EDGE TRIMMING DEVICE
AUTOMATIC LUBRICATION SYSTEM
REVERSE FEED



HIGH SPEED SINGLE NEEDLE DROP FEED LOCKSTITCH MACHINE



## **Model 318RK-2**

## **APPLICATIONS**

- This machine is appropriate for sewing operations which involve stitching and simultaneous edge trimming. For example stitching and trimming lapels, or stitching and trimming other garment parts, including shirt collars and cuffs
- For men's, ladies', and children's apparel of different weights ranging from light to heavy materials such as cottons, knits, denim, polyester, nylon and sheer fabrics
- This machine is capable of sewing a wide variety of operations by simply changing the gauge set

## **FEATURES**

- Edge trimming device is located alongside the needle
- Edge trimmer is easily engaged or disengaged even during the sewing cycle (push-button control)
- Carbide tipped upper knife and tool steel lower knife
- Trimming margin (distance from the needle to the knife) can easily be changed
- A perfectly balanced mechanical system is used for the knife mechanism assuring vibration -free operation with straight and uniform trimming
- Work area is kept clear (A passage in the machine bed allows for scrap
- disposal)
- Fully automatic lubrication system
   Stitches per minute 4000
   Reverse stitching



## **SPECIFICATIONS**

Speed, Max. (S.P.M.)		4000*	Hook	146	
Clearance Under Foot		Hand <sup>5</sup> / <sub>16</sub> " (8mm Knee <sup>15</sup> / <sub>32</sub> " (12mm)	Knife Stroke	13/ <sub>64</sub> " (5 mm)	
Needle Bar Stroke		1 <sup>7</sup> / <sub>32</sub> " (31 mm)	Trimming Wid	Trimming Width, Max. 3/8" (9.5 mm)	
Stitch Length, Max.		5 s. p. i. (5 m m)	Bed Size	7" x 18 <sup>7</sup> /8" (177 x 477 mm)	
Needle		16 x 257	Work Space	10 <sup>1</sup> /8" (258 mm)	
Bobbin	Metal	147	Stitch Type	301	
	Pre-wound	L	Gauges: 1/8" s	Gauges: 1/8" standard equipment	
Lubrication		Fully Automatic	•	1/16", 3/32", 5/32", 3/16", 1/4", 3/8" can be purchased sepa	

<sup>\*</sup> Depending on materials, thread and operation