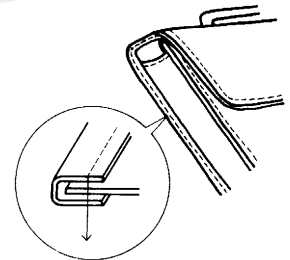
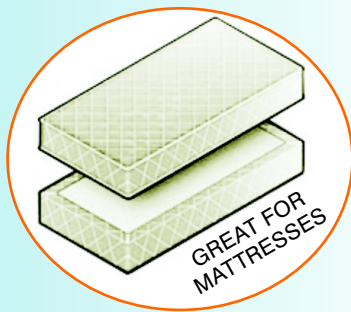


Model 3321-194

(same as 300U194A)

CHAINSTITCH MACHINE

High Speed, Heavy Duty
Single Needle, Two Thread
Drop Feed, Needle Feed
(Compound Feed)
Alternating Presser Feet
Double Chainstitch Machine
With
Positive In-Line Loper System



APPLICATIONS

- Binding, welting and seaming. Automobile upholstery, work gloves, luggage, canvas shoes, etc.

FEATURES

- Compound feed and pneumatic alternating pressers assures equal pressure when sewing varying thicknesses of material
- Machine fitted with anti-reversing device to minimize skip stitching when crossing extra heavy seams.
- Designed to run with a lower noise level
- Positive in-line looper system

SPECIFICATIONS 3321-194

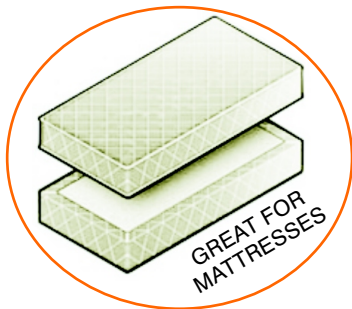
Speed, Max. (S.P.M.)	4000*
Clearance Under Foot	7/16" (11mm)
Needle Bar Stroke	1-7/16" (36.5 mm)
Stitch Length, Max.	3 s.p.i. (7.6 mm)
Needle	62x59
Looper	K281208
Work Space	10-5/8" (270 mm)
Bed Size	7" x 20-3/8" (177 x 518 mm)
Stitch Type	401

* Speed depends on thread, material and operation.

Model 3322-194

TWO NEEDLE CHAINSTITCH MACHINE

High Speed, Heavy Duty
Two Needle, Two Thread
Drop Feed, Needle Feed
(Compound Feed)
Alternating Presser Feet
Double Chainstitch Machine
with
Positive In-Line Loper
System



APPLICATIONS

- Binding, welting and seaming. Automobile upholstery, work gloves, luggage, canvas shoes, etc.

FEATURES

- Compound feed and pneumatic alternating pressers assures equal pressure when sewing varying thicknesses of material
- Machine fitted with anti-reversing device to minimize skip stitching when crossing extra heavy seams.
- Designed to run with a lower noise level
- Positive in-line looper system

SPECIFICATIONS 3321-194

Speed, Max. (S.P.M.)	4000*
Clearance Under Foot	7/16" (11mm)
Needle Bar Stroke	1-7/16" (36.5 mm)
Stitch Length, Max.	3 s.p.i. (7.6 mm)
Needle	62x59
Standard Needle Distance	1/4"
Looper	K281208
Work Space	10-5/8" (270 mm)
Bed Size	7" x 20-3/8" (177 x 518 mm)
Stitch Type	401

* Speed depends on thread, material and operation.