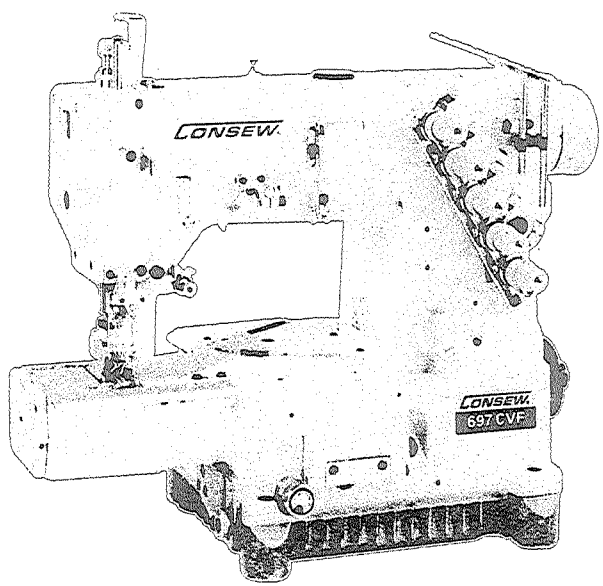
Since 1898

CONSEW®

CONSOLIDATED SEWING MACHINE CORP.

PARTS MANUAL FOR
Model 697CVF



HIGH SPEED, CYLINDER BED, TOP & BOTTOM COVERSTITCH MACHINE

Specifications subject to change without notice.

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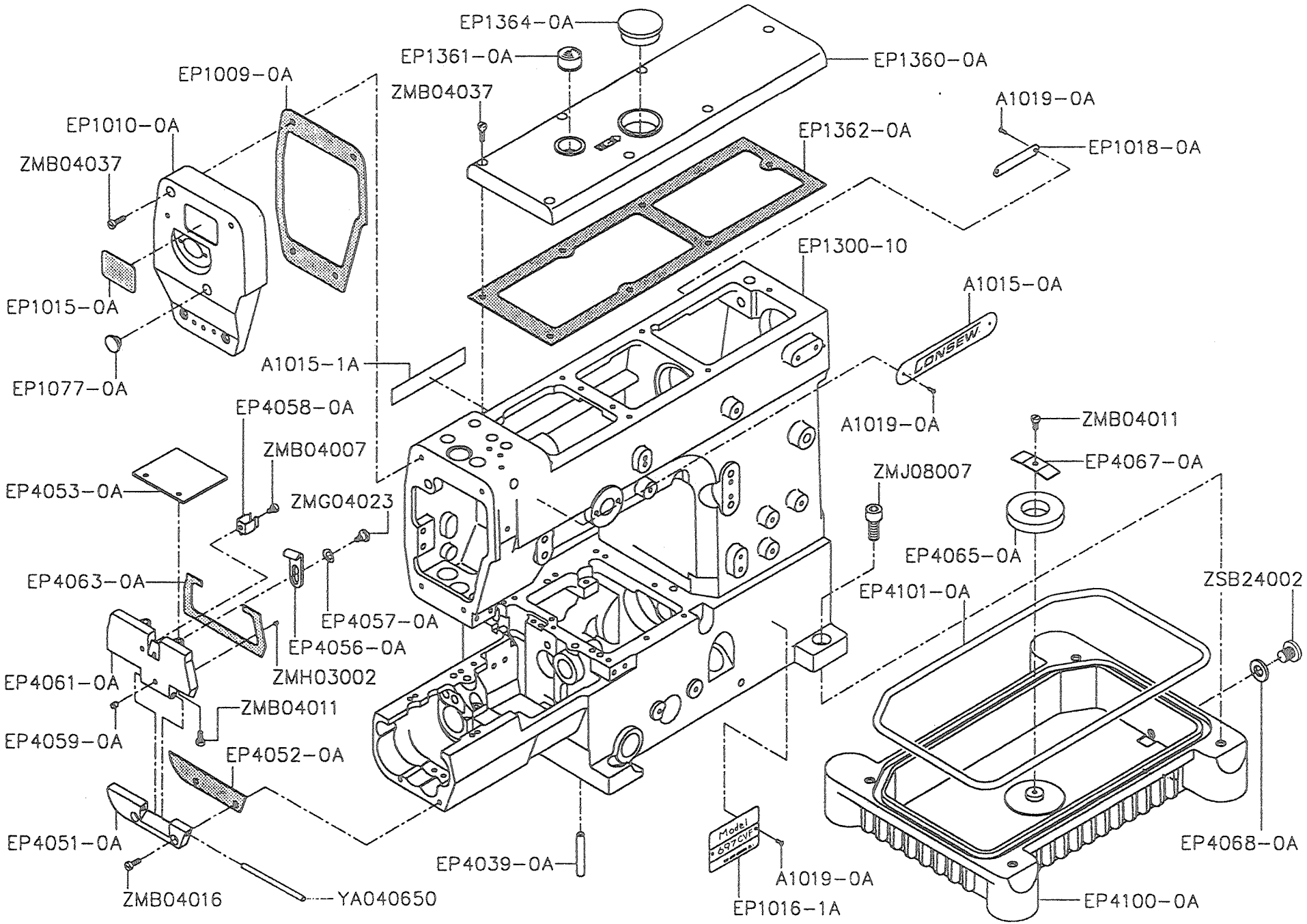
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Note: Some sections that used to be on 2 pages have been combined and have 2 page numbers on them so that the parts list will still work

A. MISCELLANEOUS COVERS(1)

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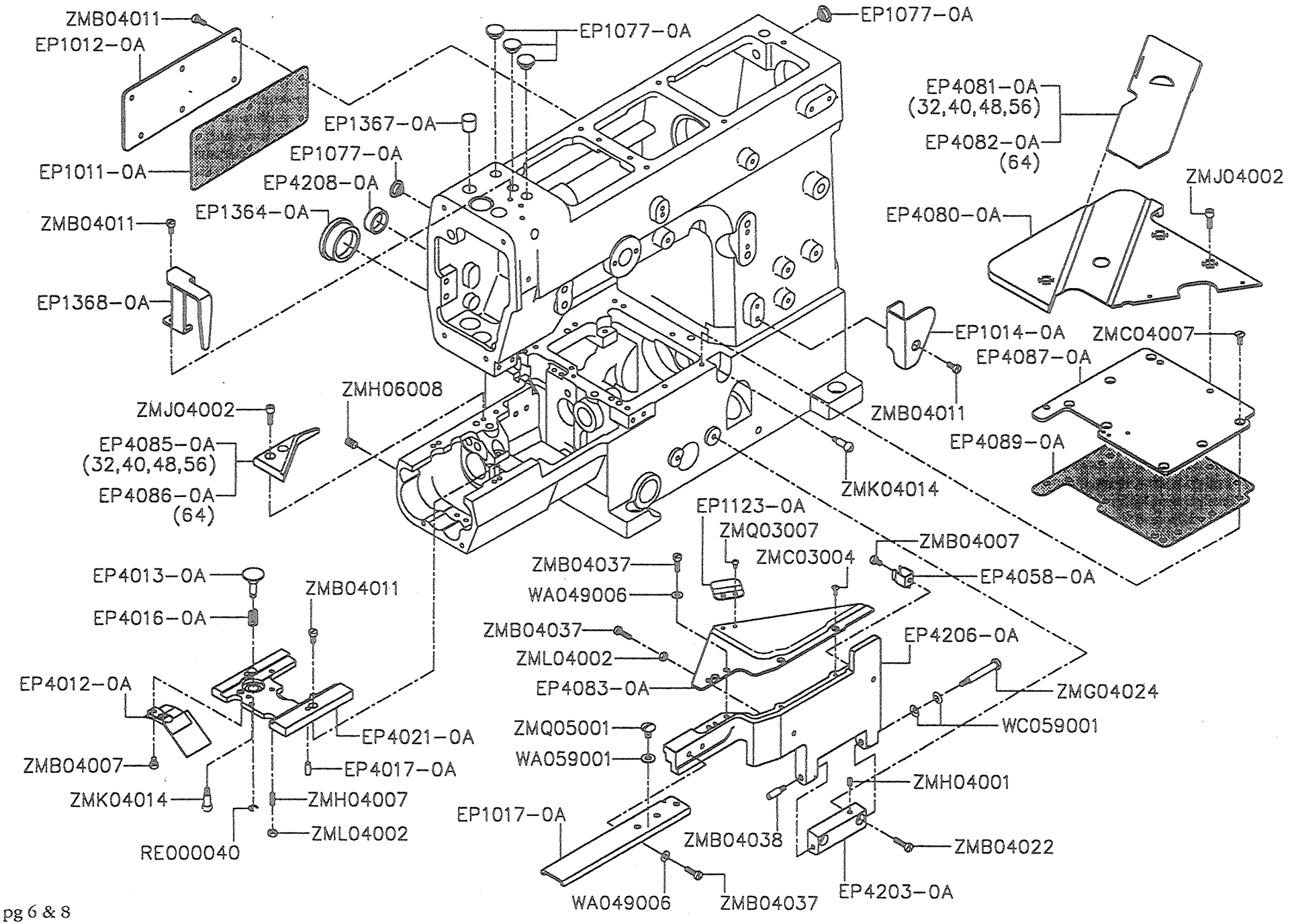


A. MISCELLANEOUS COVERS(1)

Parts No.	Name of Parts	Q'TY
A1015-0A	Brand Name Plate	1
A1015-1A	Brand Name Plate	1
A1019-0A	Rivet	6
EP1009-0A	Head Cover Gasket	1
EP1010-0A	Head Cover	1
EP1015-0A	Brand Name Plate	1
EP1016-1A	Model Plate	1
EP1018-0A	Serial Number Plate	1
EP1077-0A	Head Cover Seal Plug	1
EP1300-10	Machine Frame Unit	1
EP1360-0A	Top cover	1
EP1361-0A	Oil Sight Window	1
EP1362-0A	Top cover Gasket	1
EP1364-0A	Top Cover Seal Plug	1
EP4039-0A	Machine Frame Supporting Bar	4
EP4051-0A	Side Cover Hinge	1
EP4052-0A	Side Cover Hinge Gasket	1
EP4053-0A	Cloth Plate	1
EP4056-0A	Side Cover Hook	1
EP4057-0A	Conical Spring Washer	1
EP4058-0A	Cover Latch Spring	1
EP4059-0A	Seal Plug (Rubber)	1
EP4061-0A	Side Cover	1
EP4063-0A	Side Cover Gasket	1
EP4065-0A	Magnet	1
EP4067-0A	Magnet Holder	1
EP4068-0A	Drain Hole Seal	1
EP4100-0A	Oil Reservoir	1
EP4101-0A	Oil Reservoir Gasket	1
YA040650	Side Cover Hinge Pin	1
ZMB04007	Screw (M4-0.7×5)	1

Parts No.	Name of Parts	Q'TY
ZMB04011	Screw (M4-0.7×8)	3
ZMB04016	Screw (M4-0.7×10)	2
ZMB04037	Screw (M4-0.7×12)	11
ZMG04023	Screw (M4-0.7×5)	1
ZMH03002	Screw (M3-0.5×3)	1
ZMJ08007	Screw (M8-1.25×20)	4
ZSB24002	Screw (3/8-28×8)	1

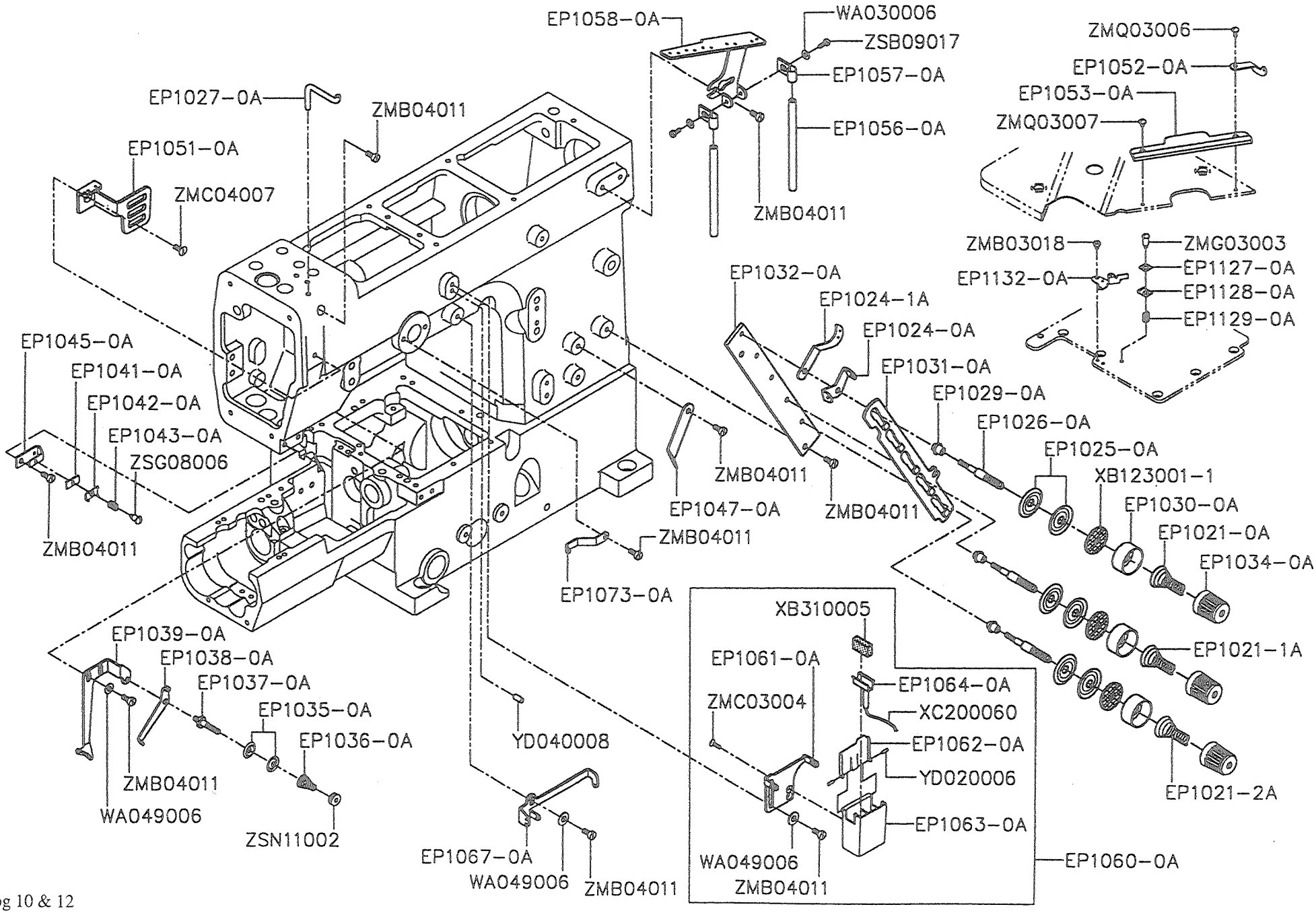
B. MISCELLANEOUS COVERS(2)



