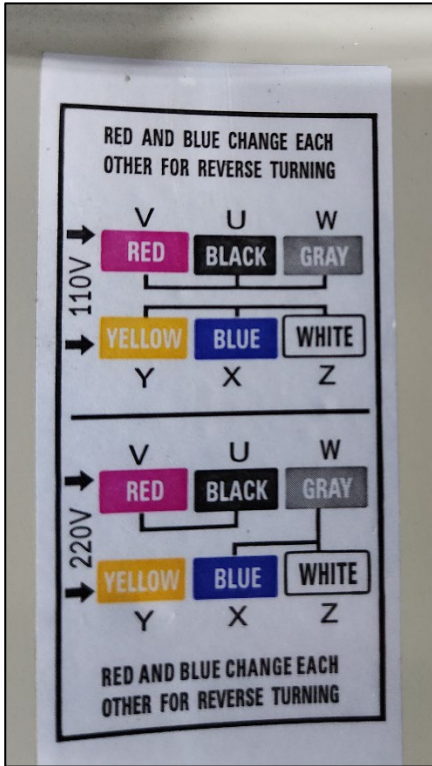


M7D Motor Wiring Instructions

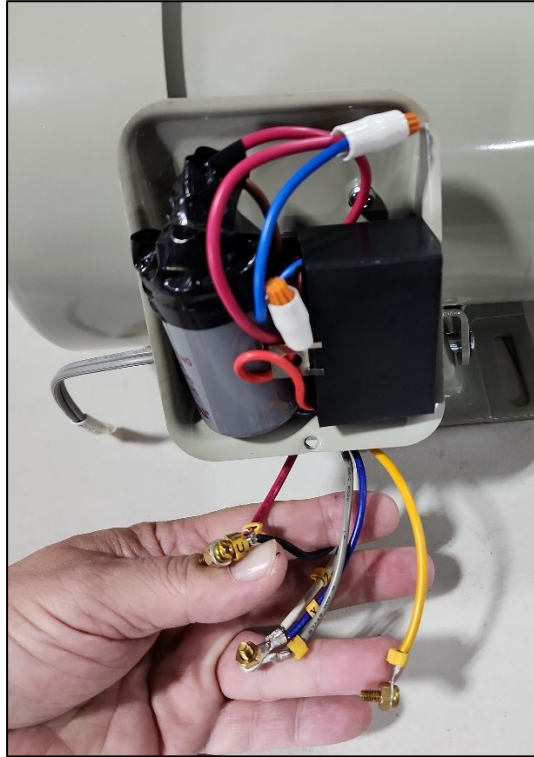
Important: The motor is factory set at 220 volt, 1 phase

*****You must use Electrical Tape or Electrical Shielding on all wire ends.**

Wiring Diagram inside wire panel



The motor is initially factory set at 220 volt, 1 phase



On/Off Switch with Green, Red and White wires



Wiring the motor for 220 volt, 1 phase (factory default on the motor)

SWITCH	MOTOR (Forward Direction- see photo)	MOTOR (Reverse Direction)
RED	RED/BLACK	BLUE/BLACK
BLACK	YELLOW	YELLOW
GREEN	GROUND TO MACHINE (SEE PHOTO)	GROUND TO MACHINE (SEE PHOTO)
	WHITE/BLUE/SILVER	WHITE/RED/SILVER

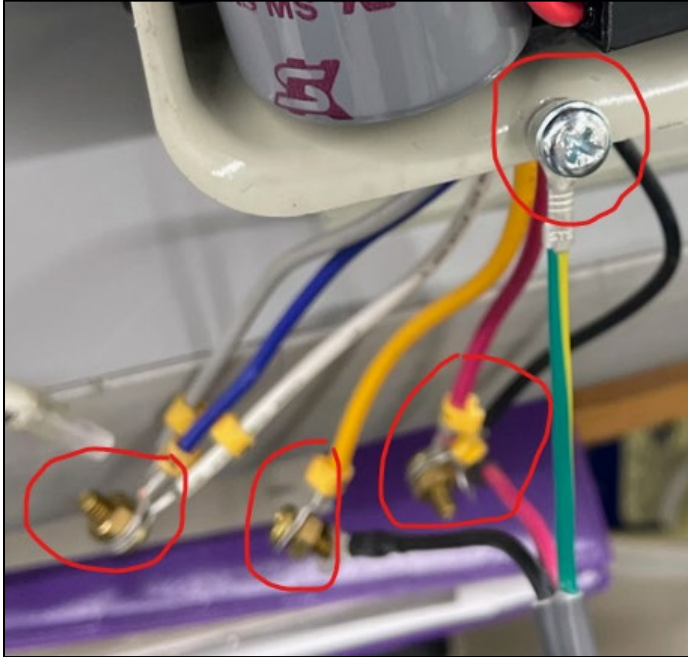


Photo shows forward motion wiring

Wiring the motor for 110 volt

SWITCH	MOTOR (Forward Direction- see photo)	MOTOR (Reverse Direction)
RED	SILVER/RED/BLACK	SILVER/BLUE/BLACK
BLACK	YELLOW/BLUE/WHITE	YELLOW/RED/WHITE
GREEN	GROUND TO MACHINE (SEE PHOTO)	GROUND TO MACHINE (SEE PHOTO)

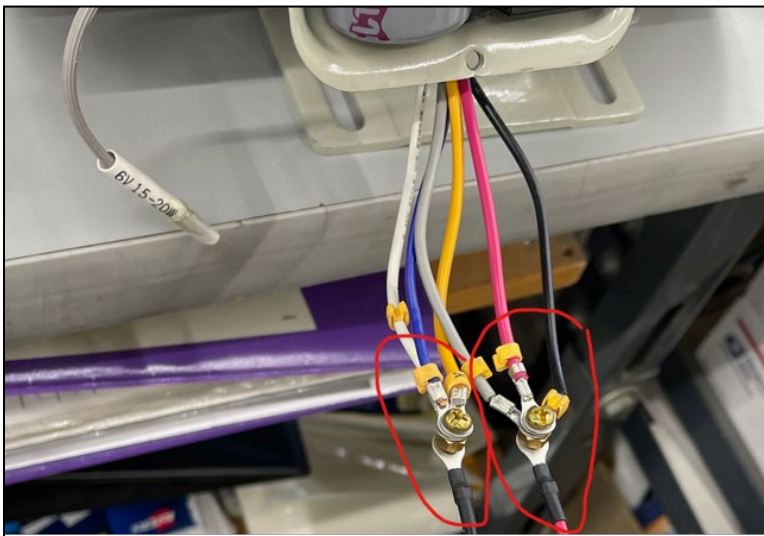


Photo shows forward motion wiring

*****You must use Electrical Tape or Electrical Shielding on all wire ends.**