

**CONSEW** Since 1898

# Models 754R-3/756R-3 (Models 754R /756R)

WITH

LARGE OSCILLATING SHUTTLE HOOK  
EXTRA LONG ARM – 16½" (420mm)

REVERSE FEED

BUILT-IN BOBBIN WINDER

CAM TAKE-UP LEVER

HEAVY BALANCE WHEEL

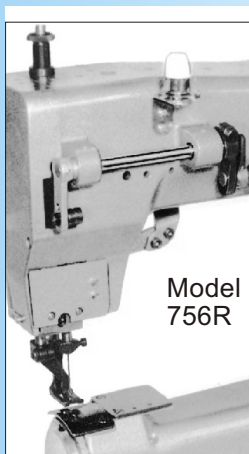
EXTRA HIGH FOOT LIFT – 13/16" (20mm)

**754R-3** LOWER & NEEDLE FEED,  
REVERSE FEED

**756R-3** LOWER, NEEDLE & UPPER FEED  
REVERSE FEED



Model 756R-3  
COMPOUND FEED  
NEEDLE FEED  
ALTERNATING  
PRESSER FEET  
DROP FEED



Model  
756R

754R-3/756R-3  
3 3/16"  
DIAMETER  
CYLINDER  
BED

EXTRA HEAVY DUTY  
SINGLE NEEDLE  
LOCKSTITCH MACHINE  
LONG CYLINDER ARM (16½")

CYLINDER ARM

# Models 754R-3 / 756R-3 (Models 754R / 756R)

## APPLICATIONS

- Suitable for sewing heavyweight materials such as canvas, vinyl, leather, synthetics and various coated, laminated and rubberized fabrics.
- Appropriate for use in upholstery, footwear, leather, canvas industries
- Designed for stitching such products as tents, sails, harnesses, tarpaulins, safety belts, parachutes, balloons, industrial bags, boots, book binding, auto, boat and furniture upholstery, sports and camping equipment, orthopedic appliances, suitcases, luggage, ski boots, knapsacks, footwear and outerwear made of extra heavy duty materials
- Recommended for sewing tubular and curved work
- Designed for extra thick thread



*Available Option:*  
Adjustable, spring-loaded, retractable,  
SWING ARM GUIDE.



## FEATURES

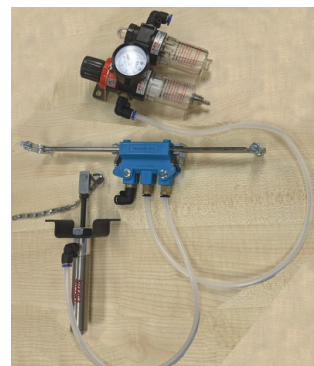
- Large oscillating shuttle hook
- Extra long arm - 16½" (420mm) for R-3 version  
(15¾" -400mm for R version)
- Reverse feed
- Built-in bobbin winder
- Cam take-up lever
- Extra high presser lift for sewing extra heavy materials
- Heavy balance wheel
- A cloth plate for flat work available as optional equipment for all models
- Triple Transport: bottom, top and needle feed (walking foot)

## SPECIFICATIONS

| Models | Sewing Speed<br>s.p.m.* | Presser Lift |        | Needle Bar Stroke |          | Stitch Length |        | Needle | Cylinder Arm Diameter min. |         | Working Space |         |
|--------|-------------------------|--------------|--------|-------------------|----------|---------------|--------|--------|----------------------------|---------|---------------|---------|
|        |                         | mm           | inches | mm                | inches   | mm            | s.p.i. |        | mm                         | inches  | mm            | inches  |
| 754R-3 | 800                     | 20mm         | 13/16" | 56                | 2 13/64" | 10            | 2 1/2  | 7 x 3  | 81                         | 3 3/16" | 420           | 16 1/2" |
| 756R-3 | 800                     | 20mm         | 13/16" | 56                | 2 13/64" | 10            | 2 1/2  | 7 x 3  | 81                         | 3 3/16" | 420           | 16 1/2" |
| 754R   | 1200                    | 25.4"        | 1"     | 56                | 2 13/64" | 10            | 2 1/2  | 7 x 3  | 84                         | 3 9/32" | 400           | 15 3/4" |
| 756R   | 1200                    | 25.4"        | 1"     | 56                | 2 13/64" | 10            | 2 1/2  | 7 x 3  | 84                         | 3 9/32" | 400           | 15 3/4" |

\* Speed depends on operation, materials and thread

**CLINTON INDUSTRIES**  
"SERVING THE SEWING INDUSTRY SINCE 1954"  
Optionally available from Clinton Industries:  
Automatic Footlift and Automatic Backtack



FOOTLIFT



BACKTACK