



PREMIER® **CONSEW**® Since 1898

Models P1199RB-1A-7DD Two step One stitch
P1199RB-2A-7DD Three step Two stitch
P1199RB-3A-7DD Four step Three stitch

WITH

- DIRECT DRIVE SERVO MOTOR
- FULL FUNCTIONION:
 - Needle Position (Stop-Up /Stop-Down)
 - Auto foot lift (electric) • Auto reverse (electric)
 - Thread trimmer (electric) • Stitch counting
- REVERSE
- VARIABLE SPEED CONTROL
- LARGE FRONT LOAD BOBBIN (Style M)

Available 220V only
Optional 110V/220V converter
can be purchased separately

**AUTOMATIC
FUNCTIONS**

**DIRECT
DRIVE**

**LARGE
BOBBIN**



Zig Zag Stitch Types Available

-1A	• • • • •	Two step / One stitch Federal Stitch 304
-2A	• • • • •	Three step / Two stitch Federal stitch 308
-3A	• • • • •	Four step / Three stitch

Note: You cannot change stitch cam types on these machines

**SINGLE NEEDLE
DROP FEED
ZIG-ZAG
LOCKSTITCH MACHINE**

Model P1199RB-1A-7DD

APPLICATIONS

- Used for a wide range of products and operations such as edge sewing, patch sewing, attaching and abutting work, applique work and binding on such materials as leather, vinyl, canvas, cloth, lace and similar materials.
- For sewing light to medium heavy weight fabrics including clothing, shoes and caps, leather articles, bags and more
- For attaching lace, elastic band, bottom hemming, edge stitching, butted seaming, applique and similar operations
- Model -1A is federal stitch type 304 (and can be set to type 301 straight stitch)
 Model -2A is federal stitch type 308 (and can be set to type 301 straight stitch)
 Model -3A is four step / three stitch (and can be set to type 301 straight stitch)



FEATURES

- Drop Feed
- Patented Automatic Lubrication
- Horizontal axis rotary hook (front-load)
- Dial zig-zag regulator
- Locking zig-zag width regulator
- Straight stitches when zig-zag set to "0"
- Reverse stitching
- Locking adjustable stitch length
- Metal gears (hardened steel)
- Hook is coated with DLC for extra smooth operation
- Style M pre-wound bobbins

- Built-in bobbin winder
- Direct Drive (DD) Internal Motor



Full Function:

- Needle Position (Stop-Up/Stop-Down)
- Auto foot lift (electric)
- Auto reverse (electric)
- Thread trimmer (electric)
- Stitch counting
- Optional piping feet available

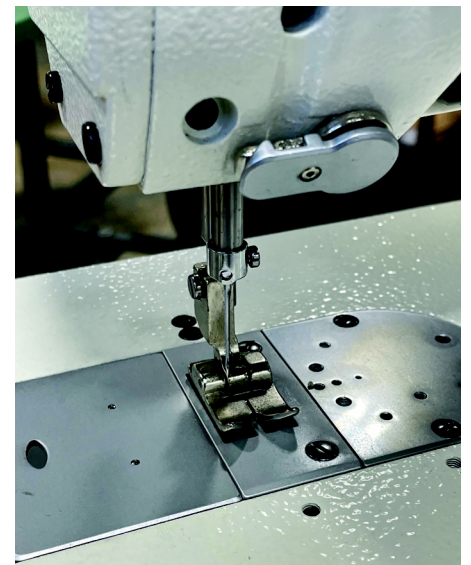


SPECIFICATIONS

Speed, Max. (S.P.M.) *	2200	
Clearance Under Foot	by hand	6 mm
	by knee	12 mm
Stitch Length, Max.	4 mm	
Needle	135 x 7	
Work Space	266 mm	10-1/2"
Stitch Width Max.	9 mm	11/32"
Stitch Type	Zig Zag or Straight	

Power 750W / 220V single phase motor
 Optional 110V/220V converter can be purchased separately.

* Speed depends on width of zig-zag, material and thread.



Closeup of needle adjusted to left position.