Parts No.	Name of Parts	Q'TY
EP1011-0A	Rear Cover Gasket	1
EP1012-0A	Rear Cover	1
EP1014-0A	Eyelet Cover	1
EP1017-0A	Supplementary Front cover	1
EP1077-0A	Seal Plug	5
EP1123-0A	Supplementary Tension Disc Cover	1
EP1364-0A	Seal Plug	1
EP1367-0A	Seal Plug	1
EP1368-0A	Needle Bar Guard	1
EP4012-0A	Oil Defender	1
EP4013-0A	Feed Regulating push-button	1
EP4016-0A	Feed Regulating push-button Spring	1
EP4017-0A	Knock Pin	2
EP4021-0A	Stitch Plate Support	1
EP4058-0A	Cover Latch Spring	1
EP4080-0A	Cloth Plate	1
EP4081-0A	Slide Cover (32,40,48,56)	1
EP4082-0A	Slide Cover (64)	1
EP4083-0A	Front Cover (Upper)	1
EP4085-0A	Supplementary Slide Cover (32,40,48,56)	1
EP4086-0A	Supplementary Slide Cover (64)	1
EP4087-0A	Crank Chamber Cover	1
EP4089-0A	Crank Chamber Cover Gasket	1
EP4203-0A	Front Cover Hinge	1
EP4206-0A	Front Cover (Lower)	1
EP4208-0A	Seal Plug	1
RE000040	Retaining Ring	1
WA049006	Washer	4
WA059001	Washer	2
WC059001	Conical Spring Washer	2
ZMB04007	Screw (M4-0.7×5)	3

Parts No.	Name of Parts	Q'TY
ZMB04011	Screw (M4-0.7×8)	11
ZMB04022	Screw (M4-0.7×14)	2
ZMB04037	Screw (M4-0.7×12)	5
ZMB04038	Screw (M4-0.7×8)	1
ZMC03004	Screw (M3-0.5×6)	3
ZMC04007	Screw (M4-0.7×7.3)	7
ZMG04024	Screw (M4-0.7×8)	1
ZMH04001	Screw (M4-0.7×4)	1
ZMH04007	Screw (M4-0.7×10)	1
ZMH06008	Screw (M6-1×6)	1
ZMJ04002	Screw (M4-0.7×12)	5
ZMK04014	Screw (M4-0.7×5)	2
ZML04002	Nut (M4-0.7)	2
ZMQ03007	Screw (M3-0.5×3)	2
ZMQ05001	Screw (M5-0.8×8)	2

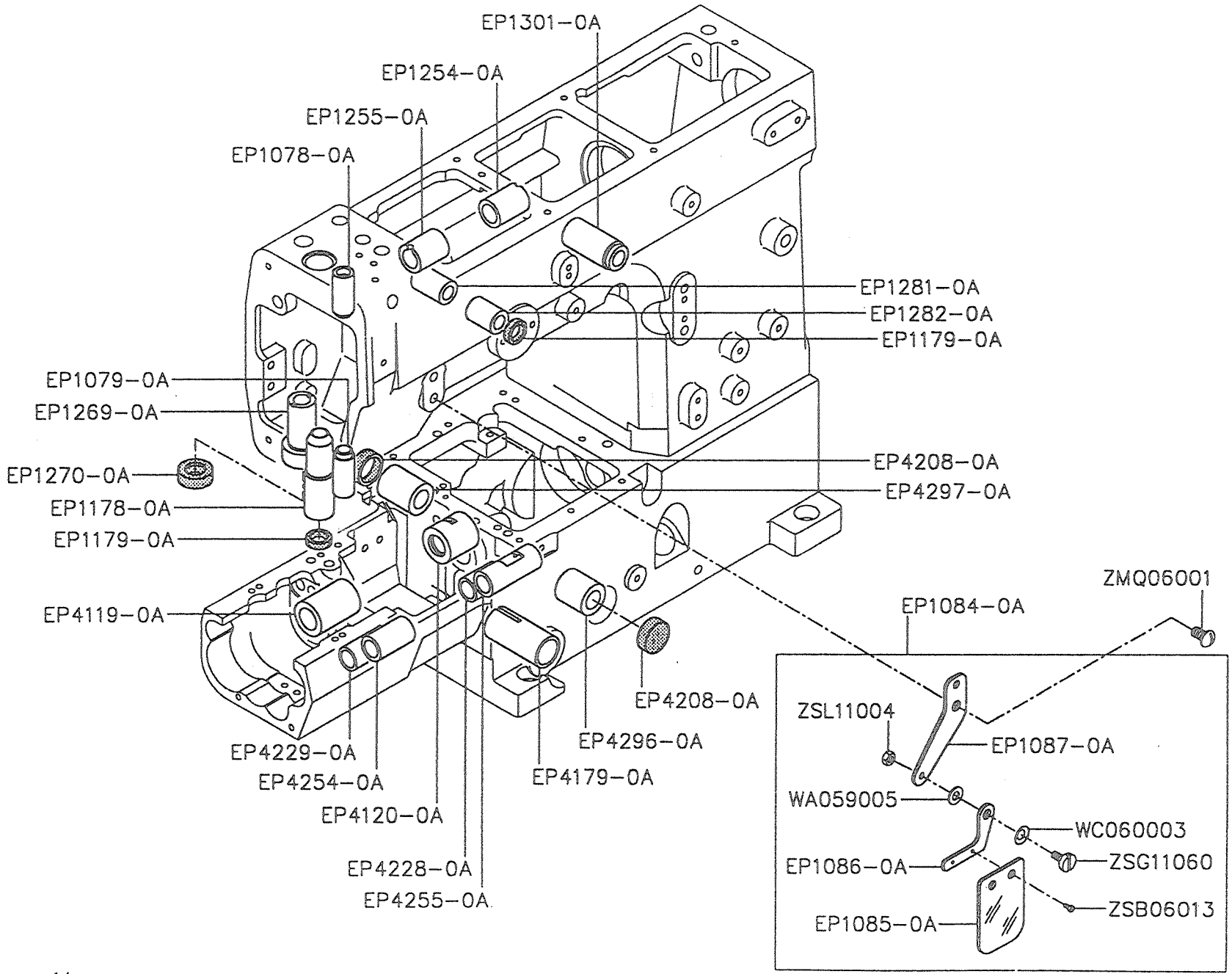
C. MISCELLANEOUS THREAD EYELETS



C. MISCELLANEOUS THREAD EYELETS

Parts No.	Name of Parts	Q'TY
EP1021-0A	Needle Thread Tension Spring	3
EP1021-1A	Top Cover Thread Tension Spring	1
EP1021-2A	Looper Thread Tension Spring	1
EP1024-0A	Tension Disc Eyelet	5
EP1024-1A	Thread Lead-in Guide	5
EP1025-0A	Tension Disc	10
EP1026-0A	Tension Post	5
EP1027-0A	Needle Thread Guide	1
EP1029-0A	Tension Post Ferrule	5
EP1030-0A	Thread Tension Spring Retainer	5
EP1031-0A	Tension Disc Separator	1
EP1032-0A	Tension Post Support	1
EP1034-0A	Thread Tension Spring Cap	5
EP1035-0A	Supplementary Tension Disc	2
EP1036-0A	Supplementary Tension Spring	1
EP1037-0A	Tension Post	1
EP1038-0A	Supplementary Thread Guide	1
EP1039-0A	Top Cover Thread Guide	1
EP1041-0A	Thread Retainer Disc Support	1
EP1042-0A	Needle Thread Retainer Disc	1
EP1043-0A	Needle Thread Retainer Spring	1
EP1045-0A	Needle Thread Retainer Support	1
EP1047-0A	Looper Thread Eyelet (Long)	1
EP1051-0A	Needle Thread Take-up Guard	1
EP1052-0A	Looper Thread Eyelet (Center)	1
EP1053-0A	Looper Thread Guard	1
EP1056-0A	Thread Eyelet Pipe (Short)	2
EP1057-0A	Thread Eyelet Pipe Stay	2
EP1058-0A	Thread Guide Plate	1
EP1060-0A	SP Device, Complete Set	1
EP1061-0A	Needle Thread Eyelet	1

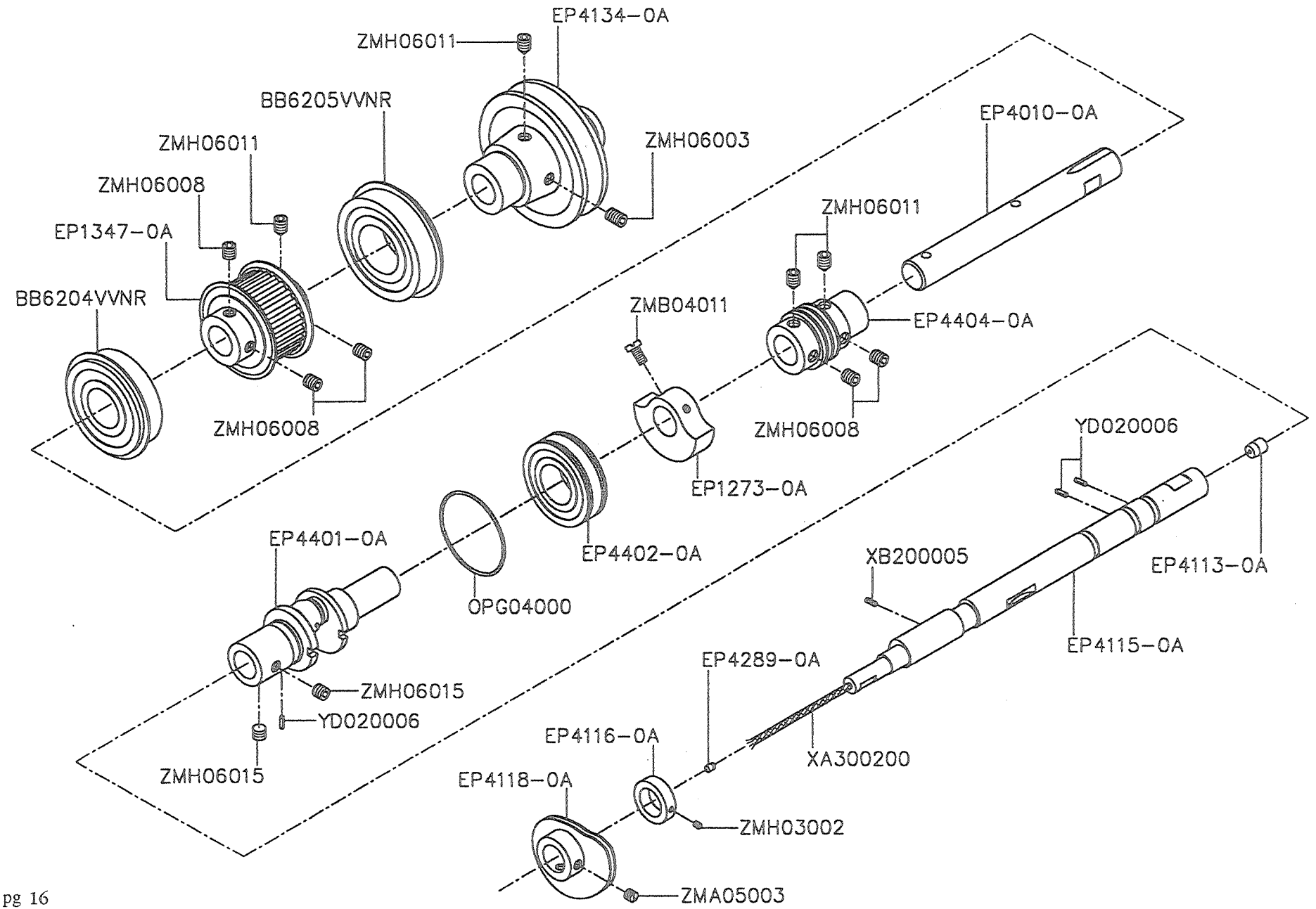
Parts No.	Name of Parts	Q'TY
EP1062-0A	SP Container Lid	1
EP1063-0A	SP Container	1
EP1064-0A	SP Felt Stay	1
EP1067-0A	Top Cover Thread Eyelet (Right)	1
EP1073-0A	Top Cover Thread Eyelet (Left)	1
EP1127-0A	Supplementary Tension Disc (Upper)	1
EP1128-0A	Supplementary Tension Disc (Lower)	1
EP1129-0A	Supplementary Tension Spring	1
EP1132-0A	Tension Disc Guide	1
WA030006	Washer	2
WA049006	Washer	4
XB123001-1	Felt	5
XB310005	Felt	1
XC200060	Felt	1
YD020006	Pin	2
YD040008	Guide Pin	1
ZMB03018	Screw (M3-0.5×3.5)	1
ZMB04011	Screw (M4-0.7×8)	12
ZMC03004	Screw (M3-0.5×8)	2
ZMC04007	Screw (M4-0.7×4.5)	1
ZMG03003	Screw (M3-0.5×9.6)	1
ZMQ03006	Screw (M3-0.5×6)	1
ZMQ03007	Screw (M3-0.5×3)	1
ZSB09017	Screw (9/64-40×7)	2
ZSG08006	Screw (1/8-44×2.2)	1
ZSN11002	Nut	1


