

Model 327RB-2

TWO NEEDLE

Also available: Model 327RBL-25

WITH

CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION SYSTEM

LARGE VERTICAL AXIS HOOKS AND BOBBINS DISENGAGEABLE RIGHT AND LEFT NEEDLE BARS

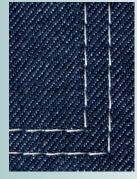




327RB-2 needle and feet closeup showing the split



Double Needle Split Bar



ANGULAR STITCHING

HIGH SPEED TWO NEEDLE ANGULAR STITCHING (SPLIT NEEDLE BAR)

DROP FEED, NEEDLE FEED LOCKSTITCH MACHINE



MODEL 327RB-2

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APPLICATIONS

- For medium to heavy duty materials such as cloth, leather, canvas, vinyls, synthetics and various coated and laminated materials
- Designed for sewing operations which require decorative or functional.
 angular stitching such as collars, lapels, pocket flaps, pockets and fly fronts
- Used for stitching such products as wearing apparel, table cloths, brassieres and leather accessories
- General parallel / two-needle stitching (top or run stitching)

FEATURES

- The compound feed mechanism assures perfect and uniform stitching and eliminates slippage
- Large hooks and bobbins.
- Special bobbin case cap eliminates loose bottom stitches when angular stitching is employed
- Easy operation of disengageable right and left needle bars by use of finger-touch lever
- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- · Reverse stitching
- Large range of gauge sets available
- Safety clutch protects the hooks from being damaged

SPECIFICATIONS

Speed, Max. (S.P.M.)*	2200
Clearance Under Foot	⁹ / ₃₂ " (7 mm)
Needle Bar Stroke	1 ¹ / ₄ " (32 mm)
Stitch Length, Max.	4½ s. p. i. (5.5 mm)
Needle	135 x 7
Bobbin Metal	16408
Pre-wound	U
Hook	16407
Work Space	10" (258 mm)
Bed Size	7" x 20 ³ / ₈ " (177 x 518 mm)
Needle Distances	1/4" Standard (1/8-11/4" avail)
Stitch Type	301

 $_{\mbox{\ensuremath{\bigstar}}}$ Speed depends on operation, material and thread.



Optionally available from Clinton Industries: Automatic Footlift and Automatic Backtack





FOOTLIFT

BACKTACK

Available Option: Adjustable, springloaded, retractable, SWING ARM GUIDE. (Works on both 1 or 2 needle machines.)

