

Models 255RB-3 / 254RB-3

WALKING FOOT

NEEDLE FEED

WITH

LARGE BOBBIN AND VERTICAL AXIS HOOK

CENTRA-LUBE®

REVERSE FEED

West Coast Customs

SEMI-AUTOMATIC LUBRICATION SYSTEM

21/2 S.P.I.(10mm) STITCH LENGTH



ELECTROSTATIC OIL-BASE





STITCH REGULATOR



Model 254RB-3
HEAVY DUTY
SINGLE NEEDLE
DROP FEED
NEEDLE FEED
LOCKSTITCH
MACHINE

Model 255RB-3

HEAVY DUTY

SINGLE NEEDLE

TRIPLE FEED:

DROP FEED, NEEDLE FEED

AND ALTERNATING

(WALKING) PRESSER FEET

LOCKSTITCH MACHINE

LONSEW. -

Models 255RB-3 / 254RB-3

Triple Feed Extra Long Stitch

Drop Feed & Needle Feed

APPLICATIONS

- For sewing light to heavy-weight fabric, canvas, leather, vinyl, synthetics and various laminated and coated materials
- · Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, awnings, tents, umbrellas, handbags, luggage, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, footwear, foundation garments, orthopedic appliances, etc.



255RB-3 Foot

FEATURES

- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Large bobbin and vertical axis hook
- Compound feed, walking foot mechanism assures uniform stitching
- Simple wing nut adjustment permits raising and lowering of the center foot to allow for • (255RB-3) Long Stitch - 21/2 SPI (10mm).
- Safety clutch prevents the hook from being damaged
- Safety-type handwheel
- Stitch length indicator on outside of machine
- All sizes of cording feet available
- · Standard attachments easily installed
- Reverse stitching

255RB-3 255RBL-25 **255RBL**

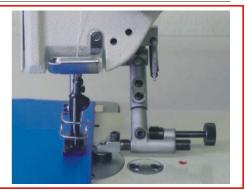
Large bobbin and vertical axis hook and reverse feed and High-lift

254RB-3 - Large bobbin and vertical axis hook, reverse feed - 25" long arm -254RBL-25

- Special order, custom made in USA, up to 30" long arm -

Adjustable, spring-loaded, retractable. SWING ARM GUIDE.

Available Option:

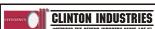


SPECIFICATIONS

255RB-3

Speed, Max. (S.P.M.) *	(255RB-3) 2800
	(254RB-3) 3200
Clearance Under Foot	9/16" (14mm)
Needle Bar Stroke	1-5/16" (33 mm)
Stitch Length, Max.	2-1/2 s.p.i. (10 mm)
Needle	135 x 17
Metal	15041
Bobbin Pre-wound	U
Hook	15040
Bed Size	7" x 18-7/8" (177 x 477 mm
Work Space	10-1/4" (258 mm)
Stitch Type	301

^{*} Speed depends on thread, material and operation.



Optionally available from Clinton Industries: Automatic Footlift and Automatic Backtack





FOOTLIFT

BACKTACK

254RBL