EP1301-0A
EP1254-0A
EP1255-0A
EP1078-0A
EP1281-0A
EP1282-0A
EP1179-0A
EP1079-0A
EP1269-0A
EP1270-0A
EP1178-0A
EP1179-0A
EP4208-0A
EP4297-0A
EP4119-0A
ZMQ06001
EP1084-0A
ZSL11004
EP1087-0A
WA059005
WC060003
EP1086-0A
ZSG11060
ZSB06013
EP1085-0A
EP4208-0A
EP4296-0A
EP4179-0A
EP4229-0A
EP4254-0A
EP4120-0A
EP4228-0A
EP4255-0A

D. MISCELLANEOUS BUSHINGS

Parts No.	Name of Parts	Q'TY
EP1078-0A	Needle Bar Bushing (Upper)	1
EP1079-0A	Needle Bar Bushing (Lower)	1
EP1084-0A	Eye Guard, Complete Set	1
EP1085-0A	Eye Guard	1
EP1086-0A	Eye Guard Holder	1
EP1087-0A	Eye Guard Support	1
EP1178-0A	Presser Bar Bushing	1
EP1179-0A	Oil Seal	2
EP1254-0A	Spreader Driving Shaft Bushing (Right)	1
EP1255-0A	Spreader Driving Shaft Bushing (Left)	1
EP1269-0A	Spreader Driving Bar Bushing	1
EP1270-0A	Oil Seal	1
EP1281-0A	Needle Thread Take-up Bushing (Rear)	1
EP1282-0A	Needle Thread Take-up Bushing (Front)	1
EP1301-0A	Foot Lifter Lever Bushing	1
EP4119-0A	Lower Shaft Bushing (Left)	1
EP4120-0A	Lower Shaft Bushing (Right)	1
EP4179-0A	Adjusting Screw Bushing	1
EP4208-0A	Seal Plug	2
EP4228-0A	Differential Feed Bar Shaft Bushing (Right)	1
EP4229-0A	Differential Feed Bar Shaft Bushing (Left)	1
EP4254-0A	Feed Bar Lift Shaft Bushing (Left)	1
EP4255-0A	Feed Bar Lift Shaft Bushing (right)	1
EP4296-0A	Looper Driving Shaft Bushing (Front)	1
EP4297-0A	Looper Driving Shaft Bushing (Rear)	1
WA059005	Washer	1
WC060003	Conical Spring Washer	1
ZMQ06001	Screw (M6-1×10)	1
ZSB06013	Screw (3/32-56×4.2)	2
ZSG11060	Screw (11/64-40×9.7)	1
ZSL11004	Nut	1

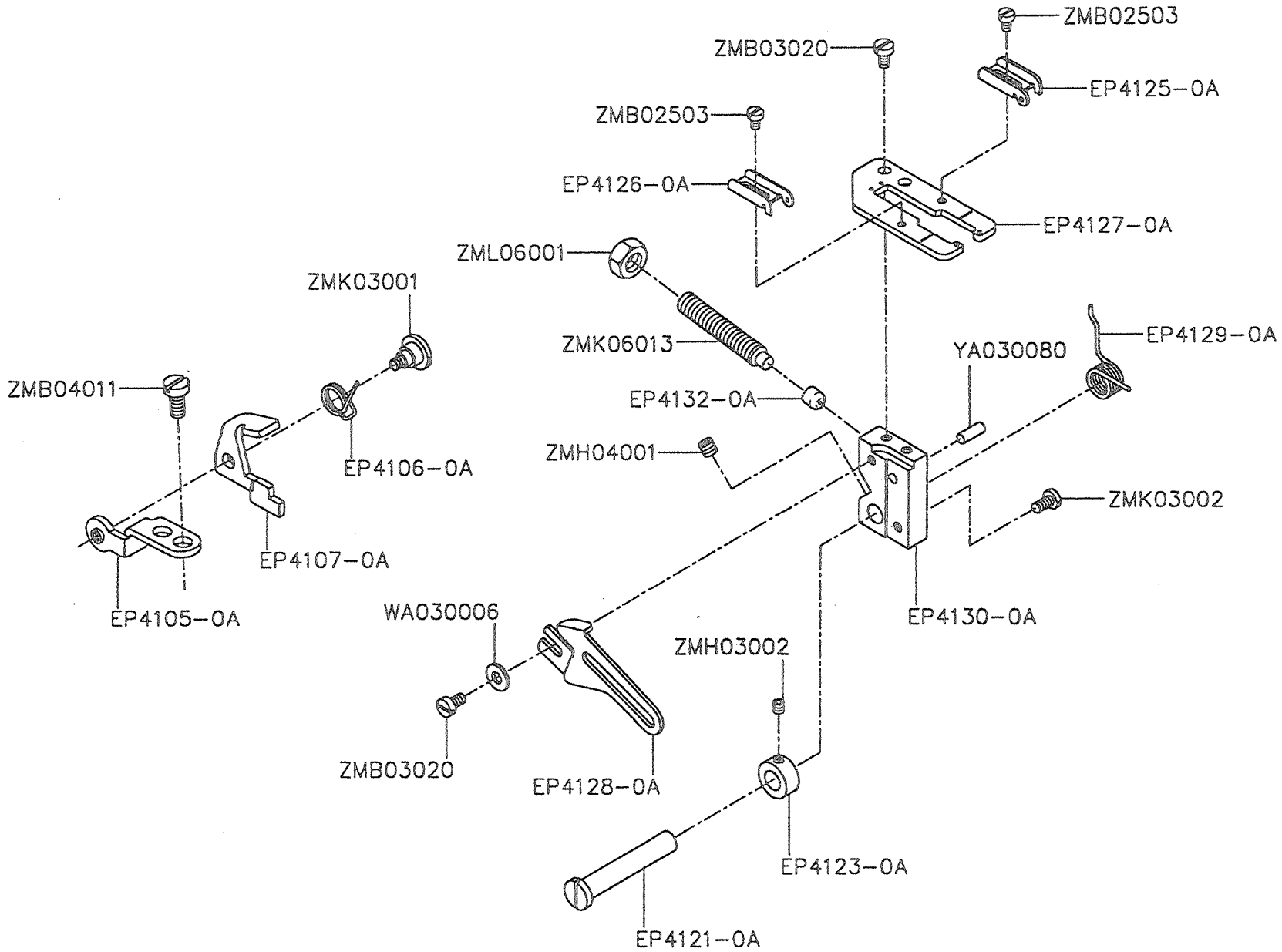
E. MAIN SHAFT DRIVING MECHANISM



E. MAIN SHAFT DRIVING MECHANISM

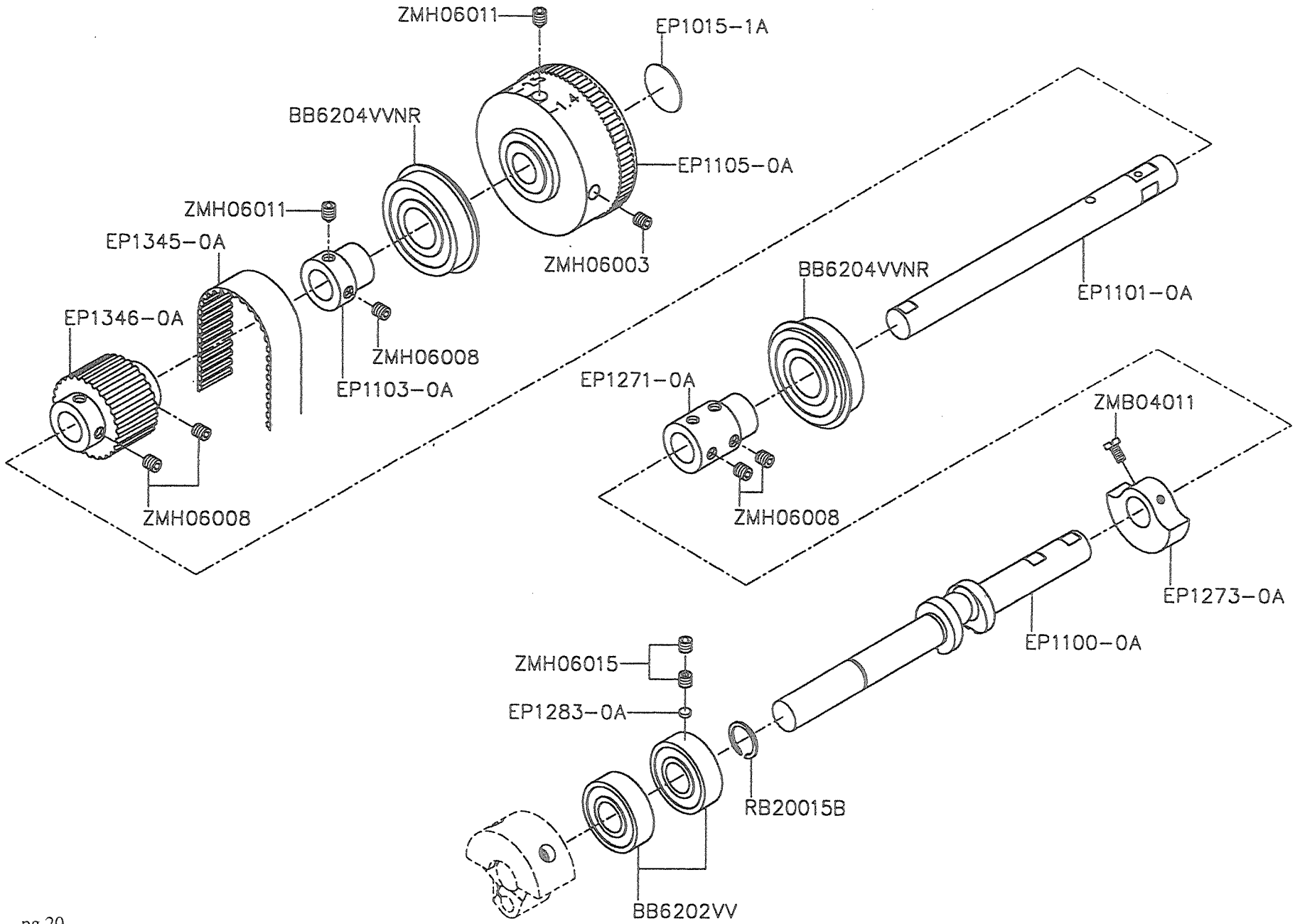
Parts No.	Name of Parts	Q'TY
BB6204VVNR	Ball Bearing (Middle) -------	1
BB6205VVNR	Ball Bearing (Right) --------	1
EP1273-0A	counterweight (Small) -------	1
EP1347-0A	Main Shaft Pulley (Lower) ---	1
EP4010-0A	Lower Shaft (Right) ---------	1
EP4113-0A	Seal Plug -------------------	1
EP4115-0A	Lower Shaft (Left) ----------	1
EP4116-0A	Collar ----------------------	1
EP4118-0A	Looper Thread Take-up -------	1
EP4134-0A	Pulley ----------------------	1
EP4289-0A	Seal Plug -------------------	1
EP4401-0A	Lower crankshaft ------------	1
EP4402-0A	Ball Bearing (Left) ---------	1
EP4404-0A	Oil Pump Driving Worm -------	1
OPG04000	O-ring ----------------------	2
XA300200	Oil Wick --------------------	1
XB200005	Oil Wick --------------------	2
YD020006	Roll Pin --------------------	3
ZMA05003	Screw (M5-0.8×4) ------------	2
ZMB04011	Screw (M4-0.7×8) ------------	2
ZMH03002	Screw (M3-0.5×3) ------------	1
ZMH06003	Screw (M6-1×8) --------------	1
ZMH06008	Screw (M6-1×6) --------------	5
ZMH06011	Screw (M6-1×8) --------------	4
ZMH06015	Screw (M6-1×4.8) ------------	2

