



# Model P1565RB-DD and -7DD series

# TWO NEEDLE with SPLIT NEEDLE

Designed for automotive, marine, leather, canvas and general upholstery.

The Automatic Footlift and Reverse on these machines operates Pneumatically (Air) and require a compressed air source (not supplied by Consew.)

The (-DD) does NOT have the Automatic Thread Trim The (-7DD) has Automatic Thread Trim 14" P1565RB-14-DD/220

18" P1565RBL-18-DD/220

P1565RBL-25-DD/220

**Currently Available in 220V 1-phase Version ONLY.** 

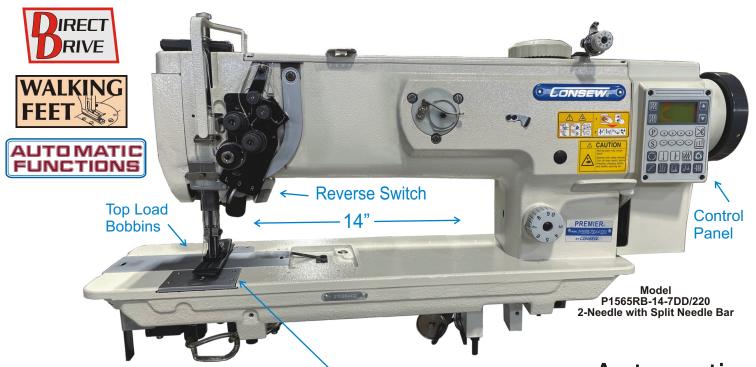
**Automatic Function Machines (-DD)** Full Automatic Function Machines (-7DD)

P1565RB-14-7DD/220

P1565RBL-18-7DD/220 18"

P1565RBL-25-7DD/220 25"

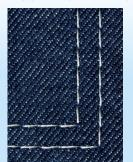
Currently Available in 220V 1-phase Version ONLY.





WALKING FOOT **Double Needle** Split Needle Bar

ANGUI AR STITCHING



**Automatic Functions** High Speed **Direct Drive** 

(Servo Motor connected to Top Shaft)

Two Needle with Split Needle Bar Walking Foot **Lockstitch Machines** 



P1565RB-14-DD/220 14" workspace

P1565RBL-18-DD/220 18"

25" P1565RBL-25-DD/220

Automatic Function Machines (-DD) No Auto Thread Trim Full Automatic Function Machines (-7DD with Auto Thread Trim)

P1565RB-14-7DD/220 14" workspace

P1565RBL-18-7DD/220 18"

P1565RBL-25-7DD/220 25"

# **SPLIT NEEDLE BAR FOR ANGULAR STITCHING**

#### **APPLICATIONS**

- For sewing light to heavy-weight fabric, canvas, leather, vinyl, synthetics and various laminated and coated materials
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, awnings, tents, umbrellas, handbags, luggage, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, footwear, foundation garments, orthopedic appliances, etc.

#### Features for -7DD

- Large Top Load Bobbins
- Split Needle Bar (Angular Stitching)
- Built-in Bobbin Winder
- Walking Foot
- Climbing Device
- Roll-In, tucks the top thread under fabric when it starts
- Automatic Foot Lift
- Automatic Reverse
- Convenient push-button control switches
- Automatic Thread Trim (on -7DD only)

### Features for -DD

 Same as -7DD except it does NOT have the Automatic Thread Trim

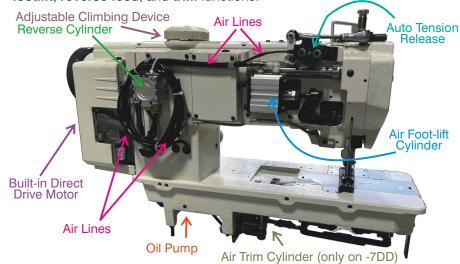


**Control Panel** 

Thread Trimmer Knife

## P1565RB-14-7DD/220V

This is a fully automatic machine, and includes the air cylinders for the footlift, reverse feed, and trim functions.



#### THREAD TRIMMER ON -7DD



Thread Trimmer Solenoid

# **SPECIFICATIONS**

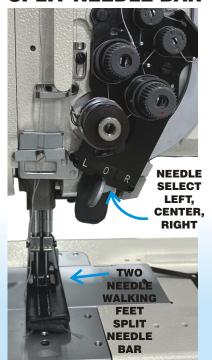
#### P1565RB-7DD and -DD series

i icociib ibb	ana	<b>DD</b> 001100
Speed, Max. (S.P.M.)	*	2500 - 3000*
Clearance Under Foot		9/16" (14mm)
Presser Foot Lift By	Hand:	(9 mm)
Ву	Knee:	(16 mm)
Stitch Length, Max.	1	Max. 9mm adjustment by dial
Needle		135 x 17
Bobbin - Pre-wound		U or S
Work Space		14"(355 mm), 18"(457 mm)
		25"(635 mm)
Stitch Type		301
Needle Gauges		1/4" to 1"
		(Custom gauges also available)
* Speed depends on thread, material and operation.		

# Treadle control lever.

#### This is plugged in to the motor's electronics and is connected to the foot treadle with the treadle rods

## SPLIT NEEDLE BAR



### Currently Available in 220v 1-phase Version ONLY.