

Model 227R-2

Also available: Model 223R-2 Needle Feed

WALKING FOOT

WITH
VERTICAL AXIS ROTARY HOOK
REVERSE FEED
SAFETY CLUTCH



HIGH SPEED
CYLINDER ARM
SINGLE NEEDLE
DROP FEED, NEEDLE FEED
WALKING FOOT
ALTERNATING PRESSER FEET
LOCKSTITCH MACHINE



Model 227R-2

APPLICATIONS

- For sewing light to heavy-weight fabrics, leather, vinyl, upholstery, synthetics, canvas and various coated and laminated materials
- Designed for stitching tubular and curved work
- Suitable for sewing such products as caps, cushions, boots, shoes, auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, orthopedic appliances, slippers, etc.

FEATURES

- Vertical axis rotary hook
- Cylinder arm
- Compound feed, walking foot mechanism assures even feeding of several plies or slippery material
- Stitches per minute 3000 *
- Reverse stitching
- Drop-in bobbin
- Safety clutch prevents the hook from being damaged
- Simple adjustment permits the raising and lowering of the center foot which allows for sewing of different thicknesses of material

SPECIFICATIONS

Speed, Max. (S.P.M.)*)* 3000*
(* Speed depends on operation, material and thread.)		
Clearance Under Foot		t 5/16" (8 mm)
Needle Bar Stroke		1-5/16" (33 mm)
Stitch Length, Max.		5 s.p.i. (5 mm)
Needle		135 x 17
Bobbin	Metal	10656
	Pre-wound	G
Hook		13086
Bed Size		2-9/ ₁₆ " dia x 10" (65 mm x 255mm)
Work Space		10" (258 mm)
Stitch Type		301







