

Model 389RB-2

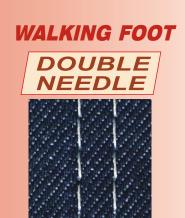
Needle Feed: Model 388RB-2

WITH

CENTRA-LUBE® - SEMI-AUTOMATIC LUBRICATION SYSTEM LARGE VERTICAL AXIS ROTARY HOOKS AND BOBBINS

REVERSE FEED

SAFETY CLUTCH







HEAVY DUTY
HIGH SPEED
POST TYPE
TWO NEEDLE
DROP FEED,NEEDLE FEED
WALKING FOOT
ALTERNATING PRESSER FEET
LOCKSTITCH MACHINE



Model 389RB-2

APPLICATIONS

- For sewing medium to medium heavy-weight fabrics, leather, canvas, vinyl synthetics and various coated and laminated materials
- Designed for stitching such products as overalls, raincoats, luggage, travelware accessories, bags, umbrellas, awnings, covers, tarpaulins, tents, wearing apparel, outdoor clothing, underwear, etc.
- General / parallel two-needle stitching
- Suitable for stitching uneven, hollow, tubular and curved articles
- Also for secondary operations on finished articles such as attaching braids, pockets, tapes, etc.

FEATURES

- Compound feed, walking foot mechanism assures perfect feeding of sewing material
- Large hooks and bobbin cases
- Centra-Lube® semi-automatic lubrication system
- Stitches per minute 2400 *
- · Reverse stitching
- Various gauge sets available
- Safety clutch protects the hooks from being damaged
- Models 389RBATCL(N) / 389RATCL(N)-automatic function
- Available in extra high post bed (special order)



Speed, Max. (S.P.M.) *	2400 *
Clearance Under Foot ———	$^{11}/_{32}$ " (8.5mm) hand
	7/ ₁₆ " (11mm) foot
Needle Bar Stroke	1 ⁵ / ₁₆ " (33mm)
Stitch Length, Max.	4.2 s.p.i. (6 mm)
Needle	135 x 17
Metal Bobbin	10541
Pre-wound	U
Hook	14505
Bed Size	7" x 20 ³ /8" (177 mm x 518 mm)
Work Surface	2 ¹ /8" x 4" (54 mm x 101 mm)
Post Height	7" (178 mm)
Stitch Type	301
Needle Gauges Available	3/ ₁₆ " to 1" (4.7 mm to 25.4 mm)

[★] Speed depends on operation, material and thread.





