

CONSEW Since 1898

MODEL 328RB-2

TWO NEEDLE

Also available 327RB-2 (needle feed)

With

Compound Feed And Walking Foot
 Centra-lube® Semi-automatic Lubrication System
 Large Vertical Axis Hooks And Bobbins
 Disengageable Right And Left Needle Bars
 Reverse Feed
 Safety Clutch

WALKING FOOT

Double Needle
 Split Bar



ANGULAR STITCHING



**HIGH SPEED
 TWO NEEDLE
 ANGULAR STITCHING
 (SPLIT NEEDLE BAR)**

**TRIPLE FEED:
 DROP FEED, NEEDLE FEED AND
 ALTERNATING (WALKING) PRESSER FEET
 LOCKSTITCH MACHINE**

Model 328RB-2

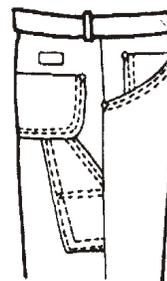
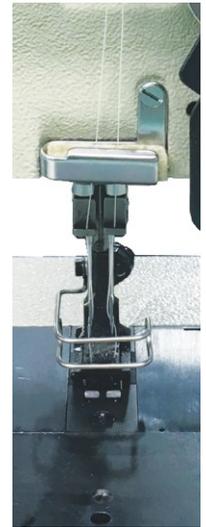
Also available 327RB-2 (needle feed)

APPLICATIONS

- For medium to heavy-duty materials such as leather, canvas, vinyls and various laminated and coated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, lapels, pockets, pocket flaps, etc.
- Used for stitching such products as men's, ladies' and childrens' coats, ski wear, jeans, handbags and travelware accessories
- General parallel / two-needle stitching. Top stitching with split bar for angular sewing turns.

FEATURES

- Compound feed, walking foot mechanism assures perfect feeding of sewing material
- Large hooks and bobbin cases with their own thread take-up mechanism assure uniform and perfect stitching with minimal bobbin changes
- Easy operation of disengageable right and left needle bars by use of finger-touch lever
- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Stitches per minute - 2200 *
- Reverse stitching
- Various gauge sets available
- Safety clutch protects the hooks from being damaged
- Simple adjustment permits raising and lowering the center foot which allows for sewing different thicknesses of material



SPECIFICATIONS

Speed, Max. (S.P.M.)*	328RB-2	3000 *	Hook	16407
Clearance Under Foot		1 1/32" (8.5 mm)	Bed Size	328RB-2 7" x 20-3/8" (177 x 518 mm)
Needle Bar Stroke		1-1/4" (32 mm)	Work Space	328RB-2 10" (258 mm)
Stitch Length, Max.		4 s.p.i. (6.5 mm)	Needle Distances	1/8" (3.2 mm)– 1" (25.4mm) (1/4" is standard)
Needles		135 x 17	Stitch Type	301
Bobbin	Metal	10408		
	Pre-wound	U		

* Speed depends on operation, material and thread.