

**CONSEW** Since 1898

# MODEL 328RBL-25

## LONG-ARM / TWO NEEDLE

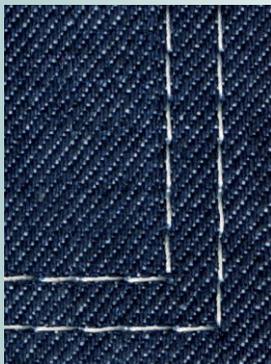
Also available 327RBL-25 (needle feed)

WITH  
 COMPOUND FEED AND WALKING FOOT  
 CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION SYSTEM  
 LARGE VERTICAL AXIS HOOKS AND BOBBINS  
 DISENGAGEABLE RIGHT AND LEFT NEEDLE BARS  
 REVERSE FEED  
 SAFETY CLUTCH



### **WALKING FOOT**

**Double Needle  
 Split Bar**



ANGULAR STITCHING

**HIGH SPEED  
 TWO NEEDLE  
 ANGULAR STITCHING  
 (SPLIT NEEDLE BAR)**

**TRIPLE FEED:**  
 DROP FEED, NEEDLE FEED AND  
 ALTERNATING (WALKING) PRESSER FEET  
**25" LONG ARM  
 LOCKSTITCH MACHINE**

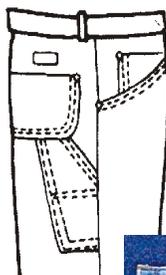
# Model 328RBL-25

## APPLICATIONS

- For medium to heavy-duty materials such as leather, canvas, vinyls and various laminated and coated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, lapels, pockets, pocket flaps, etc. Especially where an extended bed workspace will be advantageous such as sheets, blankets, raincoats, tablecloths, etc.
- Used for stitching such products as men's, ladies' and childrens' coats, ski wear, jeans, handbags and travelware accessories
- General parallel / two-needle stitching. Top stitching with split bar for angular sewing turns.

## FEATURES

- Compound feed, walking foot mechanism assures perfect feeding of sewing material
- Large hooks and bobbin cases with their own thread take-up mechanism assure uniform and perfect stitching with minimal bobbin changes
- Easy operation of disengageable right and left needle bars by use of finger-touch lever
- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Stitches per minute - 2200 \*
- Reverse stitching
- Various gauge sets available
- Safety clutch protects the hooks from being damaged
- Simple adjustment permits raising and lowering the center foot which allows for sewing different thicknesses of material



## SPECIFICATIONS

Speed, Max. (S.P.M.) *	2200	Hook	16407
* Depending on operation, material and thread.		Bed Size	7" x 25" (177 x 640 mm)
Clearance Under Foot	1 <sup>1</sup> / <sub>32</sub> " (8.5 mm)	Work Space	25" (640 mm)
Needle Bar Stroke	1-1/4" (32 mm)	Needle Distances	1/8" (3.2 mm)– 1" (25.4mm) (1/4" is standard)
Stitch Length, Max.	4 s.p.i. (6.5 mm)		
Needle	135 x 17	Stitch Type	301
Bobbin	Metal		
	Pre-wound	10408	U