

With

VERTICAL AXIS ROTARY HOOK HIGH LIFT REVERSE FEED SAFETY CLUTCH



HIGH SPEED
CYLINDER ARM
SINGLE NEEDLE
DROP FEED NEEDLE FEED
LOCKSTITCH MACHINE



Model 223R-2

APPLICATIONS

- For sewing medium to medium-heavy weight fabrics, leather, canvas, vinyl, synthetics and various laminated and coated materials
- Designed for stitching tubular and curved work
- Suitable for sewing such products as caps, cushions, boots, shoes, auto, boat and furniture upholstery, boat covers, sails, awnings, tents, light tarpaulins, camping equipment, luggage, travelware accessories, wearing apparel, coats, etc.



FEATURES

- High lift
- Vertical axis rotary hook
- Cylinder arm
- Stitches per minute 3000*
- Reverse stitching
- Safety clutch prevents the hook from being damaged
- Compound feed assures even feeding of several plies or slippery material

SPECIFICATIONS

Speed, Max. (S.P.M.) *		3000	
Clearance Under Foot		¹¹ / ₃₂ " (8.5 mm)	
Needle Bar Stroke		1 ⁵ / ₁₆ " (33 mm)	
Stitch Length, Max.		5 s.p.i. (4.5 mm)	
Needle		135 x 17	
Bobbin	Metal	10656	
	Pre-wound	G	
Hook		13086	
Bed Size	2 ⁹ / ₁₆ " dia	2 ⁹ / ₁₆ " dia x 10-9/16" (65mm dia x 268mm)	
Work Space		10" (258 mm)	
Stitch Type		301	

* Speed depends on operation, material and thread.

Available Option:
Adjustable, spring-loaded, retractable, SWING ARM GUIDE.