F. THREAD TAKE-UP MECHANISM



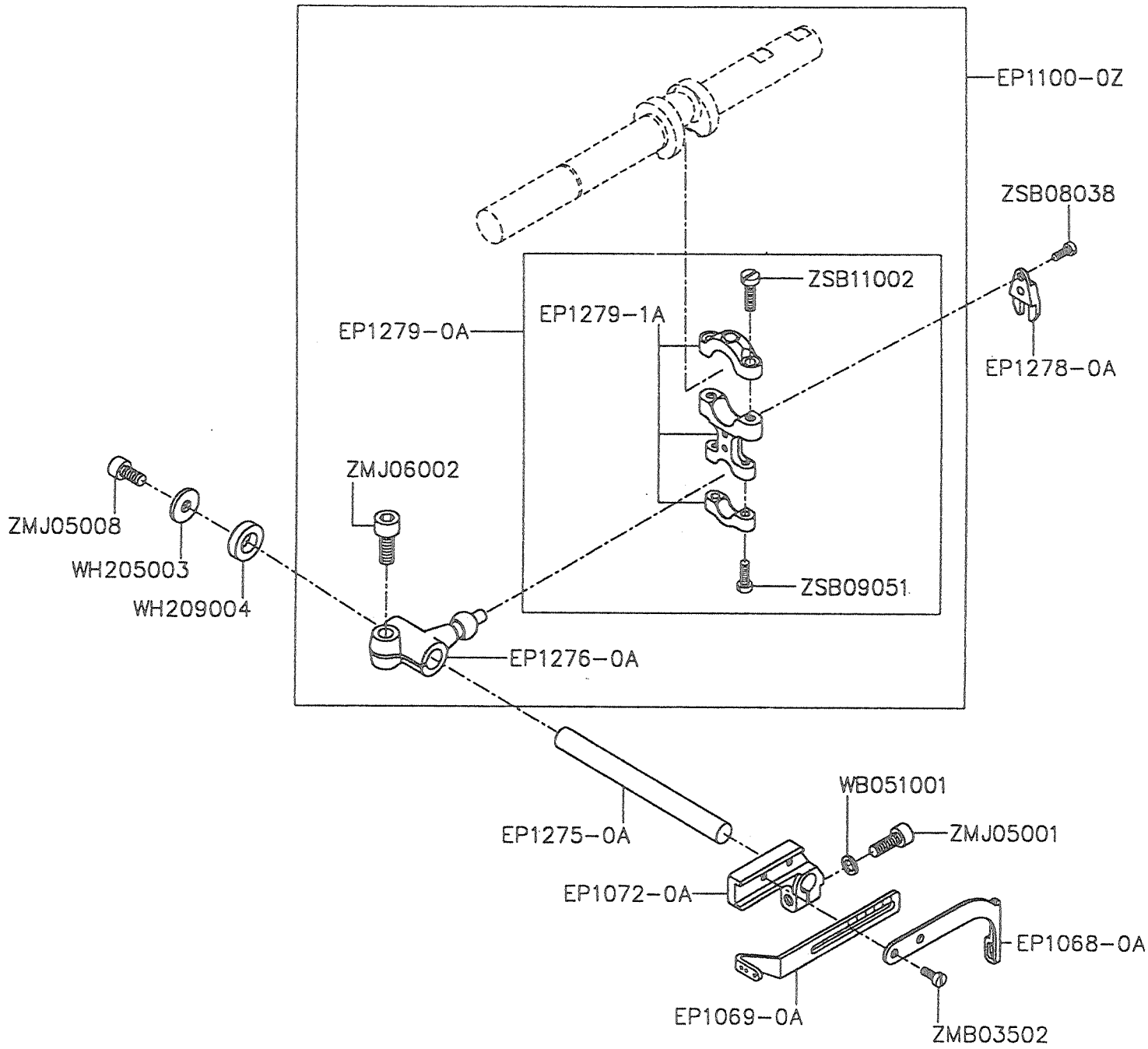
Parts No.	Name of Parts	Q'TY
EP4105-0A	Stop Bracket	1
EP4106-0A	Stop Spring	1
EP4107-0A	Supporting Plate Stop	1
EP4121-0A	Basement Shaft	1
EP4123-0A	Collar	1
EP4125-0A	Thread Take-up Eyelet (Right)	1
EP4126-0A	Thread Take-up Eyelet (Left)	1
EP4127-0A	Supporting Plate	1
EP4128-0A	Cast-off Plate	1
EP4129-0A	Supporting Plate Return Spring	1
EP4130-0A	Supporting Plate Basement	1
EP4132-0A	Basement Cushion	1
WA030006	Washer	1
YA030080	Pin	1
ZMB02503	Screw (M2.5-0.45×3.5)	2
ZMB03020	Screw (M3-0.5×5)	3
ZMB04011	Screw (M4-0.7×8)	2
ZMH03002	Screw (M3-0.5×3)	1
ZMH04001	Screw (M4-0.7×4)	1
ZMK03001	Screw (M3-0.5×3)	1
ZMK03002	Screw (M3-0.6×6)	1
ZMK06013	Stop Screw (M6-1×35)	1
ZML06001	Nut (M6-1)	1

G. UPPER SHAFT MECHANISM



G. UPPER SHAFT MECHANISM *Consew* 697CVF

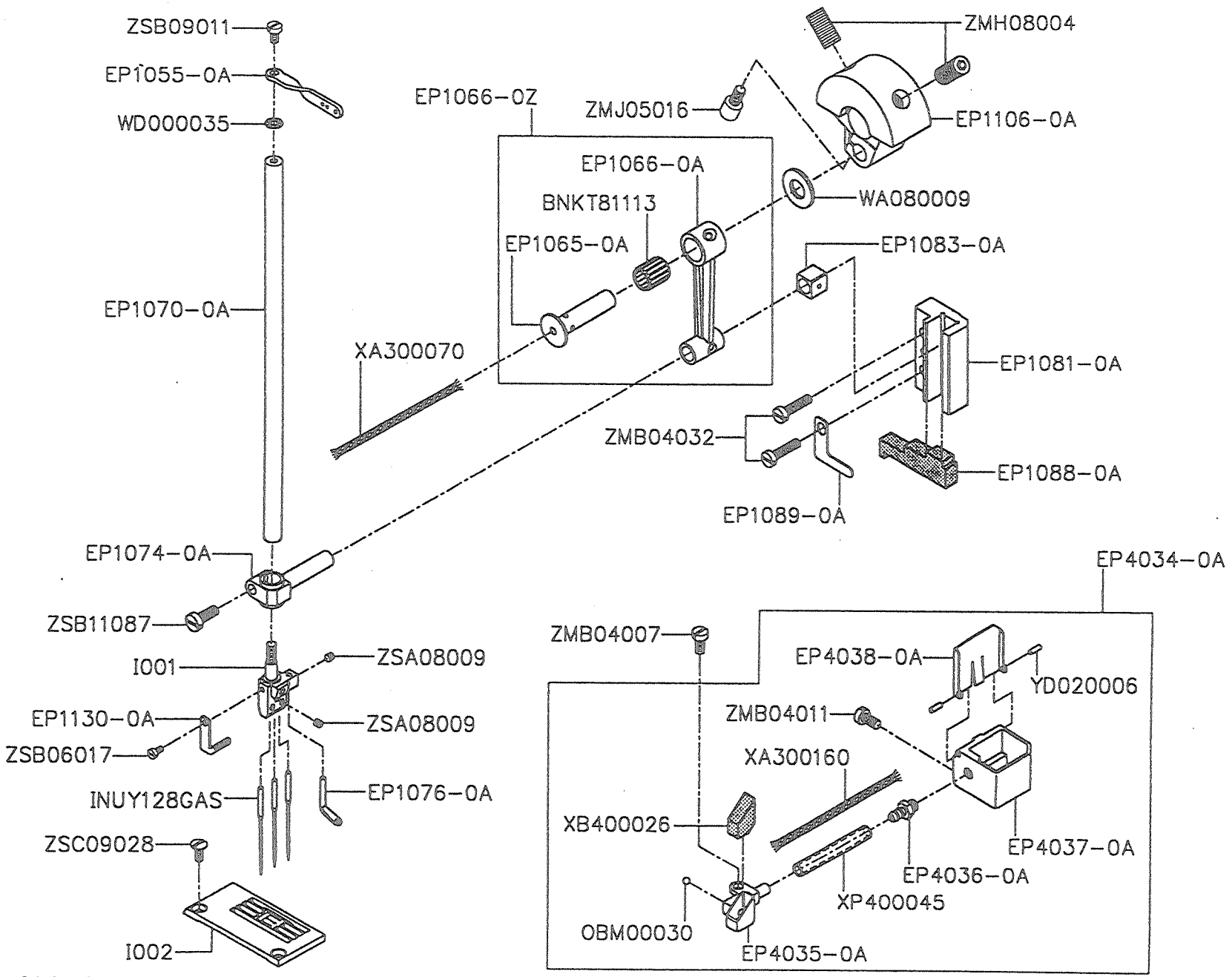
Parts No.	Name of Parts	Q'TY
BB6202VV	Ball Bearing ----------	2
BB6204VVNR	Ball Bearing ----------	2
EP1015-1A	Handwheel Mark ---------	1
EP1100-0A	Upper Crankshaft -------	1
EP1101-0A	Upper Shaft (Right) ----	1
EP1103-0A	Handwheel Adapter ------	1
EP1105-0A	Handwheel --------------	1
EP1271-0A	Upper Shaft Joint ------	1
EP1273-0A	counterweight (Small) --	1
EP1283-0A	Rubber Seat ------------	1
EP1345-0A	Timing Belt ------------	1
EP1346-0A	Upper Shaft Pulley -----	1
RB20015B	Retaining Ring ---------	1
ZMB04011	Screw (M4-0.7×8) ------	2
ZMH06003	Screw (M6-1×8) --------	1
ZMH06008	Screw (M6-1×6) --------	9
ZMH06011	Screw (M6-1×8) --------	2
ZMH06015	Screw (M6-1×4.8) ------	2


EP1100-0Z
ZSB08038
ZSB11002
EP1279-1A
EP1279-0A
EP1278-0A
ZMJ06002
ZMJ05008
WH205003
WH209004
ZSB09051
EP1276-0A
WB051001
ZMJ05001
EP1275-0A
EP1072-0A
EP1068-0A
EP1069-0A
ZMB03502

H. NEEDLE THREAD TAKE-UP MECHANISM

Parts No.	Name of Parts	Q'TY
EP1068-0A	Top Cover Thread Take-up ---------	1
EP1069-0A	Needle Thread Take-up ----------	1
EP1072-0A	Bracket ----------	1
EP1100-0Z	Upper Crankshaft, Complete Set ---	1
EP1275-0A	Driving Shaft ----------	1
EP1276-0A	Driving Lever ----------	1
EP1278-0A	Guide Fork ----------	1
EP1279-0A	Connecting Rod, Complete Set -----	1
EP1279-1A	Connecting Rod ----------	1
WB051001	Spring Washer ----------	1
WH205003	Washer ----------	1
WH209004	Spacer ----------	1
ZMB03502	Screw (M3.5-0.6×8) ----------	2
ZMJ05001	Screw (M5-0.8×14) ----------	1
ZMJ05008	Screw (M5-0.8×10) ----------	1
ZMJ06002	Screw (M6-1×15) ----------	1
ZSB08038	Screw (1/8-44×7.9) ----------	2
ZSB09051	Screw (9/64-40×10.3) ----------	2
ZSB11002	Screw (11/64-40×14) ----------	2

I. NEEDLE BAR MECHANISM



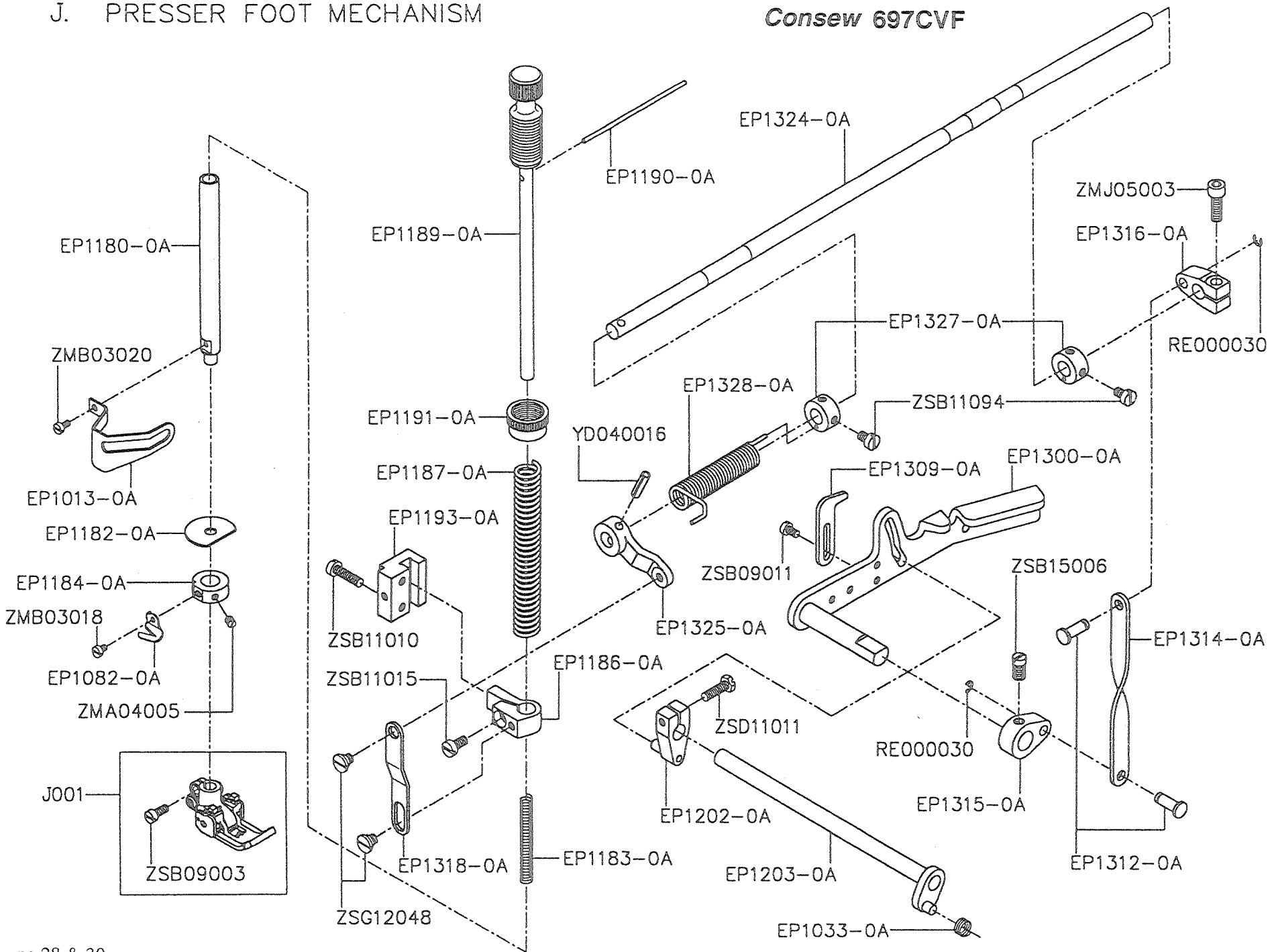
Parts No.	Name of Parts	Q'TY
BNKT81113	Roller Bearing	1
EP1055-0A	Needle Bar Thread Eyelet	1
EP1065-0A	Connecting Rod Pin	1
EP1066-0A	Connecting Rod	1
EP1066-0Z	Connecting Rod, Complete Set	1
EP1070-0A	Needle Bar	1
EP1074-0A	Needle Bar Bracket	1
EP1076-0A	Top Cover Thread Eyelet	1
EP1081-0A	Needle Bar Guide	1
EP1083-0A	Slide Block	1
EP1088-0A	Sponge	1
EP1089-0A	Fixing Plate	1
EP1106-0A	Counterweight	1
EP1130-0A	Needle Thread Eyelet	1
EP4034-0A	HR Device, Complete Set	1
EP4035-0A	HR Cup	1
EP4036-0A	Pipe Joint	1
EP4037-0A	HR Container	1
EP4038-0A	HR Container Lid	1
INUY128GAS	Needle	3
OBM00030	Seal Plug	1
WA080009	Connecting Rod Ring	1
WD000035	Washer	1
XA300070	Oil Wick	1
XA300160	Felt	1
XB400026	HR Felt	1
XP400045	Oil Tube	1
YD020006	Roll Pin	2
ZMB04007	Screw (M4-0.7×8)	1
ZMB04011	Screw (M4-0.7×8)	2
ZMB04032	Screw (M4-0.7×16)	2

