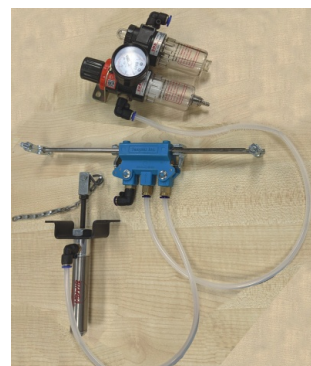
Speed, Max. (S.P.M.)	1800*	
Clearance Under Foot	9/16" (14mm)	
Needle Bar Stroke	1-5/16" (33 mm)	
Stitch Length, Max.	2-1/2 s.p.i. (10 mm)	
Needle	135 x 17	
Bobbin	Metal	18034
	Pre-wound	M
Hook	18033	
Work Space 206RBL-25	25" (635 mm)	
Bed Size 206RBL-25	7" x 33 9/16" (178 x 852 mm)	
Stitch Type	301	

* Speed depends on thread, material and operation.



CLINTON INDUSTRIES
"SERVING THE SEWING INDUSTRY SINCE 1954"

Optionally available from Clinton Industries:
Automatic Footlift and Automatic Backtack



FOOTLIFT



BACKTACK