

Model 227R-2

Also available: Model 223R-2 Needle Feed

WALKING FOOT

WITH
VERTICAL AXIS ROTARY HOOK
REVERSE FEED
SAFETY CLUTCH



HIGH SPEED
CYLINDER ARM
SINGLE NEEDLE
DROP FEED, NEEDLE FEED
WALKING FOOT
ALTERNATING PRESSER FEET
LOCKSTITCH MACHINE



Model 227R-2

APPLICATIONS

- For sewing light to heavy-weight fabrics, leather, vinyl, upholstery, synthetics, canvas and various coated and laminated materials
- Designed for stitching tubular and curved work
- Suitable for sewing such products as caps, cushions, boots, shoes, auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, orthopedic appliances, slippers, etc.

FEATURES

- Vertical axis rotary hook
- Cylinder arm
- Compound feed, walking foot mechanism assures even feeding of several plies or slippery material
- Stitches per minute 3000 *
- Reverse stitching
- Drop-in bobbin
- Safety clutch prevents the hook from being damaged
- Simple adjustment permits the raising and lowering of the center foot which allows for sewing of different thicknesses of material







SPECIFICATIONS

Speed, Max. (S.P.M.) *	3000*	Hook	13086
(* Speed depends on operation, material and thread.)		Bed Size	2-9/16" dia x 10" (65 mm x 255mm)
Clearance Under Foot	5/16" (8 mm)	Work Space	10" (258 mm)
Needle Bar Stroke	1-5/16" (33 mm)	Stitch Type	301
Stitch Length, Max.	5 s.p.i. (5 mm)		
Needle	135 x 17		
Metal Bobbin	10656		
Pre-wound	G		