Parts No.	Name of Parts	Q'TY
ZMH08004	Screw (M8-1×16)	2
ZMJ05016	Screw (M5-0.8×10)	1
ZSA08009	Screw (1/8-44×2.4)	4
ZSB06017	Screw (3/32-56×4)	1
ZSB09011	Screw (9/64-40×5.6)	1
ZSB11087	Screw (11/64-40×11)	1
ZSC09028	Screw (9/64-40×7)	2

I001 (See APPENDIX)
I002 (See APPENDIX)

J. PRESSER FOOT MECHANISM

Consew 697CVF



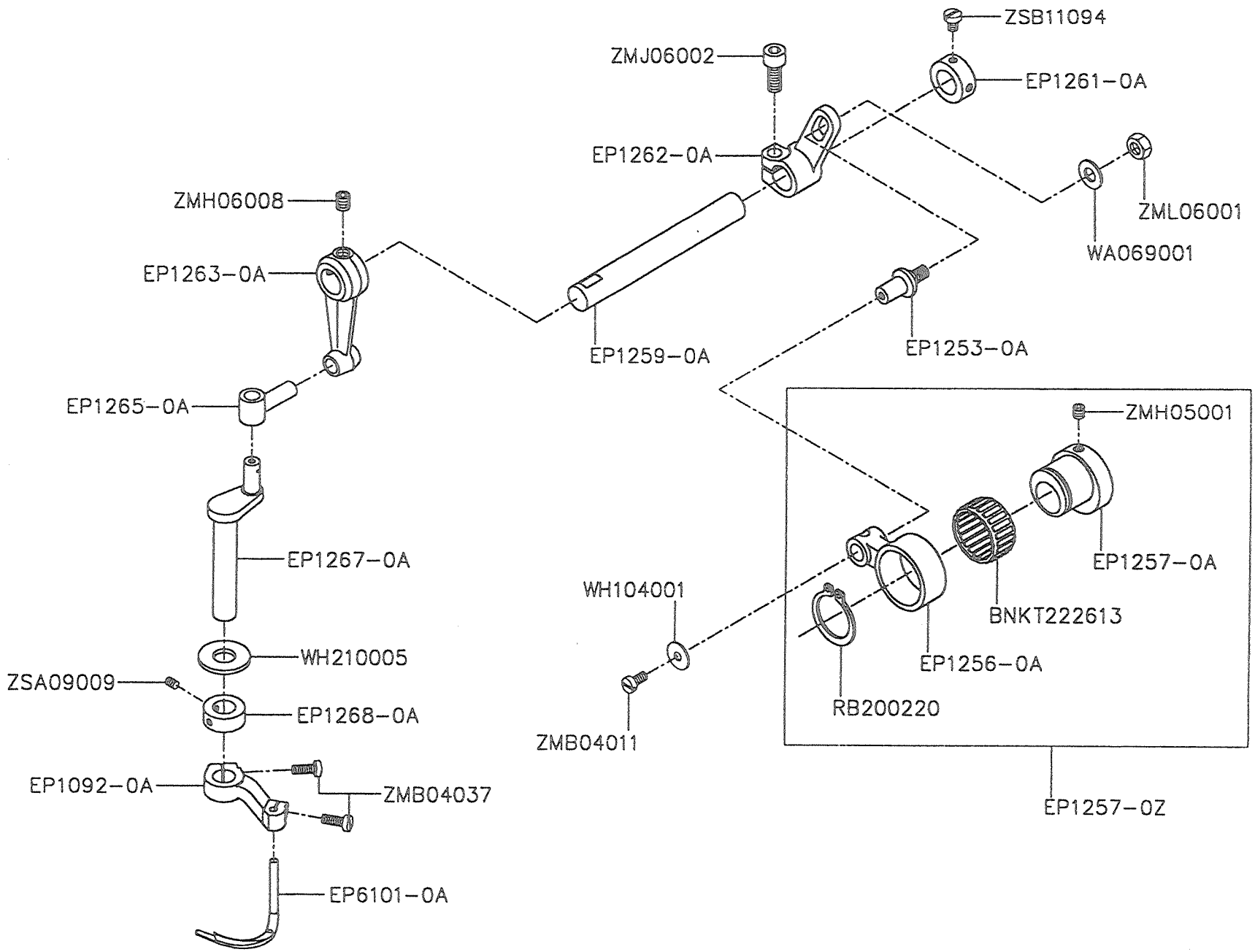
Parts No.	Name of Parts	Q'TY
EP1013-0A	Finger Guard	1
EP1033-0A	Swing-proof Spring	1
EP1082-0A	Thread Chain Cutting Knife	1
EP1180-0A	Presser Bar	1
EP1182-0A	Oil Protector Ring	1
EP1183-0A	Presser Bar Spring (Inner)	1
EP1184-0A	Collar	1
EP1186-0A	Presser Bar Connecting Bracket	1
EP1187-0A	Presser Bar Spring (Outer)	1
EP1189-0A	Presser Spring Regulator	1
EP1190-0A	Wire	1
EP1191-0A	Lock Nut	1
EP1193-0A	Presser Bar Guide	1
EP1202-0A	Tension Release Lever	1
EP1203-0A	Tension Release Shaft	1
EP1300-0A	Lifter Lever	1
EP1309-0A	Lifter Lever Stop	1
EP1312-0A	Connecting Pin	2
EP1314-0A	Connecting Plate	1
EP1315-0A	Lifter Lever (Small)	1
EP1316-0A	Intermediate Lever	1
EP1318-0A	Lifter Link	1
EP1324-0A	Lifter Shaft	1
EP1325-0A	Lifter Link Lever	1
EP1327-0A	Collar	2
EP1328-0A	Lifter Spring	1
RE000030	Retainer Ring	2
YD040016	Fastener Pin	1
ZMA04005	Screw (M4-0.7×4)	2
ZMB03018	Screw (M3-0.5×3.5)	1
ZMB03020	Screw (M3-0.5×5)	1

Parts No.	Name of Parts	Q'TY
ZMJ05003	Screw (M5-0.8×15)	1
ZSB09003	Screw (9/64-40×10)	1
ZSB09011	Screw (9/64-40×5.6)	2
ZSB11010	Screw (11/64-40×16)	2
ZSB11015	Screw (11/64-40×8.3)	1
ZSB11094	Screw (11/64-40×5.5)	4
ZSB15006	Screw (15/64-28×9.5)	1
ZSD11011	Screw (11/64-40×14.5)	1
ZSG12048	Screw (3/16-32×2.2)	2

J001 (See APPENDIX)

K. SPREADER MECHANISM

Consew 697CVF

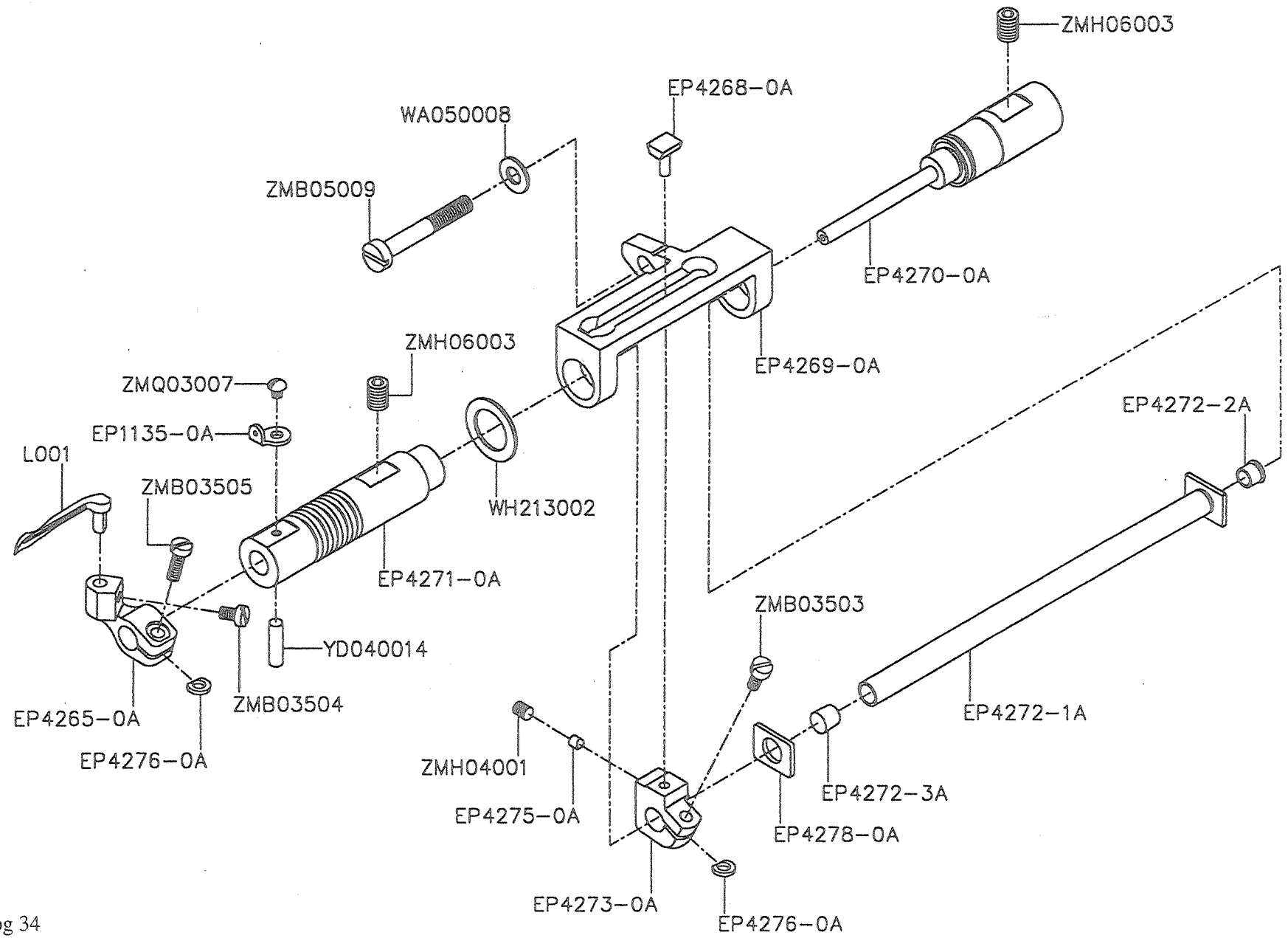


K. SPREADER MECHANISM

Parts No.	Name of Parts	Q'TY
BNKT222613	Roller Bearing	1
EP1092-0A	Spreader Holder	1
EP1253-0A	Adjusting Lever Pin	1
EP1256-0A	Connecting Rod	1
EP1257-0A	Eccentric	1
EP1257-0Z	Connecting Rod, Complete Set	1
EP1259-0A	Driving Shaft	1
EP1261-0A	Collar	1
EP1262-0A	Adjusting Lever	1
EP1263-0A	Rocking Arm	1
EP1265-0A	Rocking Pin	1
EP1267-0A	Spreader Bar	1
EP1268-0A	Collar	1
EP6101-0A	Spreader	1
RB200220	Retainer Ring	1
WA069001	Washer	1
WH104001	Washer	1
WH210005	Bushing Ring	1
ZMB04011	Screw (M4-0.7×8)	1
ZMB04037	Screw (M4-0.7×12)	2
ZMH05001	Screw (M5-0.8×5)	2
ZMH06008	Screw (M6-1×6)	2
ZMJ06002	Screw (M6-1×15)	1
ZML06001	Nut (M6-1)	1
ZSA09009	Screw (9/64-40×4.4)	2
ZSB11094	Screw (11/64-40×5.5)	2

