

**CONSEW** Since 1898

# MODEL 228R-11-1

## ROLLER FOOT



WITH  
VERTICAL AXIS HOOK  
ROLLER PRESSER FEET  
REVERSE FEED



**POST BED**



Closeup of 228R-11-1  
needle and roller foot

HIGH SPEED  
POST TYPE  
SINGLE NEEDLE  
DROP FEED  
LOCKSTITCH MACHINE



# Model 228R-11-1

## POST BED - ROLLER FOOT



### APPLICATIONS

- For sewing light and medium weight fabric, leather, vinyl, canvas and various laminated and coated materials
- Designed for stitching articles such as raincoats, underwear, corsets, brassieres and similar products
- Suitable for vamping, space stitching and tipping on shoes
- Perfect for sewing patches on hats and jackets

### FEATURES

- Vertical axis hook
- Drop feed
- Roller presser foot allows for turning of sharp corners and tight curves
- Single needle
- Stitches per minute - 3000\*
- Reverse feed
- Manual Lubrication (Model 228R-11-2 has Automatic Lubrication)



Available  
Option:  
Speed  
Reducer



**CLINTON INDUSTRIES**  
"SERVING THE SEWING INDUSTRY SINCE 1954"

Optionally available from Clinton Industries:  
Automatic Footlift and Automatic Backtack

### SPECIFICATIONS

Speed, Max. (S.P.M.) *	3000*	Hook	12032
* Speed depends on operation, material and thread.		Work Surface	1-7/8" x 2" (48 x 57 mm)
Clearance Under Foot	15/64" (6 mm)	Post Height	7" (178 mm)
Needle Bar Stroke	1-1/4" (32 mm)	Stitch Type	301
Stitch Length, Max.	5 s.p.i. (5 mm)		
Needle	DP-F22 / 134S		
Bobbin	Metal	10656	
	Pre-wound	G	