

**CONSEW** Since 1898

# Model 327RB-2

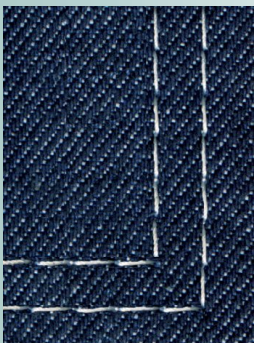
**TWO NEEDLE**

**FLAT BED**

WITH  
CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION  
SYSTEM  
LARGE VERTICAL AXIS HOOKS AND BOBBINS  
DISENGAGEABLE RIGHT AND LEFT NEEDLE BARS  
REVERSE FEED



**Double Needle  
Split Bar**

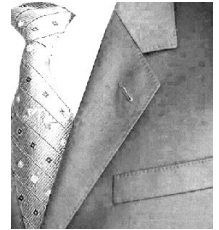
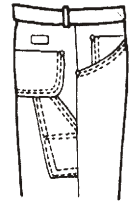


ANGULAR STITCHING

HIGH SPEED  
TWO NEEDLE  
ANGULAR STITCHING  
(SPLIT NEEDLE BAR)  
DROP FEED, NEEDLE FEED  
LOCKSTITCH MACHINE

## APPLICATIONS

- For medium to heavy duty materials such as cloth, leather, canvas, vinyls, synthetics and various coated and laminated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, lapels, pocket flaps, pockets and fly fronts
- Used for stitching such products as wearing apparel, table cloths, brassieres and leather accessories
- General parallel / two-needle stitching (top or run stitching)



## FEATURES

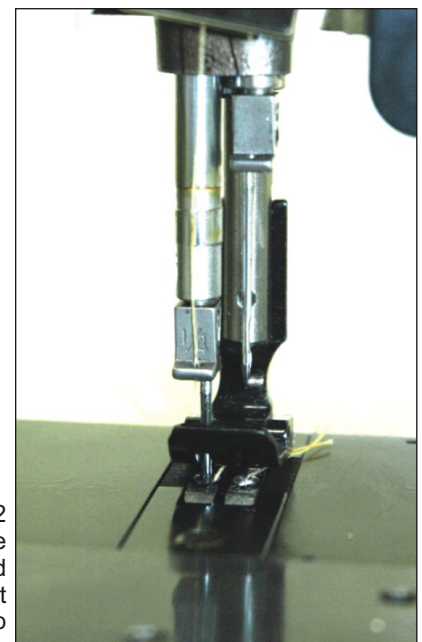
- The compound feed mechanism assures perfect and uniform stitching and eliminates slippage
- Large hooks and bobbins.
- Special bobbin case cap eliminates loose bottom stitches when angular stitching is employed
- Easy operation of disengageable right and left needle bars by use of finger-touch lever
- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Reverse stitching
- Large range of gauge sets available
- Safety clutch protects the hooks from being damaged



## SPECIFICATIONS

Speed, Max. (S.P.M.)*	2200	
Clearance Under Foot	<sup>9</sup> / <sub>32</sub> " (7 mm)	
Needle Bar Stroke	1 <sup>1</sup> / <sub>4</sub> " (32 mm)	
Stitch Length, Max.	4½ s. p. i. (5.5 mm)	
Needle	135 x 7	
Bobbin	Metal	16408
	Pre-wound	U
Hook	16407	
Work Space	10" (258 mm)	
Bed Size	7" x 20 <sup>3</sup> / <sub>8</sub> " (177 x 518 mm)	
Needle Distances	<sup>1</sup> / <sub>4</sub> " Standard ( <sup>1</sup> / <sub>8</sub> -1 <sup>1</sup> / <sub>4</sub> " avail)	
Stitch Type	301	

\* Speed depends on operation, material and thread.



327RB-2  
needle  
and  
foot  
closeup