L. LOOPER DRIVING MECHANISM(1)

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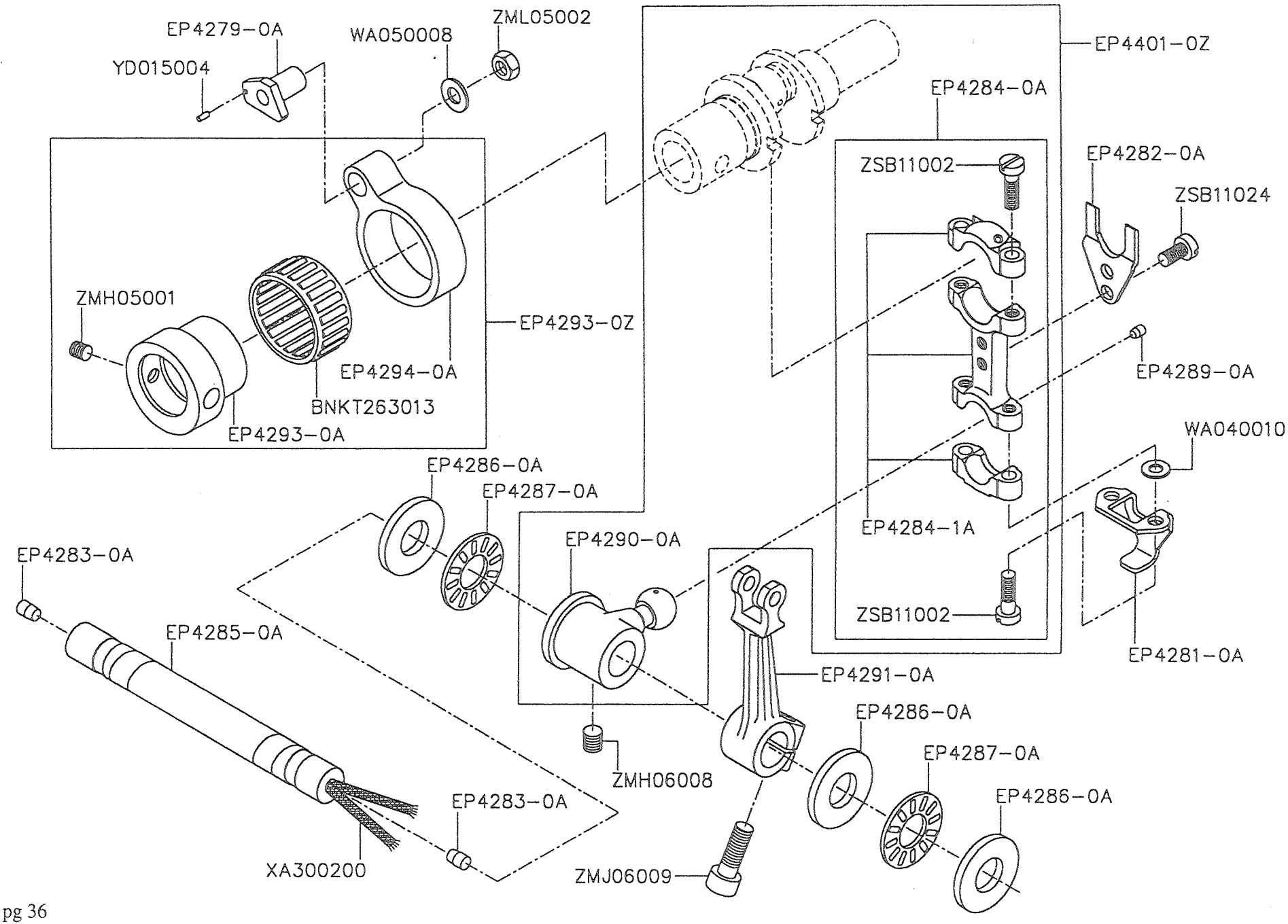
L. LOOPER DRIVING MECHANISM(1)

Parts No.	Name of Parts	Q'TY
EP1135-0A	Looper Thread Eyelet	1
EP4265-0A	Looper Holder	1
EP4268-0A	Slider	1
EP4269-0A	Looper Bar Guide	1
EP4270-0A	Looper Bar Guide Shaft	1
EP4271-0A	Looper Bar Bushing	1
EP4272-1A	Looper Bar	1
EP4272-2A	Guide Shaft Bushing	1
EP4272-3A	Seal Plug	1
EP4273-0A	Slider Holder	1
EP4275-0A	Slider Presser	1
EP4276-0A	Spacer (Fiber)	2
EP4278-0A	Thrust Washer	1
WA050008	Washer	1
WH213002	Bushing Spacer	1
YD040014	Roll Pin	1
ZMB03503	Screw (M3.5-0.6×12)	1
ZMB03504	Screw (M3.5-0.6×6)	1
ZMB03505	Screw (M3.5-0.6×10)	1
ZMB05009	Screw (M5-0.8×35)	1
ZMH04001	Screw (M4-0.7×4)	1
ZMH06003	Screw (M6-1×8)	2
ZMQ03007	Screw (M3-0.5×3)	1

L001 (See APPENDIX)

M. LOOPER DRIVING MECHANISM(2)

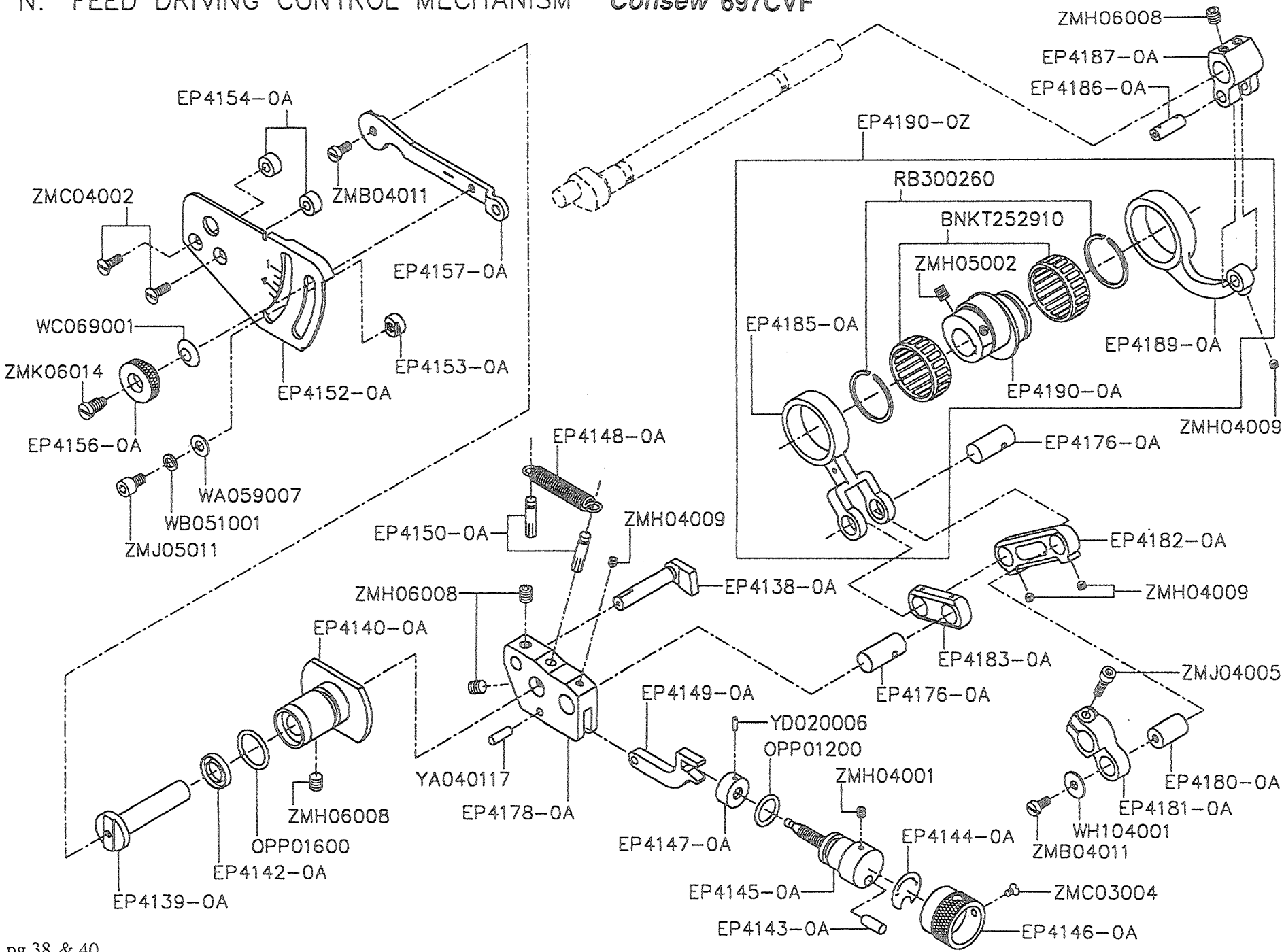
Consew 697CVF



M. LOOPER DRIVING MECHANISM(2)

Parts No.	Name of Parts	Q'TY
BNKT263013	Roller Bearing	1
EP4279-0A	Looper Rocker Adjusting Pin	1
EP4281-0A	Oil Splasher	1
EP4282-0A	Guide Fork	1
EP4283-0A	Seal Plug	2
EP4284-0A	Looper Connecting Rod, Complete Set	1
EP4284-1A	Looper Connecting Rod	1
EP4285-0A	Looper Shaft	1
EP4286-0A	Thrust Washer	3
EP4287-0A	Thrust Roller Bearing	2
EP4289-0A	Seal Plug	1
EP4290-0A	Looper Driving Lever	1
EP4291-0A	Looper Rocker Arm	1
EP4293-0A	Looper Rocker Regulating Eccentric	1
EP4293-0Z	Looper Rocker Connecting Rod, Complete Set	1
EP4294-0A	Looper Rocker Connecting Rod	1
EP4401-0Z	Looper Connecting Rod, Complete Set	1
WA040010	Washer	2
WA050008	Washer	1
XA300200	Oil Wick	1
YD015004	Roll Pin	1
ZMH05001	Screw (M5-0.8×5)	1
ZMH06008	Screw (M6-1×6)	2
ZMJ06009	Screw (M6-1×18)	1
ZML05002	Nut (M5-0.8)	1
ZSB11002	Screw (11/64-40×14)	4
ZSB11024	Screw (11/64-40×8.3)	2

N. FEED DRIVING CONTROL MECHANISM *Consew* 697CVF

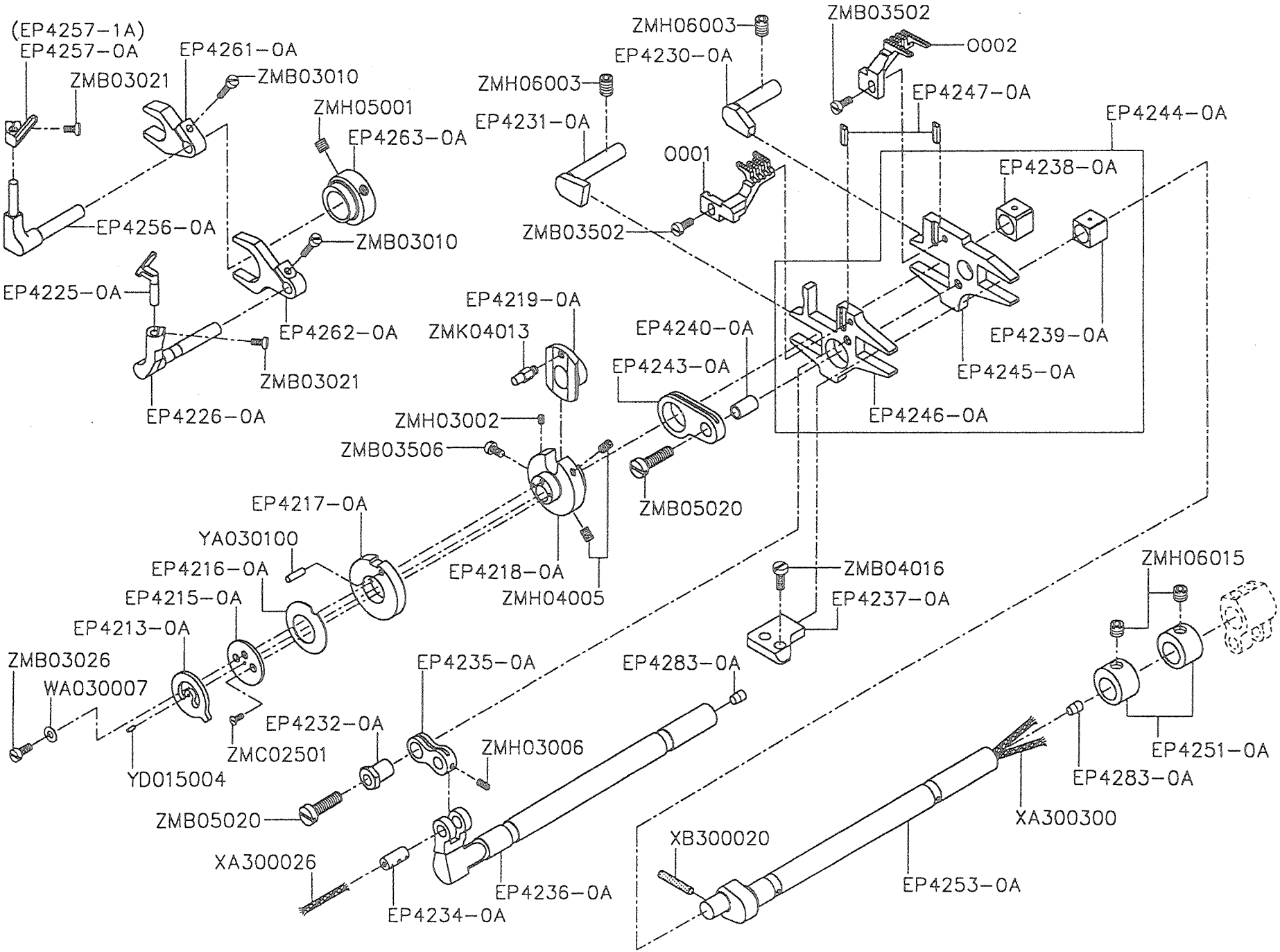


Parts No.	Name of Parts	Q'TY
BNKT252910	Roller Bearing	2
EP4138-0A	Connecting Rod Guide	1
EP4139-0A	Control Lever Shaft	1
EP4140-0A	Control Lever Shaft Bushing	1
EP4142-0A	Oil Seal	1
EP4143-0A	Adjusting Stop Pin	1
EP4144-0A	Sticker	1
EP4145-0A	Adjusting Screw	1
EP4146-0A	Adjusting Knob	1
EP4147-0A	Control Nut	1
EP4148-0A	Control Bracket Spring	1
EP4149-0A	Control Link	1
EP4150-0A	Pin	2
EP4152-0A	Differential Feed Regulation	1
EP4153-0A	Control Lever Stop	1
EP4154-0A	Spacer	2
EP4156-0A	Nut	1
EP4157-0A	Differential Feed Control Lever	1
EP4176-0A	Connecting Rod Pin	2
EP4178-0A	Control Bracket	1
EP4180-0A	Lever Link Pin	1
EP4181-0A	Differential Feed Shaft Lever	1
EP4182-0A	Lever Link (Long)	1
EP4183-0A	Lever Link (Short)	1
EP4185-0A	Differential Feed Connecting Rod	1
EP4186-0A	Connecting Rod Pin	1
EP4187-0A	Feed Lift Lever	1
EP4189-0A	Feed Lift Connecting Rod	1
EP4190-0A	Differential Feed Eccentric	1
EP4190-0Z	Feed Lift Connecting Rod, Complete Set	1
OPP01200	O-ring(P12)	1

