

347R SERIES

SINGLE NEEDLE

WITH

ZIG-ZAG

CYLINDER BED

FEED-OFF-THE-ARM

 HORIZONTAL AXIS TRANSVERSE ROTARY HOOK

• 3000 MAX. S.P.M. (Maximum stitches per minute)

REVERSE FEED

Models: 347R-1A-1 • 1 Stitch Zig-Zag (304)

347R-2A-1 • 2 Stitch Zig-Zag (308)

347R-3A-1 • 3 Stitch Zig-Zag

APPLICATIONS

- For sewing light to medium weight materials including leather, vinyl, canvas and laminated and coated materials
- Designed for stitching on cylindrical objects and to close many kinds of apparel or accessory articles
- Can also be used for decorative types of stitching
- Suitable for stitching such products as wet suits, tarpaulins, sails, shoes, boots and mops



Optionally available from Clinton Industries:
Automatic Foot Lift and Automatic Reverse

SPECIFICATIONS		
Speed, Max. (S.P.M.)		3000
Clearance Under Foot		15/ ₆₄ " (6 mm)
Needle Bar Stroke		1-19/ ₆₄ " (33 mm)
Stitch Length, Max.		5 s.p.i. (5 mm)
Needle		135 x 5
Bobbin	Metal	B 54
DODDIII	Pre-wound	F
Hook		B 49
Cylinder Bed Dia.		2- ³ / ₁₆ " (55 mm)
Stitch Width, Max.		3/8" (8 mm)
Stitch Type		304





"WS" version has levitating presser feet for sewing thick neoprene

Models 347R-1A-1UF 347R-1A-1WS

Feed-off-the-arm **ZIG-ZAG** upper and lower feed machine

Sub class model: 347R-2A-UF (2 stitch zigzag)

347R-3A-UF (3 stitch zigzag)

347R-2A-WS (2 stitch zigzag)

347R-3A-WS (3 stitch zigzag)



347R-1A-1WS

Especially for wetsuits. 2-stitch and 3-stitch types are good for reinforcing stitches on heavier materials.

CLINTON INDUSTRIES
"SERVING THE SEWING INDUSTRY SINCE 1954"

Optionally available from Clinton Industries: Automatic Foot Lift and Automatic Reverse

FEATURES

- Cylindrical arm suitable for any tubular pieces.
- Upper and lower feed mechanism to avoid puckering and material slippage.
- Good for any stretchable material, such as rubber coated cloth, vinyl, elastic, wetsuits, orthopedic braces.
- 2-stitch and 3-stitch types are good for reinforcing stitches on heavier materials.

SPECIFICATIONS

Sewing type Single needle

lockstitch

zigzag

Sewing speed 2,800 s.p.m.
Stitch length 5 mm (max)
Zigzag width 10 mm (max)

Cylinder diameter55 mm Cylinder length 225 mm