Parts No.	Name of Parts	Q'TY
OPP01600	O-ring(P16)	1
RB300260	Retaining Ring	2
WA059007	Washer	1
WB051001	Spring Washer	1
WC069001	Conical Spring Washer	1
WH104001	Washer	1
YA040117	Control Link Pin	1
YD020006	Roll Pin	1
ZMB04011	Screw (M4-0.7×8)	2
ZMC03004	Screw (M3-0.5×4)	1
ZMC04002	Screw (M4-0.7×11)	2
ZMH04001	Screw (M4-0.7×4)	1
ZMH04009	Screw (M4-0.7×2)	4
ZMH05002	Screw (M5-0.8×6)	2
ZMH06008	Screw (M6-1×6)	5
ZMJ04005	Screw (M4-0.7×12)	1
ZMJ05011	Screw (M5-0.8×8)	1
ZMK06014	Screw (M6-1×7.5)	1

O. NEEDLE GUARD & FEED DRIVING MECHANISM

Consew 697CVF



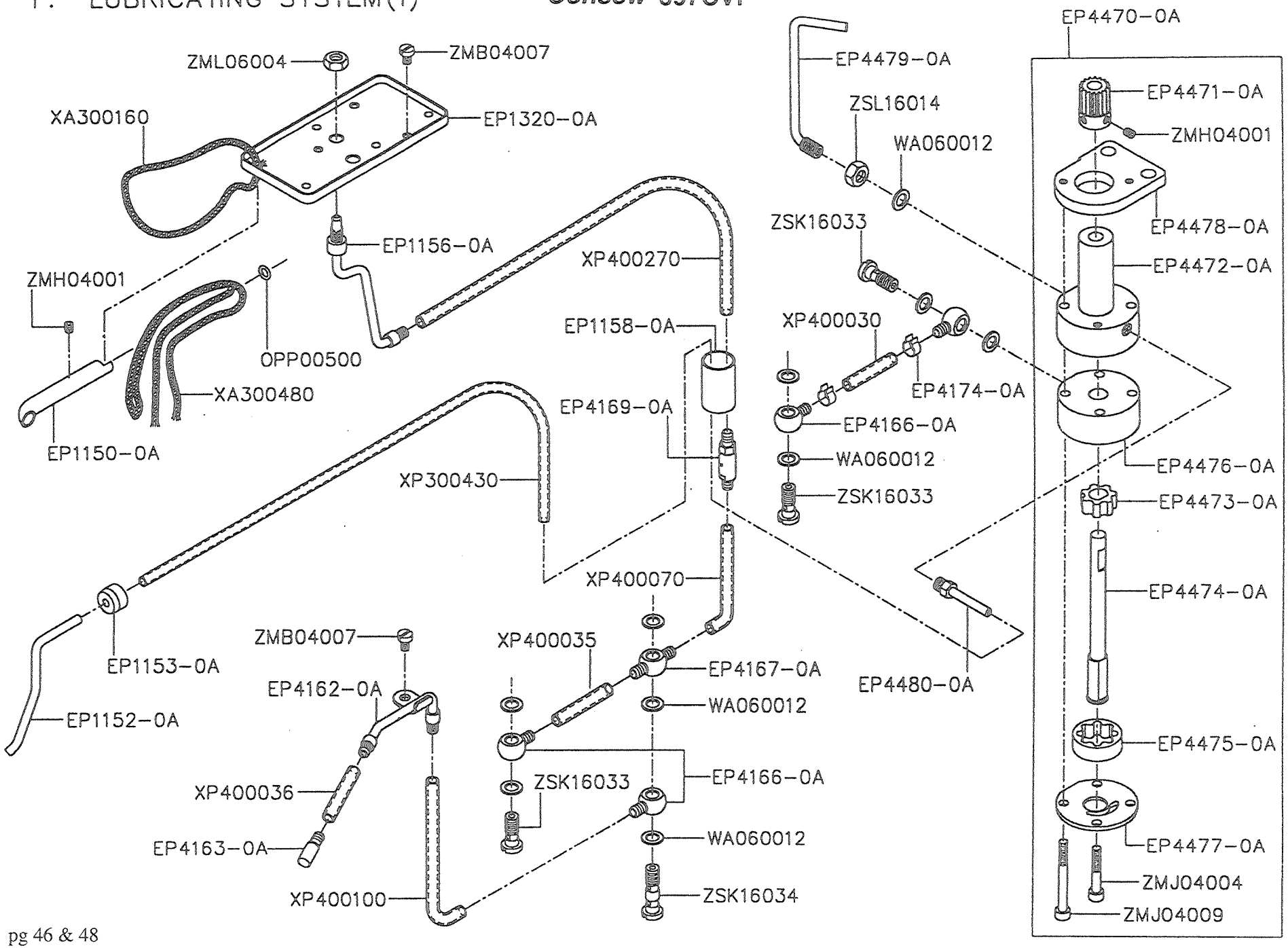
Parts No.	Name of Parts	Q'TY
EP4213-0A	Feed Regulating Stop	1
EP4215-0A	Conical Spring Presser	1
EP4216-0A	Conical Spring	1
EP4217-0A	Eccentric Cam	1
EP4218-0A	Feed Eccentric	1
EP4219-0A	Feed Adjusting Slide	1
EP4225-0A	Needle Guard (Front)	1
EP4226-0A	Needle Guard Holder (Front)	1
EP4230-0A	Feed Bar Guide (Upper/Right)	1
EP4231-0A	Feed Bar Guide (Upper/Left)	1
EP4232-0A	Oscillation Adjusting Eccentric	1
EP4234-0A	Driving Connection Pin	1
EP4235-0A	Differential Feed Bar Driving Connection	1
EP4236-0A	Differential Feed Shaft	1
EP4237-0A	Feed Bar Guide (Lower)	1
EP4238-0A	Feed Lift Block (Rear)	1
EP4239-0A	Feed Lift Block (Front)	1
EP4240-0A	Driving Connection Bushing	1
EP4243-0A	Main Feed Bar Driving Connection	1
EP4244-0A	Feed Mechanism, Complete Set	1
EP4245-0A	Main Feed Bar	1
EP4246-0A	Differential Feed Bar	1
EP4247-0A	Feed dog Key	2
EP4251-0A	Collar	2
EP4253-0A	Feed Lift Shaft	1
EP4256-0A	Needle Guard Holder (Rear)	1
EP4257-0A	Needle Guard (Rear)	1
EP4257-1A	Needle Guard (Extra)	1
EP4261-0A	Needle Guard Lever (Rear)	1
EP4262-0A	Needle Guard Lever (Front)	1
EP4263-0A	Needle Guard Eccentric (Front)	1

Parts No.	Name of Parts	Q'TY
EP4283-0A	Seal Plug	2
WA030007	Washer	1
XA300026	Oil Wick	1
XA300300	Oil Wick	1
XB300020	Oil Wick	1
YA030100	Stop Pin	1
YD015004	Roll Pin	1
ZMB03010	Screw (M3-0.5×10)	2
ZMB03021	Screw (M3-0.5×6.5)	2
ZMB03026	Screw (M3-0.5×8)	1
ZMB03502	Screw (M3.5-0.6×8)	2
ZMB03506	Screw (M3.5-0.6×6)	1
ZMB04016	Screw (M4-0.7×10)	2
ZMB05020	Screw (M5-0.8×18)	2
ZMC02501	Screw (M2.5-0.45×4)	2
ZMH03002	Screw (M3-0.5×4)	1
ZMH03006	Screw (M3-0.5×6)	1
ZMH04005	Screw (M4-0.7×6)	2
ZMH05001	Screw (M5-0.8×5)	2
ZMH06003	Screw (M6-1×6)	2
ZMH06015	Screw (M6-1×4.8)	2
ZMK04013	Eccentric Pin	1

0001 (See APPENDIX)
0002 (See APPENDIX)

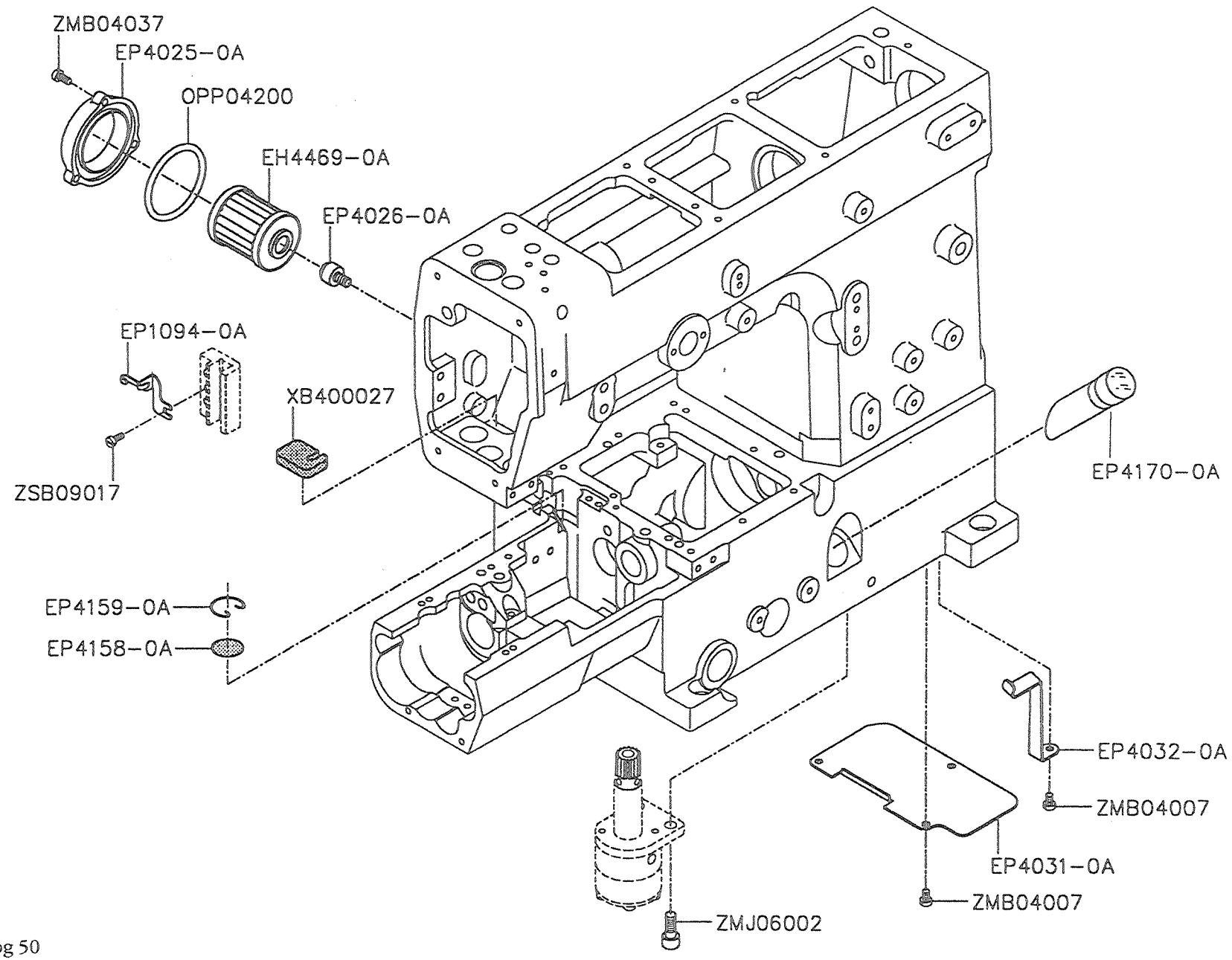
P. LUBRICATING SYSTEM (1)

Consew 697CVF



Parts No.	Name of Parts	Q'TY
EP1150-0A	Needle Bar Connecting Rod Oil Pipe -	1
EP1152-0A	Suction Pipe	1
EP1153-0A	Suction Pipe Bushing	1
EP1156-0A	Oil Sight Top Nozzle	1
EP1158-0A	Draining Pipe	1
EP1320-0A	Oil Receiver	1
EP4162-0A	Lower Shaft Oiling Shower	1
EP4163-0A	Lower Shaft Oiling Outlet	1
EP4166-0A	Oil Tube Joint, One Way	4
EP4167-0A	Oil Tube Joint, Two Way	1
EP4169-0A	Non-return Valve Unit	1
EP4174-0A	Oil Tube Clamp	2
EP4470-0A	Oil Pump, Complete Set	1
EP4471-0A	Oil Pump Driving Worm Gear	1
EP4472-0A	Pump Housing	1
EP4473-0A	Inner Gear	2
EP4474-0A	Shaft	1
EP4475-0A	Ring Gear	2
EP4476-0A	Pump Base	1
EP4477-0A	Pump Base Cover	1
EP4478-0A	Pump Bracket	1
EP4479-0A	Oil Nozzle for Worm Gear	1
EP4480-0A	Suction Pipe	1
OPP00500	O-ring(P5)	1
WA060012	Seal	10
XA300160	Oil Wick	1
XA300480	Oil Wick	1
XP300430	Oil Tube (3×5×430mm)	1
XP400030	Oil Tube (4×6×30mm)	1
XP400035	Oil Tube (4×6×35mm)	1
XP400036	Oil Tube (4×6×36mm)	1

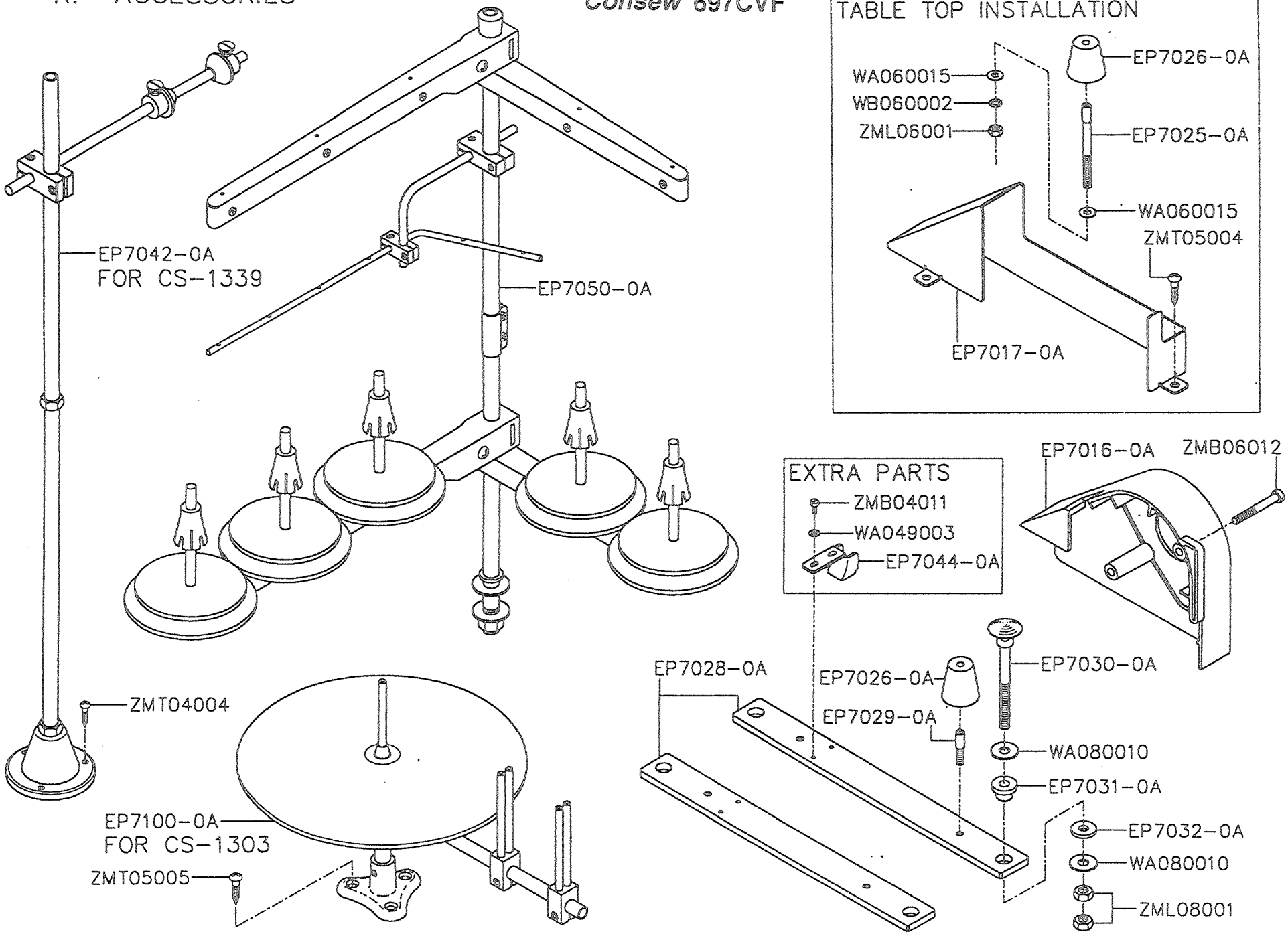
Parts No.	Name of Parts	Q'TY
XP400070	Oil Tube (4×6×70mm) ---	1
XP400100	Oil Tube (4×6×100mm) --	1
XP400270	Oil Tube (4×6×270mm) --	1
ZMB04007	Screw (M4-0.7×5) -------	3
ZMH04001	Screw (M4-0.7×4) -------	3
ZMJ04004	Screw (M4-0.7×25) ------	2
ZMJ04009	Screw (M4-0.7×40) ------	2
ZML06004	Nut	1
ZSK16033	Fitting Stud (Short) ----	3
ZSK16034	Fitting Stud (Long) -----	1
ZSL16014	Nut	1


ZMB04037
EP4025-0A
OPP04200
EH4469-0A
EP4026-0A
EP1094-0A
ZSB09017
XB400027
EP4170-0A
EP4159-0A
EP4158-0A
EP4032-0A
ZMB04007
EP4031-0A
ZMB04007
ZMJ06002

Parts No.	Name of Parts	Q'TY
EH4469-0A	Oil Filter	1
EP1094-0A	Oil Wick Holder	1
EP4025-0A	Oil Filter Cap	1
EP4026-0A	Oil Filter Connector	1
EP4031-0A	Dust Proof Plate	1
EP4032-0A	Oil Tube Stay	1
EP4158-0A	Oil Filter Screen	1
EP4159-0A	Oil Filter Screen Clamp	1
EP4170-0A	Oil Lever Gauge	1
OPP04200	O-ring(P42)	1
XB400027	Felt	1
ZMB04007	Screw (M4-0.7×5)	4
ZMB04037	Screw (M4-0.7×12)	3
ZMJ06002	Screw (M6-1×15)	2
ZSB09017	Screw (9/64-40×7)	1

R. ACCESSORIES

Consew 697CVF



Parts No.	Name of Parts	Q'TY
EP7016-0A	Belt Cover	1
EP7017-0A	Belt Cover (Lower)	1
EP7025-0A	Setting Screw	4
EP7026-0A	Oil Reservoir Rubber Cushion	4
EP7028-0A	Supporting Board	2
EP7029-0A	Setting Screw (M6-1×16)	4
EP7030-0A	Hanging Bolt (M8-1.25×75)	4
EP7031-0A	Supporting Board Rubber Cushion	4
EP7032-0A	Supporting Board Rubber Cushion (Lower)	4
EP7042-0A	Elastic Tap Stand, Complete Set	1
EP7044-0A	Chain Guide	1
EP7050-0A	Thread Stand, Complete Set	1
EP7100-0A	Knitted Tap Stand, Complete Set	1
WA049003	Washer	2
WA060015	Washer	8
WA080010	Washer	8
WB060002	Spring Washer	4
ZMB04011	Screw (M4-0.7×8)	2
ZMB06012	Screw (M6-1×46)	2
ZML06001	Nut (M6-1)	4
ZML08001	Nut (M8-1.25)	8
ZMT04004	Wood Screw	3
ZMT05004	Wood Screw	3
ZMT05005	Wood Screw	3



A7001–0A



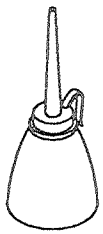
A7010–0A



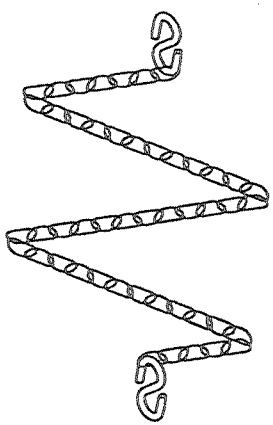
A7010–1A



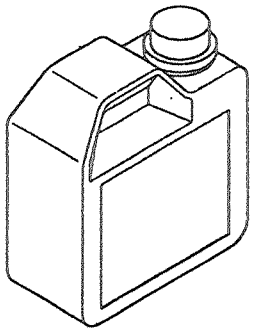
A7010–2A



A7012–1A



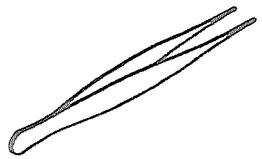
B7060–0A



EH7012–0A



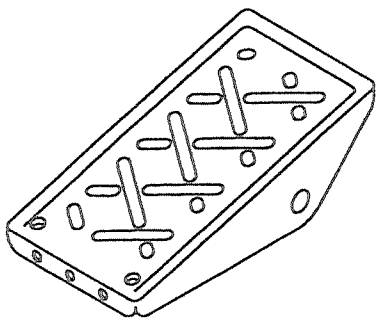
EP7086–0A



G7014–0A



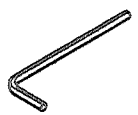
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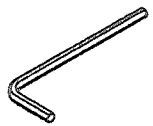
L7070–0A



TLA015



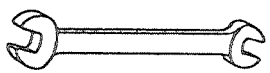
TLA025



TLA030



TRB06X07



TRB08X10

Parts No.	Name of Parts	Q'TY
A7001-0A	Vinyl Cover	1
A7010-0A	Screw Driver (Small)	1
A7010-1A	Screw Driver (medium)	1
A7010-2A	Screw Driver (Large)	1
A7012-1A	Oiler	1
B7060-0A	Chain Assembly	1
EH7012-0A	Oil Bottle	1
EP7086-0A	Silicone Oil	1
G7014-0A	Tweezers	1
INUY128GAS	Needles	6
L7070-0A	Pedal Assembly	1
TLA015	Hexagonal Wrench 1.5mm	1
TLA025	Hexagonal Wrench 2.5mm	1
TLA030	Hexagonal Wrench 3mm	1
TRB06X07	Open-end Wrench 6×7	1
TRB08X10	Open-end Wrench 8×10	1

PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE
A1015-0A	2	EP1018-0A	2	EP1055-0A	24	EP1086-0A	14	EP1183-0A	28
A1015-1A	2	EP1021-0A	10	EP1056-0A	10	EP1087-0A	14	EP1184-0A	28
A1019-0A	2	EP1021-1A	10	EP1057-0A	10	EP1088-0A	24	EP1186-0A	28
A7001-0A	54	EP1021-2A	10	EP1058-0A	10	EP1089-0A	24	EP1187-0A	28
A7010-0A	54	EP1024-0A	10	EP1060-0A	10	EP1092-0A	32	EP1189-0A	28
A7010-1A	54	EP1024-1A	10	EP1061-0A	10	EP1094-0A	50	EP1190-0A	28
A7010-2A	54	EP1025-0A	10	EP1062-0A	12	EP1100-0A	20	EP1191-0A	28
A7012-1A	54	EP1026-0A	10	EP1063-0A	12	EP1100-0Z	22	EP1193-0A	28
B7060-0A	54	EP1027-0A	10	EP1064-0A	12	EP1101-0A	20	EP1202-0A	28
BB6202VV	20	EP1029-0A	10	EP1065-0A	24	EP1103-0A	20	EP1203-0A	28
BB6204VVNR	16, 20	EP1030-0A	10	EP1066-0A	24	EP1105-0A	20	EP1253-0A	32
BB6205VVNR	16	EP1031-0A	10	EP1066-0Z	24	EP1106-0A	24	EP1254-0A	14
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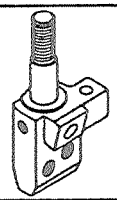
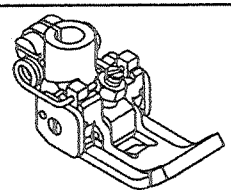
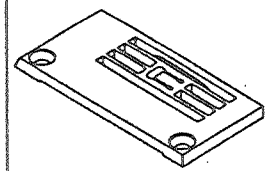
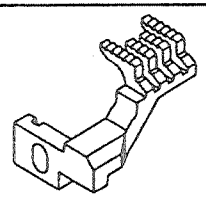
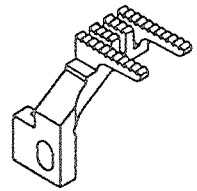
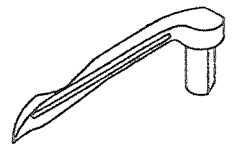
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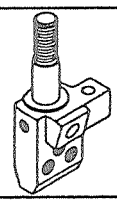
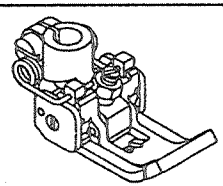
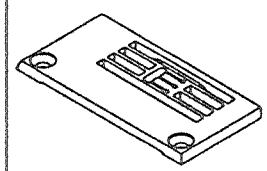
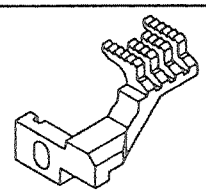
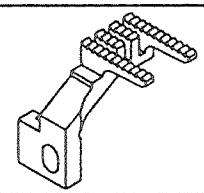
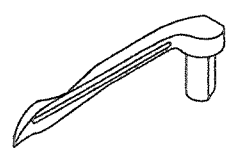
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Alternative Parts for 2 Needles

Parts Name / Models						
	I001	J001	I002	O001	O002	L001
	Needle Clamp	Presser Foot	Stitch Plate	Differential Feed Dog	Main Feed Dog	Looper
697CVF-2-132M	EP1075-232A	EP1231-232A	EP6050-232A	EP6051-310A	EP6052-310A	EP6100-0A
697CVF-2-140M	EP1075-240A	EP1231-240A	EP6050-240A	EP6051-310A	EP6052-310A	EP6100-0A
697CVF-2-148M	EP1075-248A	EP1231-248A	EP6050-248A	EP6051-310A	EP6052-310A	EP6100-0A
697CVF-2-164M	EP1075-264A	EP1231-264A	EP6050-264A	EP6051-320A	EP6052-320A	EP6100-0A

Alternative Parts for 3 Needles

Parts Name / Models						
	I001	J001	I002	O001	O002	L001
	Needle Clamp	Presser Foot	Stitch Plate	Differential Feed Dog	Main Feed Dog	Looper
697CVF-3-148M	EP1075-348A	EP1231-348A	EP6050-348A	EP6051-310A	EP6052-310A	EP6100-0A
697CVF-3-156M	EP1075-356A	EP1231-356A	EP6050-356A	EP6051-310A	EP6052-310A	EP6100-0A
697CVF-3-164M	EP1075-364A	EP1231-364A	EP6050-364A	EP6051-320A	EP6052-320A	EP6100-0A

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